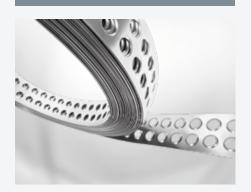


# **MOSO®** facade fixings for masonry walls

MOSO® perforated strip



Single-bracket anchors



Angle support brackets



Scaffold anchors



Fixings for precast parts



Wall ties







2

With us you create lasting connections, with MOSO® masonry support and retaining anchor systems, now worldwide as part of Leviat!

Dear ladies and gentlemen, dear client and structural engineer,

We are still the supply and service partner for our customers in the field of masonry fasteners that you have known and also come to appreciate over the years. And that will not change!

With the expanded possibilities in a large building materials group, we can now even expand our service possibilities. New colleagues are trained on our MOSO® fastening system and made fit with our special, self-developed software programmes for the expansion of consulting and fast processing.

The use of Lean Duplex steel and also the new MOSOTherm insulation material with its force-transmitting properties will be expanded at the approximately 60 locations of the fastening specialist Leviat. This means that, overall, Modersohn's concepts, which have been tried and tested for years, are being used and expanded.

nat, overall, wodersollins concepts, which have been they and tested for years, are being us



Wilhelm Modersohn (Board member Information centre Stainless Steel)

Let our engineers and technicians advise you as usual.

Yours

Wilhelm Modersohn jr.

#### Foundation of the company on 24 March 1970 by Wilhelm Modersohn sen., until then an independent representative for for fastening systems at the company Lutz in Wertheim.

lederofur

- 1974: Rental of office and storage space.
- 1979: Rental of an empty factory building to expand the company's own production. Simple welding work is also carried out here.
- 1984: Construction of our own production hall in the nearby industrial estate.



- End of the 90s: Expansion of the production facilities for the manufacturing of special and series parts made of stainless steel for other industries.
- 2000: Wilhelm Modersohn jun. takes over the management of the company.
- 2008 / 2009: Construction of a new administration building for the service centre Sales and the work preparation department. Furthermore, production and dispatch are expanded.

#### The history

- 2014:
   Dipl.-Ing. Jürgen Matzelle is appointed technical managing director.
- 2015: Expansion of the administration building on Industriestrasse.
- 2016: Move into the new administration building.



- 2017: Purchase of the former Aldi store in the neighbourhood, expansion of the open-air and pre-material warehouse.
- 2019: New construction of a hall for surface treatment.

2020:

- Commissioning of the new welding robot.
   Furthermore, Modersohn celebrates its 50th anniversary.
- 2021: Investment in two press brakes and an 8 kW fibre laser.
- MODERSOHN becomes a part of Leviat.

#### The products

#### MOSO® perforated strip



The first off-roll reinforcement. For universal application. In stainless steel or galvanised.

LB

MT

EK

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Reinforcement from the reel	6
Self-supported lintel reinforcement	7
For large lintel openings	8
Constructive masonry reinforcement	9/10

H

3

#### **MOSOTherm**



Effective reduction of thermal bridges.

<ul> <li>Thermal separation for facade systems</li> </ul>	MT	12-14
<ul> <li>Point thermal transmittance χ</li> </ul>		13

#### Single bracket anchors



The universal anchor for masonry facades. Available for fast delivery. Easy to install. Proven for years.

Adjustable pressure screw	EK-D	16/17
Universal anchor	EK-U	18/19
The flexible solution for small loads	EK-W	20/21
With longer support	EK-L	22/23
<ul> <li>For lintels with low brickwork heights</li> </ul>	EK-G	24/25
Special brackets	EK-S	26

#### Angle support brackets



The systematic special solution for any fixing situation. Our engineering team is happy to advise you.

Adjustable pressure screw	WK-D	28/29
Standard angle support bracket	WK-N	30/31
<ul> <li>For wall bracing at corners and pillars</li> </ul>	WK-Z	32/33
Special brackets	WK-S	34

#### **Angle bearings**



WA
The solution for simple fixing
situations. Even customised
solutions are available at short
notice.

For covering masonry openings	WA-Ü	36/37
	WA-Z	
<ul> <li>For a closed view from below</li> </ul>	WA-D	38/39
	WA-M	
Special designs	WA-S	40

#### Fixing for precast parts



Do you produce pre-cast lintels, or do you need to install these? We offer a number of tried and tested solutions.

HV

GA

ZU

Adjustable pressure screw	FB-D	42/43
<ul> <li>Universal anchors for precast lintels</li> </ul>	FB-U	44/45
Special designs	FB-S	46

#### Wall ties



For perfect facade support against tipping, while taking account of heat flows.

<ul> <li>MOSO® wind post fixings</li> </ul>	HV-WP	48/49
Brackets for fascia facing	HV-A	50/51
Wire anchors for subsequent fastening	HV-D	52/53
Air layer eyelet anchor for subsequent fastening	HV-L	54/55
Special designs	HV-S	56

#### Scaffold anchors



To remain in the masonry facade. These anchors can be re-used again and again. Made from high-quality stainless steel.

Scaffold anchors for masonry facades	GA-Q	58/59
	GA-Z	
Special solutions	GA-S	60

#### **Bracket variants**



Standardised special brackets for interception constructions in modern construction

U-profile brackets	FB-G / WK-U	62/63
<ul> <li>High load transfer with low component heights</li> </ul>	MO-DA	64/65
<ul> <li>Vertical anchoring direction</li> </ul>	WK-I / FB-I	66/67
Special solutions	Sonder	68/69
Corners and edging / Abutments in corner areas		70

#### **Accessories**



With us you get everything from a single source. From the suitable dowels to effective vermin protection. We help you.

MBA-ES	72/73
	74-77
CRC IV	78

#### **Technical details**



Our service - your success!
The technology of masonry support and reinforcement briefly and concisely presented.

Dowel systems	Connection anchors	80
	Anchor bolts	81
	Frame anchors	82
	Composite mortar	82
<ul> <li>MOSO® CE anchor channel</li> </ul>	MBA-CE	83
<ul> <li>Technical specifications for masonry support</li> </ul>		84/85
· Technical specifications for expansion joint arranger	ment	86/87
<ul> <li>Installation instructions for MOSO® precast fixing FE</li> </ul>	3-DV 4,0 / 8,0 kN	88
<ul> <li>Installation instructions for MOSO® angle support br</li> </ul>	acket WK-NV 4,0 / 8,0 kN	89
Dimensioning principles		90
Surface treatment		91

The following applies to all products in this catalogue: The specified intended uses only represent the key area. Our technicians are happy to provide you with any further explanation.

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#### Complete system solutions for concrete facade anchors

Panel hanger

With building authority approval
Z-21.8-2012

















... as well as customised special solutions

### **NiroFix**® — - The experts for stainless steel

- ▲ Special heavy duty fixings for tunnels and bridges
- A Renovation of old buildings, fortifications for churches, castles and palaces
- ▲ Custom-made products and special constructions
- ▲ Industrial parts





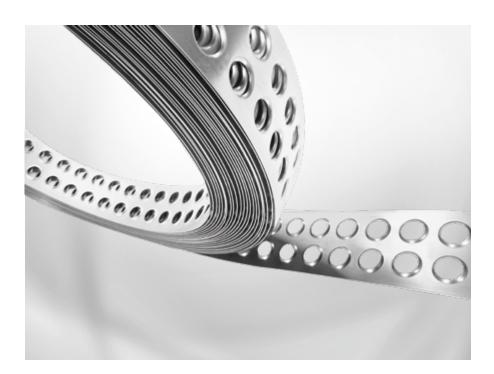








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## **MOSO®** Perforated strip



#### MOSO® perforated strip -Reinforcement from the reel

The MOSO® perforated strip was developed to realise self-supporting lintels over door and window openings.

It can be used to reinforce grenardian layers, as well as stretcher courses and 1½-fold grenadian layers.

Another key area of application is constructive crack safeguarding, to secure buildings permanently against unsightly visible cracks, minimise warranty claims, and above all: to make bricklaying as easy as possible.

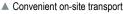
▲ MOSO® perforated strip as approved self-supporting lintel reinforcement

#### Use and application

- · Self-supporting lintel reinforcement
- · Wall connection from masonry wall to masonry wall
- · Crack safeguard at window and door openings, vertical walls with point loads, and connected structural components of different heights.

#### Easy to use







▲ Simply pull it out of the box...



... cut with plate shears



Required accessories user friendly packed

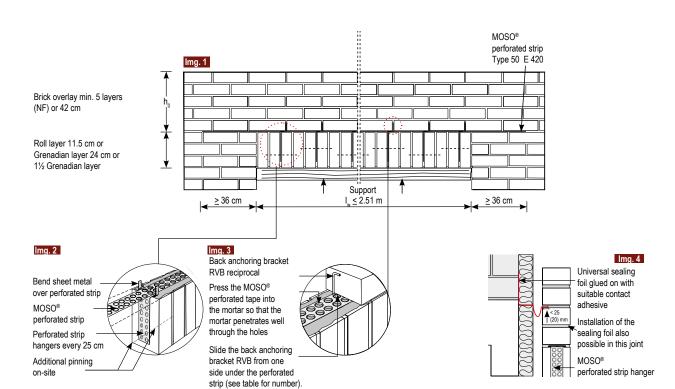
	Lintel reinforcement	Constructive crack safeguard			
Perforated strip length	E 420 (high-tensile stainless steel)	E 235 (stainless steel)	Steel (galvanised)	Thin bed stainless steel	Thin bed steel (galvanised)
	Item no.	Item no.	Item no.	Item no.	Item no.
25 m (box)	6005000	600300	600100	600200	600250
50 m (box)	6005100	600310	600110	600210	600260
10 m (box)		6600305			
Perforated tape stay	Packaging unit	Item no.	▲ Perforated str		1001
050 (heading course)*	100 pieces	6006600	LB 050 EB 090 EB 190		
090 (upright course of bricks)	100 pieces	6006000	EB 030 — 000 000 000		
190 (brick-on-edge course)	100 pieces	6006100		L	B 190
310 (1.5 times brick-on-edge course)*	50 pieces	6006500			ارم LB 310

\* not part of the approval

Mounting accessories (applications - see assembly instructions)	Packaging unit	Item no.
Back anchor bracket for transmission of force in the pressure zone	100 pieces	600620
Round bar 4 x 250 mm for pinning of brick courses	100 pieces	600630

7

#### MOSO® perforated strip as self-supporting lintel reinforcement









... on the bricks during bricklaying

#### Handling MOSO® perforated strip

- Unroll MOSO® perforated strip off the roll and cut it with the hand shears Cutting length = clear width of the lintel + 2 x 36 cm
- Brick the rolling or boundary layer with full joints and install the perforated strip hangers at a distance of ≤ 25 cm.
- · Apply mortar for the heading layer thickly
- Place MOSO® perforated strip and press into the mortar bed
- Bend the sheet ends of the MOSO® perforated tape hangers over the perforated strip
- Brick the stretcher course and, for lintels  $lw \ge 1.51$  m, insert the MOSO® back anchoring brackets alternately with one leg under the perforated strip at a distance of  $\le 25$  cm into the butt ioints.
- · The lintel is to be supported until the mortar has hardened
- Please note: The minimum brick height h<sub>o</sub> above the MOSO<sup>®</sup> perforated strip is 5 layers NF (≥ 42 cm).

#### **Tender text**

Delivery and professional installation of ... m lintel support with MOSO® perforated strip **type 50 E 420** for clear span of ... m, facing brick format ..., lintel height ... cm, incl. additional allowance.



... and place MOSO® perforated tape between the hangers after completing the Grenadian layer. Then simply bend the perforated tape hangers closed. Finished!

	Material requirements per lintel ①						
Width of opening I <sub>w</sub> [m]	1.01	1.26	1.51	1.76	2.01	2.26	2.51
Cutting length of perforated strip [m]	1.73	1.98	2.23	2.48	2.73	2.98	3.23
Quantity of perforated tape stays ()	4	5	6	7	8	9	10
Quantity of rear anchor brackets (RVB)			6	7	8	9	10

① Plan for additional pinnings of brick courses on-site

Please note: The minimum height of masonry overlying the MOSO® perforated strip is 5 layers NF (≥ 42 cm).

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## MOSO® perforated strip as approved lintel reinforcement for large openings

#### Lintel construction I<sub>w</sub> > 2.51 m ≤ 5.01 m

The combination of

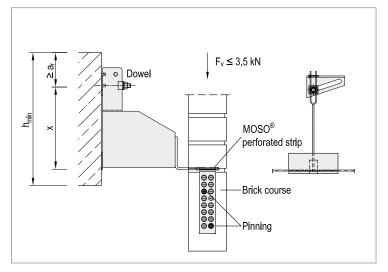
- MOSO® perforated strip type 50 E 420 and
- MOSO® support brackets type EK-W even facilitates lintels over 2.51 m.

#### **Product info**

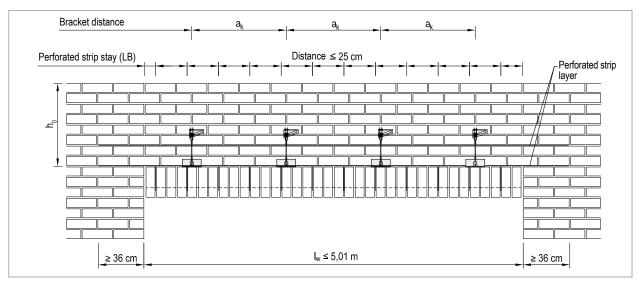
The first off-roll reinforcement. In stainless steel for universal outdoor use Without material-intensive edges

#### Use and application

- The installation of support brackets allows MOSO<sup>®</sup> perforated strip to be used for clear spans of > 2.51 m
- The support brackets are anchored in the concrete on the supporting wall shell with type approved fasteners
- Other support variants are possible. Our technical experts are happy to advise you.
- The anchor spacing between the support brackets should be selected in accordance with the planned brickwork height



- ▲ Profile and frontal view of support bracket EK-W with MOSO® perforated strip
- A second layer of MOSO<sup>®</sup> perforated strip is installed in the second bed joint above the first layer
- Perforated tape stays ensure a secure connection to the lower brick course, and should be installed at intervals of ≤ 25 cm
- Further information is provided in the installation instructions
- We can supply rods in 4 x 250 mm for the necessary pining of the brick course



▲ Arrangement of the perforated strip layers and support anchors in the brickwork

	Material requirements per lintel ①									
Width of opening I <sub>w</sub> [m]	2.76	3.01	3.26	3.51	3.76	4.01	4.26	4.51	4.76	5.01
Height of brickwork h [m]					0.42	1.60				
Sym. anchor spacing a <sub>k</sub> [m]					≤ 0	.75				
Number of support brackets EK-W 3.5	3	4	4	4	5	5	5	6	6	6
Cutting length of perforated strip [m] (2x)	3.48	3.73	3.98	4.23	4.48	4.73	4.98	5.23	5.48	5.73
Quantity of perforated tape stays ()	11	12	13	14	15	16	17	18	19	20

① Plan for additional pinnings of brick courses on-site

Please note: The minimum height of masonry overlying the MOSO® perforated strip is 5 layers NF (≥ 42 cm).

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#### MOSO® perforated strip as constructive masonry reinforcement

With MOSO® perforated strip type 50 E 235 stainless steel or type 50 galvanised.

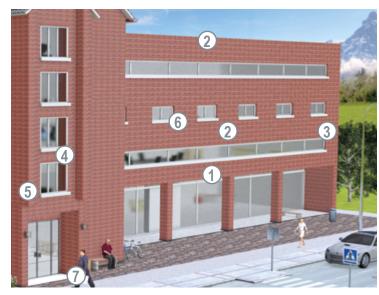
#### Use and application

Crack formation in the brickwork cannot be ruled out, especially for certain masonry components. While they generally have no impact on structural stability, they often constitute a visual and functional defect.

Crack formation can be prevented by inserting the 5 cm wide MOSO® perforated strip into the brickwork. The use of constructive reinforcement as a crack safeguard is not subject to any regulation by the construction authorities or any DIN standard.

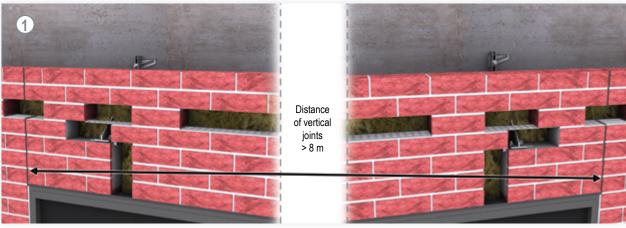
Please see the examples on this page for information on the use of the perforated strip.

Use the MOSO® perforated strip type 50 E 235 stainless steel for exterior and facing masonry, as well as other areas prone to corrosion.

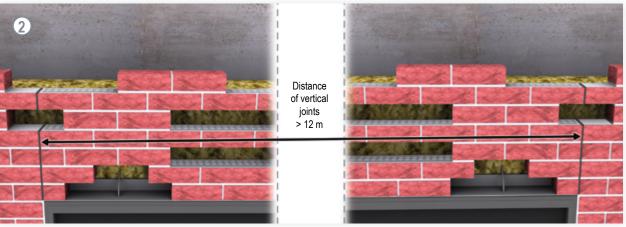


▲ Application examples for the MOSO® house

#### **Application examples**



A Recommendation for precast bands from 8 m: one layer of perforated strip in the 2nd bearing joint.

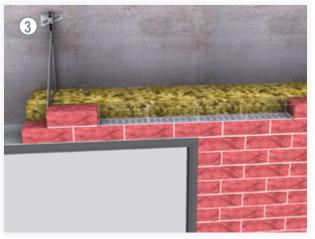


▲ Possibility to increase the maximum vertical joint spacing from 12, through several layers of perforated strip

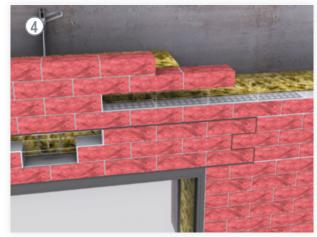
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#### Installation situations



▲ Angle bracket mounted on one side



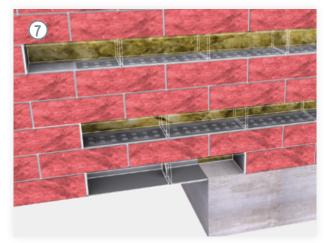
▲ Lintel mounted on one side



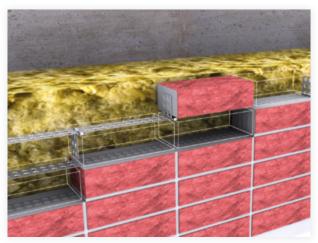
▲ Corners with large tray spacing



▲ Bricklaying differences

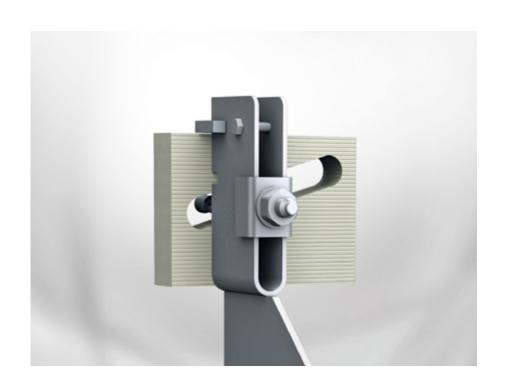


▲ Different foundations / footprints



▲ Application for cross joints





## **MOSOTherm**



#### **MOSOTherm - Thermal separation for facade systems**

MOSOTherm is an insulation system for the reduction of thermal thermal bridges in the area of facade fastening systems. This is made possible by a creepand pressure-resistant glass-fibre reinforced plastic. It has the compressive strength of concrete combined with the thermal conductivity of an aerated concrete block. Through the high strength of the material, it can also be used for other applications, such as the construction of pressure-resistant insulation levels in high-load areas.

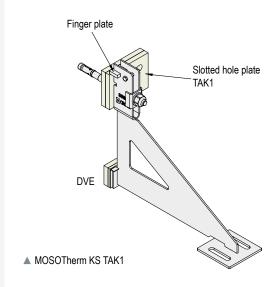
#### Use and application

- Effective reduction of thermal bridges, thanks to the combination of the slim-designed MOSO® façade fixings made of Lean Duplex steel with the loadbearing and stackable MOSOTherm insulation panels made of glass-fibre reinforced plastic.
- in thicknesses of 5 mm and 10 mm
- up to max. 20 mm

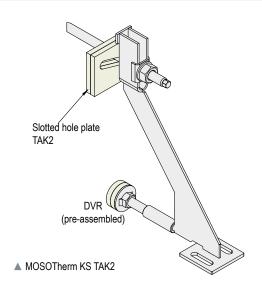


▲ EK-U bracket with MOSOTherm separation

#### Combinations to increase the shell distance



TAK1	Slotted hole plate	Pressure point
plus 5 mm	KS12,5 TAK1 MOSOTherm t=10 mm	DVE5 MOSOTherm
<b>'</b>	4461012	4463044
plus 10 mm	KS12,5 TAK1 MOSOTherm t=15 mm	DVE10 MOSOTherm
	4461812	4463045
plus 15 mm	KS12,5 TAK1 MOSOTherm t=20 mm	DVE15 MOSOTherm
	4461912	4463046
Finger plate		
for TAK1-head		4461197



TAK2	Slotted hole plate	Pressure point
plus 5 mm	KS16,5 TAK2 MOSOTherm t=10 mm	10 mm MOSOTherm
	4461026	Pressure distr. plate
plus 10 mm	KS16,5 TAK2 MOSOTherm t=15 mm	DVR for M12 or M16,
	4461826	pressure screws
plus 15 mm	KS16,5 TAK2 MOSOTherm t=20 mm	factory-made
	4461926	pre-assembled

13

#### Point thermal transmittance $\chi$



Consider   Consolidation   C							Point thermal transmittance χ [W/K]				
8.0	stage	thickness	length K	height X	metal thickness t	screw ds		FB-DS	FB-DS with 5 mm	FB-DS with 10 mm	FB-DS with 20 mm
12.0	4,0	160	250	175	3	-	0.0148	-	-	_	-
4.0	8,0	160	250	250	4	12	0.0173	-	-	[77777]	
8.0		160	250		4			-	-		
8.0		160	250	150	3	-	-	0.0145	-		
4.0		160	250	260	3	12	-	0.0141	-		
4.0		160	250				-	0.0157	-		
8.0		160		1			_	_	0.0145		
12,0						12	[ <i>7.77.77</i> ]			1/2/2	
4,0       160       250       150       3       -       0.0137       -       0.0137       -       0.0121       -       0.0121       -       0.0121       -       0.0133       -       0.0133       -       0.0133       -       0.0133       -       0.0133       -       0.0133       -       0.0112       -       0.0133       -       0.0112       -       0.0133       -       0.0112       -       0.0113       -       0.0113       -       0.0112       -       0.0113       -       0.0112       0.0112       0.0112       0.0112       0.0112       0.0115       -       0.0115       -       0.01129       -       -       0.01129       -       -       0.01129       -       -       0.0129       0.0129       0.0129       0.0129       0.0129       0.0129       0.0129       0.0129       0.0128       0.0143       0.0114       0.01143       -       0.0106       -       0.010											
8.0								_	- 0.0142	0.0137	_
12,0									_		_
4,0       160       235       135       3       -       0.0112       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0115       0.0112       0.0115       0.01129									_		_
8,0         160         235         240         3         12         -         -         0.0115           12,0         160         235         305         3         12         -         -         0.0129           4,0         200         290         175         4         -         0.0159         -         -         0.0129           8,0         200         290         300         5         16         0.0178         -         -         -           4,0         200         290         305         3         12         -         0.0127         -					-				-	0.0133	0.0112
12,0         160         235         305         3         12         -         -         0.0129           4,0         200         290         175         4         -         0.0159         -         -           8,0         200         290         250         4         12         0.0148         -         -           12,0         200         290         300         5         16         0.0178         -							1/1/12		-	-	
4,0         200         290         175         4         -         0.0159         -         -         -         8.0         200         290         250         4         12         0.0148         -         -         -         12.0         200         290         300         5         16         0.0178         -         -         0.0127         -         0.0126         -         -         0.0126         -         -         0.0126         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0128         -         0.0144         -         0.0128         -         0.0144         -         0.0144         -         0.0122         -         0.0106         -         0.0144         -         0.0143         -         -         0.0122         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -									-	-	
8,0         200         290         250         4         12         0.0148         -						12	0.0150	-	-	-	0.0129
12,0         200         290         300         5         16         0.0178         -         -         0.0127         -         -         0.0127         -         -         0.0127         -         -         0.0128         -         -         0.0126         -         -         -         0.0126         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0128         -         -         0.0122         -         0.0143         -         -         0.0143         -         -         0.0143         -         -         0.0106         -         1         -         0.0143         -         -         0.0106         -         1         0.0136         -         -         0.0106         -         -         0.0136         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106						-		-	-		
4,0       200       290       180       3       -       -       0.0127       -       -       0.0126       -       -       12,0       200       290       305       3       12       -       0.0126       -       -       0.0128       -       -       0.0128       -       0.0128       0.0114       0.0114       0.0114       0.0114       0.0114       0.0114       0.0114       0.0114       0.0114       0.01143       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106        -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0107       0.0107       0.0107       0.0107       0.0107       0.0107       0.0107       0.0108       0.0104       -       0.01016       0.0112       0.0104       -       0.01012       0.0104       -       0.01014       -       0.0104								-	-		
8,0         200         290         305         3         12         -         0.0126         -         -         -         -         12,0         200         290         325         4         16         -         0.0155         -         -         0.0128         -         0.0128         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0114         -         0.0112         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0106         -         -         0.0107         8.0         200         275         165         3         -         -         0.0116         -         0.01107         -         -         0.0112         -				1			0.0178	-	-	// <del>////</del>	-
12,0       200       290       325       4       16       -       0.0155       -         4,0       200       290       180       3       -       0.0128       0.0114         12,0       200       290       305       3       12       0.0114       0.0143         4,0       200       290       305       3       12       -       0.0106       -         12,0       200       290       305       3       12       -       0.0106       -         4,0       200       290       305       3       12       -       0.0106       -         4,0       200       295       325       4       16       -       0.0136       -       0.0136       -         4,0       200       275       165       3       -       -       -       0.0107       8,0       200       275       305       4       16       -       -       0.0107       8,0       240       330       350       5       16       0.0144       -       -       -       0.0121       -       -       0.0121       -       -       -       0.0124       -       -							-		-		
4,0       200       290       180       3       -       0.0128       0.0114       0.0114       0.0114       0.0114       0.0114       0.0114       0.0143       -       0.0122       -       0.0122       -       0.0106       -       0.0107       8.0       2.0       275       290       3       12       -       0.0104       -       -       0.0121       -       0.0121       -       0.0121       -       -       0.0121       -       -       0.0121       -       -       0.0121       -       -       0.0114       -							-		-		
8,0       200       290       305       3       12         12,0       200       290       325       4       16         4,0       200       290       180       3       -         8,0       200       290       305       3       12         12,0       200       290       325       4       16         4,0       200       275       165       3       -         4,0       200       275       290       3       12         4,0       200       275       305       4       16         -       -       0.0100         12,0       200       330       350       4       16         -       -       0.0144       -       -       0.0121         4,0       240       330       350       5       16       0.0145       -       -         4,0       240       330       360       3       12       -       0.0104       -         4,0       240       330       360       3       12       -       0.0104       -         8,0       240       330       380       4 <td></td> <td></td> <td></td> <td></td> <td></td> <td>16</td> <td>-</td> <td>0.0155</td> <td>-</td> <td></td> <td></td>						16	-	0.0155	-		
12,0       200       290       325       4       16         4,0       200       290       180       3       -       0.0122       -         8,0       200       290       305       3       12       -       0.0106       -         12,0       200       290       325       4       16       -       0.0106       -         4,0       200       275       165       3       -       -       0.0107         8,0       200       275       290       3       12       -       -       0.0107         12,0       200       275       305       4       16       -       -       0.0100         12,0       240       330       300       4       12       0.0130       -       -       0.0121         4,0       240       330       350       5       16       0.0145       -       -       0.0114       -         4,0       240       330       360       3       12       -       0.0104       -       0.0115         8,0       240       330       360       3       12       -       0.0097       0.0116 <td></td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td>						-					
4,0       200       290       180       3       -       0.0122       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0106       -       0.0136       -       0.0107       8,0       200       275       165       3       -       -       0.0107       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0100       -       0.0110       -       0.0112       -       0.0112       -       0.0122       -       0.0110       -       0.0112       -       0.0110       -       0.0112       -       0.0122       -       0.0112       -       0.0122       -       0.0112       -       0.0112       -       0.0112       -       0.0112       -       0.0114       -       0.0114       -       0.0114       -       0.0114       -       0.0115       0.0115							7777				
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12,0       200       290       325       4       16         4,0       200       275       165       3       -       -       0.0107         8,0       200       275       290       3       12       -       -       0.0100         12,0       200       275       305       4       16       -       -       -       0.0100         4,0       240       330       300       4       12       0.0130       -       -       -       0.0121         4,0       240       330       350       5       16       0.0145       - <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>1</td><td></td><td>-</td><td></td><td>-</td></td<>							1		-		-
4,0       200       275       165       3       -       -       0.0107         8,0       200       275       290       3       12       -       -       0.0100         12,0       200       275       305       4       16       -       -       0.0121         4,0       240       330       175       4       -       0.0144       -       -       -       0.0121         4,0       240       330       350       5       16       0.0145       -       -       -       0.0114       -       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       -       0.0114       -       0.0128       -       -       0.0128       -       0.0115       -       0.0115       -       0.0116       -       0.0116       -       0.0116       -       0.0108       -       0.0097       -       0.0093       -       -       0.0093       -       -       0.0110       - <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td></td> <td>-</td>									-		-
8,0       200       275       290       3       12         12,0       200       275       305       4       16         4,0       240       330       175       4       -       0.0144       -       -         8,0       240       330       300       4       12       0.0130       -       -         12,0       240       330       350       5       16       0.0145       -       -         4,0       240       330       360       3       12       -       0.0114       -         8,0       240       330       360       3       12       -       0.0104       -         4,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       360       3       12       0.0097       0.0116         4,0       240       330       360       3       12       0.0097       0.0116         4,0       240       330       360       3       12       -       0.0097         12,0       240       330       360       3       12       -						16			-	0.0136	-
12,0       200       275       305       4       16       -       -       0.0121         4,0       240       330       175       4       -       0.0144       -       -         8,0       240       330       350       5       16       0.0145       -       -         4,0       240       330       360       3       12       -       0.0104       -         8,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       380       4       16       -       0.0128       -         12,0       240       330       380       4       16       -       0.0116         4,0       240       330       380       4       16       -       0.0116         4,0       240       330       360       3       12       -       0.0093       -         8,0       240       330       360       3       12       -       0.0093       -         8,									-	-	
4,0       240       330       175       4       -       0.0144       -       -         8,0       240       330       300       4       12       0.0130       -       -         12,0       240       330       350       5       16       0.0145       -       -         4,0       240       330       360       3       12       -       0.0104       -         12,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       360       3       12       0.00128       -         12,0       240       330       380       4       16       0.0115         4,0       240       330       380       4       16         4,0       240       330       360       3       12         12,0       240       330       360       3       12         12,0       240       330       360       3       12         12,0       240       330       380       4       16         4,0       240       330       380       4       16 <td></td> <td></td> <td></td> <td></td> <td>3</td> <td></td> <td>£ZZZZA_</td> <td></td> <td>-</td> <td>-</td> <td></td>					3		£ZZZZA_		-	-	
8,0       240       330       300       4       12       0.0130       -					4	16	-	-	-	-	0.0121
12,0     240     330     350     5     16     0.0145     -     -       4,0     240     330     235     3     -     -     0.0114     -       8,0     240     330     360     3     12     -     0.0104     -       12,0     240     330     380     4     16     -     0.0128     -       4,0     240     330     360     3     12     0.0097       12,0     240     330     380     4     16       4,0     240     330     360     3     12       8,0     240     330     360     3     12       12,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     330     380     4     16       4,0     240     330     380     4     16       4,0     240     330     380     4     16       4,0     240     315     205     3     -     -     0.0111					4	-		-	-		
4,0       240       330       235       3       -       -       0.0114       -         8,0       240       330       360       3       12       -       0.0104       -         12,0       240       330       380       4       16       -       0.0128       -         8,0       240       330       360       3       12       0.0097       0.0097         12,0       240       330       380       4       16       0.0116       -       0.0108       -         8,0       240       330       360       3       12       -       0.0093       -       -       0.0093       -         12,0       240       330       380       4       16       -       0.0111       -       0.0093       -         12,0       240       330       380       4       16       -       0.0111       -       0.0111       -         4,0       240       315       205       3       -       -       0.0111       -       -       0.0100	8,0	240	330	300	4	12	0.0130	-	-		
8,0       240       330       360       3       12       -       0.0104       -         12,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       235       3       -       0.0115         12,0       240       330       380       4       16       0.0116         4,0       240       330       360       3       12       -       0.0108       -         8,0       240       330       360       3       12       -       0.0093       -         12,0       240       330       380       4       16       -       0.0111       -         4,0       240       315       205       3       -       -       0.0100	12,0	240	330	350	5	16	0.0145	-	-		-
12,0       240       330       380       4       16       -       0.0128       -         4,0       240       330       235       3       -       0.0115         8,0       240       330       380       4       16       0.0097         12,0       240       330       235       3       -       0.0116         4,0       240       330       360       3       12         12,0       240       330       380       4       16         4,0       240       315       205       3       -       0.0111       -         4,0       240       315       205       3       -       -       0.0100			330	235	3	-	-		-		тт
4,0       240       330       235       3       -         8,0       240       330       360       3       12         12,0       240       330       380       4       16         4,0       240       330       235       3       -         8,0       240       330       360       3       12         12,0       240       330       380       4       16         4,0       240       315       205       3       -	8,0	240	330	360	3	12	-	0.0104	-		
8,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     330     235     3     -       8,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     315     205     3     -	12,0	240	330	380	4	16	-	0.0128	-	1///	
8,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     330     235     3     -       8,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     315     205     3     -	4,0	240	330	235	3	-			0.0115		
12,0     240     330     380     4     16       4,0     240     330     235     3     -     0.0108     -       8,0     240     330     360     3     12     -     0.0093     -       12,0     240     330     380     4     16     -     0.0111     -       4,0     240     315     205     3     -     -     0.0100		240	330			12	[/////]			£ Z Z Z Z Z Z Z Z	
4,0     240     330     235     3     -     0.0108     -       8,0     240     330     360     3     12     -     0.0093     -       12,0     240     330     380     4     16     -     0.0111     -       4,0     240     315     205     3     -     -     0.0100							////세	_			
8,0     240     330     360     3     12       12,0     240     330     380     4     16       4,0     240     315     205     3     -         -     0.0111     -       -     0.0100					3	-		<b>-</b>	-	0.0108	-
12,0     240     330     380     4     16       4,0     240     315     205     3     -     -     0.0111     -						12	(//////////////////////////////////////		-		-
4,0 240 315 205 3 - 0.0100									-		-
									-	-	0.0100
0.000							1/1/1/2	_	-	-	
12,0 240 315 365 4 16 0.0107									-	-	

#### Wall structure:

from the inside out

d = 200 mm  $\lambda$  = 2.300 W / (mK) d siehe Tabelle  $\lambda$  = 0.035 W / (mK) d = 10 mm  $\lambda$  = 0.067 W / (mK) d = 115 mm  $\lambda$  = 0.960 W / (mK) Reinforced concrete Thermal insulation Air layer / finger gap Facing bricks d = 115 mm  $\lambda = 0.960 \text{ W} / (\text{mK})$ 

Heat transfer resistances according to DIN EN ISO 6946. 2018

$$\mathbf{U}_{\mathsf{Ges}} = \frac{\Sigma \left( \mathbf{A}_{\mathsf{Wand}} \times \mathbf{U}_{\mathsf{ungest}} \right) + \Sigma \left( \mathbf{n} \times \mathbf{X} \right)}{\mathbf{A}_{\mathsf{Wand}}}$$

#### Legend:

Ges A Wand Ungest n remail transmittance coefficient in a wall with thermal bridges wall area thermal transmittance coefficient of a normal cross-section in a wall without thermal bridges number of brackets

 $\chi\left(\text{Chi}\right)\;$  point thermal transmittance coefficient



#### **Technical data**

#### **Product info**

The following values were determined with a panel thickness of 10 mm.

 Material: Glass fibre reinforced plastic (GFK)

• Colour: **GFK-nature** 

Hollow glass sphere proportion

in the resin: 40 Vol.-% · Density: 1,250 kg/m<sup>3</sup> \* Water absorption: <5,0 % \*\*</li>

Thermal

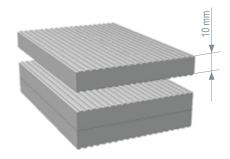
conductivity value: 0.14 W/mK \*\*\*

· Durabilitiy: frost and dew resistant \*\*\*\* • Temperature range: +80°C bis -40°C \*\*\*\*

• Compressive strength: see table 1 \*\*\*\* · Panel format: 4000/520/10 mm and

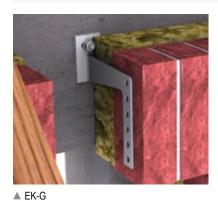
4000/520/5 mm

(cuts according to customer requirements)

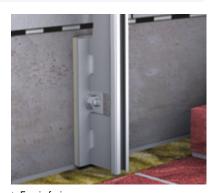


▲ Profiled, stacked insulation boards Available in board thicknesses of 5 mm and 10 mm

#### Further use



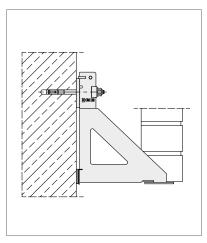




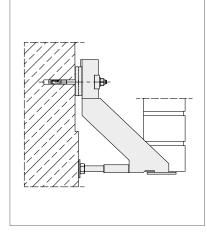
▲ GA-Q ▲ Fascia facing

#### MOSOTherm for equalising the shell distance

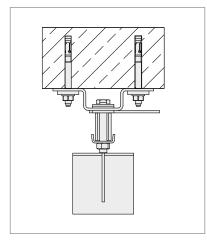
- · up to max. 17.5 mm enlargement of the shell distance with TAK1
- from 20 to 50 mm hat profile solution recommended
- > 50 mm fabricate new bracket if necessary



▲ Increase the shell distance (compliant)



▲ Increase the shell distance (contrarily)



From 20 mm: Hat profile between carcass and bracket







EK-D



EK-L



EK-U



EK-G



EK-W



EK-S

## **MOSO® Single-bracket anchors**

# H

#### Adjustable pressing screw

The MOSO® single-bracket anchor EK-D with adjustable pressure screw for easy installation.

The slim design enables reduced heat transmission. The pressure screw makes it easy to compensate for concrete unevenness.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

Height adjustment: ± 25 mmMaterial: stainless

stainless steel

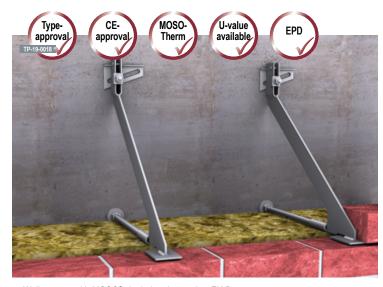
corrosion resistance class

(CRC) I-V

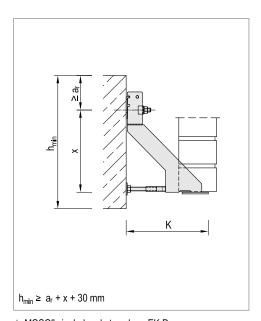
Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



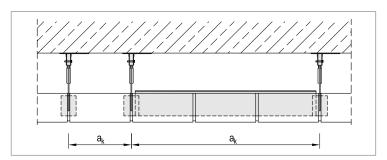
▲ Wall support with MOSO® single-bracket anchor EK-D



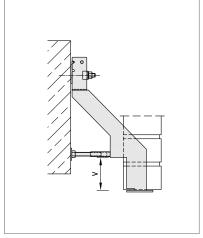
▲ MOSO® single-bracket anchors EK-D

#### Use and application

- Particularly suited for invisible support of large wall surfaces
- Variable anchor spacing acc. to load and stone format (a,)
- Install support brackets at intervals of  $a_{_{\rm K}}$  and loosely fit intermediate angle type WA-Z if required
- · Support the entire surface of the angle until the mortar is set

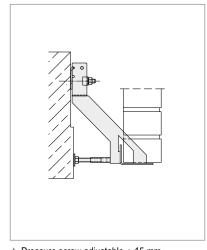


▲ Various anchor spacings can be configured with the intermediate angle type WA-Z



▲ EK-DV

EK-DS for concrete offsets



▲ Pressure screw adjustable ± 15 mm

Version 7.1

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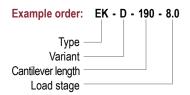
#### Technical data / measurement chart



#### EK-D / EK-DV

	Load stage	4.0	kN	8.0	kN	12.0	kN	
Type / Design	Wall clearance ①	Cantilever length K	Bracket height x	Cantilever length K	•	Cantilever length K	Bracket height x	
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
	90 - 110	190	150	190	200	190	250	
	100 - 130	210	150	210	200	210	250	
EK-D	120 - 150	230	175	230	250	230	300	
	140 - 170	250	175	250	250	250	300	
22/	160 - 190	270	175	270	250	270	300	
	180 - 210	290	175	290	250	290	300	
EK-DV	200 - 230	310	175	310	300	310	350	
	220 - 250	330	175	330	300	330	350	
	240 - 270	350	200	350	350	350	400	
Support plate [mm]	W/L/T	80 / 6	0/3	80 / 6	60 / 4	80 / 60 / 5		
Mounting size		M10 /	M12	M10 / M12		M12 / M16		
	Dowels fischer	FAZ II 1	2/60 A4	RG M12x200 A4 with RSB 12		RG M16x250 A4 with RSB 16		
	Dowers lischer	Edge clearance	e a <sub>r</sub> ≥ 80 mm	Edge clearance a, ≥ 140 mm		Edge clearance a <sub>r</sub> ≥ 140 mm		
Recommended	Dowels Hilti	HST3-R M12	x165 90/70	HAS-U A4 M12	x200 mit HVU2	HAS-U A4 M16	x260 mit HVU2	
fixing ②	Dowels Hilli	Edge clearand	e a <sub>r</sub> ≥ 80 mm	Edge clearance a, ≥ 140 mm		Edge clearance a <sub>r</sub> ≥ 140 mm		
		MBA-CE 3	38/17 with	MBA-CE 5	MBA-CE 50/31 with		MBA-CE 52/34 with	
	Anchor channels	MHK 38/1		MHK 50/3		MHK 50/30		
		Edge clearance	e a <sub>r</sub> ≥ 75 mm	Edge clearanc	e a <sub>r</sub> ≥ 150 mm	Edge clearance a <sub>r</sub> ≥ 200 mm		

- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.



#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Anchor spacing a <sub>k</sub> [cm]	Load stage [kN]	Intermediate angle
1.5	3.11	100	4.0	WA-Z-95/50/3-980
2.0	4.14	75	4.0	WA-Z-95/30/3-730
3.0	6.21	50	4.0	WA-Z-95/20/1.5-480
4.5	9.32	75	8.0	WA-Z-95/30/3-730
6.0	12.42	50	8.0	WA-Z-95/20/1.5-480
9.0	18.63	50	12.0	WA-Z-95/20/1.5-480
12.0	24.84	37,5	12.0	WA-Z-95/20/1.5-355

③ Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m<sup>3</sup>

#### Cross-reference for additional information

Pages	Торіс
20 -21	Edge formation with MOSO® single-bracket anchor EK-W
36 - 37	Intermediate angles with MOSO® angle bearing WA-Z
37	Lintel formation with MOSO® accessories DB
79 - 91	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® single-bracket anchor type EK-D-210¹¹-8.0²¹ with type approved support anchor head for cracked concrete³¹, incl. dowels.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® single-bracket anchor type EK-D with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete®.

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

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<sup>1)</sup> Cantilever length acc. to table

<sup>2)</sup> Load stage acc. to table

<sup>3)</sup> Fixing acc. to table



#### **Universal** anchor

**EK-U** 

The MOSO® EK-U single bracket anchor is the universal anchor for supporting masonry facing.

Different variants allow the use for almost every purpose in construction.

#### **Product info**

· Load stages: 4.0 kN - 25.0 kN

 Wall clearances: 20 mm - 370 mm (> on request)

· Height adjustment: ± 25 mm · Material:

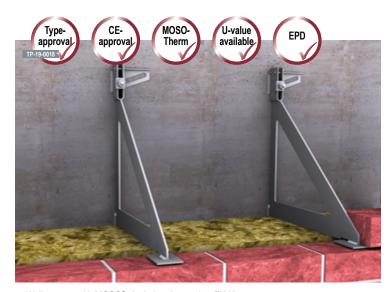
stainless steel corrosion resistance class

(CRC) I-V

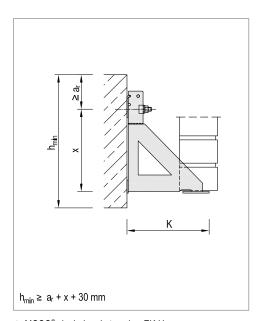
· Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



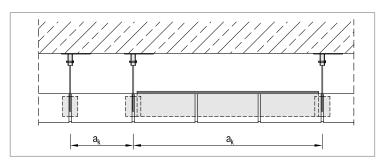
▲ Wall support with MOSO® single-bracket anchor EK-U



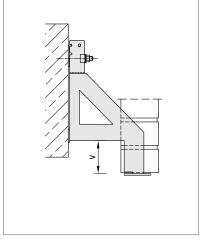
▲ MOSO® single-bracket anchor EK-U

#### Use and application

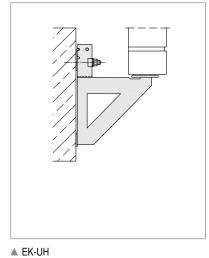
- Particularly suited for invisible support of large wall surfaces
- Variable anchor spacing acc. to load and stone format (a,)
- Install support brackets at intervals of a, and loosely fit intermediate angle type WA-Z if required
- · Support the entire surface of the angle until the mortar is set



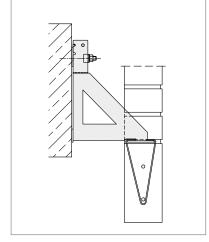
▲ Various anchor spacings can be configured with the intermediate angle type WA-Z



▲ EK-UV with offset



▲ EK-U with wall tie type 2



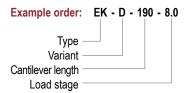
19

#### Technical data / measurement chart



#### EK-U / EK-UV / EK-UH

	<b>-</b>	Load stage	4.0	kN	8.0	kN	12.0	kN
	Type / Design	Wall clearance ①	Cantilever length K	Bracket height x	Cantilever length K	Bracket height x	Cantilever length K	Bracket height x
	Design	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
		20 - 50	130	150	130	200	130	250
	<b>∄</b> ₁₁	40 - 70	150	150	150	200	150	250
EK-U		60 - 90	170	150	170	200	170	250
		80 - 110	190	150	190	200	190	250
	<del>7</del> 71	100 - 130	210	150	210	200	210	250
	<u>.</u>	120 - 150	230	175	230	250	230	300
EK-UV	X1	140 - 170	250	175	250	250	250	300
		160 - 190	270	175	270	250	270	300
		180 - 210	290	175	290	250	290	300
		200 - 230	310	175	310	300	310	350
EK-UH		220 - 250	330	175	330	300	330	350
		240 - 270	350	200	350	350	350	400
	22	Larger wall clearances on request						
Support	plate [mm]	W/L/T	80 / 6	0 / 3	80 / 60 / 4		80 / 60 / 5	
Mounting	g size		M10 /	M12	M10 /	M12	M12 /	M16
		Dowels fischer	FAZ II 1	2/60 A4	RG M12x200 A	4 with RSB 12	RG M16x250 A	4 with RSB 16
		Dowels lischer	Edge clearand	e a <sub>r</sub> ≥ 80 mm	Edge clearanc	e a <sub>r</sub> ≥ 140 mm	Edge clearance a <sub>r</sub> ≥ 140 mm	
Recomm	nended	Dowels Hilti	HST3-R M12	2x165 90/70	HAS-U A4 M12	x200 mit HVU2	HAS-U A4 M16	x260 mit HVU2
fixing ②	icriaca	Dowels I lift	Edge clearance	e a <sub>r</sub> ≥ 80 mm	Edge clearanc	e a <sub>r</sub> ≥ 140 mm	Edge clearance a <sub>r</sub> ≥ 140 mm	
			MBA-CE 3	38/17 with	MBA-CE	50/31 with	MBA-CE 5	52/34 with
		Anchor channels	MHK 38/1		MHK 50/3		MHK 50/30	
			Edge clearance	e a <sub>r</sub> ≥ 75 mm	Edge clearanc	e a <sub>r</sub> ≥ 150 mm	Edge clearanc	e a <sub>r</sub> ≥ 200 mm



- $\odot$  Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of  $\leq$  2 storeys.
  - Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Anchor spacing a <sub>k</sub> [cm]	Load stage [kN]	Intermediate angle
1.5	3.11	100	4.0	WA-Z-95/50/3-980
2.0	4.14	75	4.0	WA-Z-95/30/3-730
3.0	6.21	50	4.0	WA-Z-95/20/1.5-480
4.5	9.32	75	8.0	WA-Z-95/30/3-730
6.0	12.42	50	8.0	WA-Z-95/20/1.5-480
9.0	18.63	50	12.0	WA-Z-95/20/1.5-480
12.0	24.84	37.5	12.0	WA-Z-95/20/1.5-355

③ Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m<sup>3</sup>

#### Cross-reference for additional information

Pages	Topic
20 - 21	Edge formation with MOSO® single-bracket anchor EK-W
36 - 37	Intermediate angles with MOSO® angle bearing WA-Z
37	Lintel formation with MOSO® accessories DB
79 - 91	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® single-bracket anchor type EK-D-210¹¹-8.0²¹ with type approved support anchor head for cracked concrete³¹, incl. dowels.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® single-bracket anchor type EK-D with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>3)</sup>.

- 1) Cantilever length acc. to table
- 2) Load stage acc. to table
- 3) Fixing acc. to table

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

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#### The flexible solution for small loads

The MOSO® EK-W single bracket anchor with angled support is the ideal complement to the MOSO® EK-U single bracket anchor in the expansion joint or edge area.

Due to the free support, a whole block can be placed securely.

#### **Product info**

• Load stages: 1.8 kN - 3.5 kN

• Wall clearances: 20 mm - 370 mm (> on request)

• Height adjustment: ± 25 mm

• Material: stainless steel

corrosion resistance class

(CRC) I-V

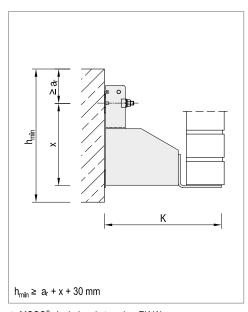
• Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892 type testing or

structural calculation



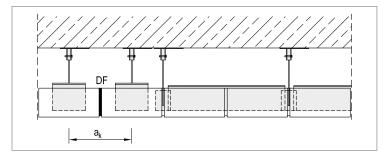
▲ MOSO® single-bracket anchor EK-W as an initial anchor after an expansion joint



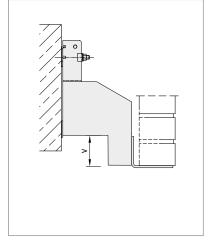
▲ MOSO® single-bracket anchor EK-W

#### Use and application

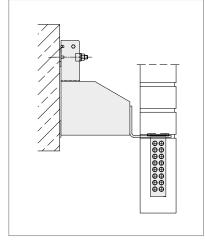
- With single-bracket anchor EK-U as initial/end anchor in expansion joint/edge areas
- As a support bracket for lintel reinforcement with MOSO® perforated tape at openings > 2.51 m
- · With welded mandrel for bedding precast concrete parts
- · Masonry support in pillar areas and for smaller wall surfaces
- Support the entire surface of the angle until the mortar is set



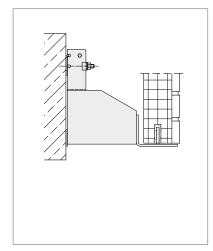
▲ Variant EK-W in combination with EK-U



▲ EK-WV with offset



▲ EK-W with perforated strip



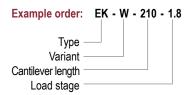
▲ EK-WS with mandrel

#### Technical data / measurement chart



#### EK-W / EK-WV

	Tuno /	Load stage	1.8	kN	3.5	kN		
	Type / Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]		
		20 - 50	130	150	130	150		
EK-W	73	40 - 70	150	150	150	150		
		60 - 90	170	150	170	150		
LIX-VV		80 - 110	190	150	190	150		
		100 - 130	210	150	210	150		
	22	120 - 150	230	175	230	175		
		140 - 170	250	175	250	175		
	77_	160 - 190	270	175	270	175		
EK-WV	<b>/</b>	180 - 210	290	175	290	175		
		200 - 230	310	175	310	175		
		220 - 250	330	175	330	175		
		240 - 270	350	200	350	200		
		Larger wall clearances on request						
Support	angle [mm]	W / H / TL	100 / 80	/ 4150	4150 100 / 80 / 5180			
Mounting	g size		M10 /	/ M12	M10 / M12			
Recommended fixing ②		Dowels fischer	FAZ II 12/60 A4 Edge clearance a, ≥ 80 mm		FAZ II 12/60 A4 Edge clearance $a_r \ge 80 \text{ mm}$			
		Dowels Hilti	HST3-R M12 Edge clearand		HST3-R M12x165 90/70 Edge clearance a, ≥ 80 mm			
		Anchor channels	MBA-CE 3 MHK 38/1 Edge clearand	7 M12x80	MBA-CE 38/17 with MHK 38/17 M12x80 Edge clearance a, ≥ 75 mm			



- $\odot$  Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of  $\leq$  2 storeys.
  - Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Anchor spacing a <sub>k</sub> [cm]	Load stage [kN]
1.50	3.11	25	1.8
2.00	4.14	25	1.8
3.00	6.21	25	1.8
4.50	9.32	25	3.5
6.00	12.42	25	3.5

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® single-bracket anchor type EK-W-210¹¹-1.8²¹ with type approved support anchor head for cracked concrete³¹, incl. dowels.

#### Alternatively:

Delivery and professional installation of ... pieces of wall bracing with MOSO® single-bracket anchor type EK-Wall support with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete³).

- 1) Cantilever length acc. to table
- <sup>2)</sup> Load stage acc. to table
- 3) Fixing acc. to table

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

#### Cross-reference for additional information

Pages	Торіс
7	Lintel support with MOSO® perforated strip
16 - 19	Wall support with MOSO® single-bracket anchor EK-U / EK-D
79 - 91	Technical details

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#### With longer support

EK-L

The MOSO® EK-L single bracket anchor with its longer support is an interesting alternative to the standard solution, as the flat support angle makes installation more convenient.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

Height adjustment: ± 25 mmMaterial: stainless

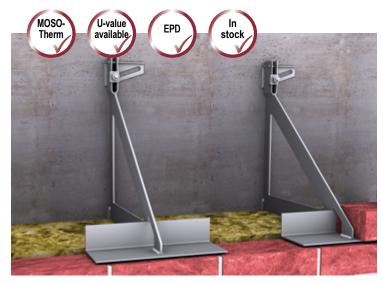
stainless steel corrosion resistance class

(CRC) I-V

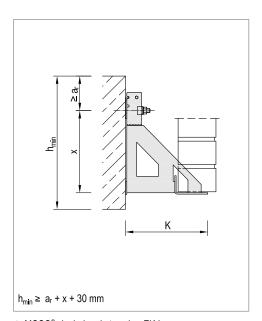
• Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



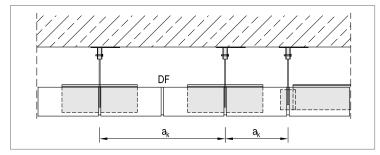
▲ Wall support with MOSO® single-bracket anchor EK-L



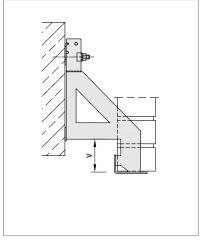
▲ MOSO® single-bracket anchor EK-L

#### **Use and application**

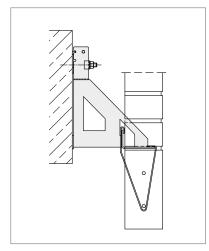
- · Particularly suited for invisible support of wall surfaces
- · Can also be used near corners and edges if the gap between walls is small
- Fixed anchor spacing a, of 2 bricks (≤ 50 cm)
- The entire surface of the angle should be supported until the mortar is set



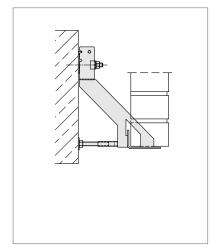
▲ Each support bracket supports 2 bricks



▲ EK-LV with offset



▲ EK-L with wire binder type 1



▲ EK-LD

#### Technical data / measurement chart



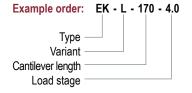
#### EK-L / EK-LV

Type /		Load stage	4.0	kN	8.0	8.0 kN		12.0 kN	
	Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	
		20 - 50	130	150	130	200	130	250	
		40 - 70	150	150	150	200	150	250	
FIZ.		60 - 90	170	150	170	200	170	250	
EK-L		80 - 110	190	150	190	200	190	ilever length K [mm] x [mm]  130 250 150 250 170 250 190 250 210 250 230 300 250 300 270 300 270 300 290 300 310 350 330 350 350 400  100 / 58 / 4300 M12 / M16 RG M16x250 A4 with RSB 16 Edge clearance a, ≥ 140 mm IAS-U A4 M16x260 mit HVU2	
	22	100 - 130	210	150	210	200	210	250	
		120 - 150	230	175	230	250	230	300	
		140 - 170 250 175 250	250	250	300				
	<b>7</b> 0	160 - 190	270	175	270	250	270	270 300 290 300 310 350 330 350	
EK-LV		180 - 210	290	175	290	250	290		
		200 - 230	310	175	310	300	310		
		220 - 250 330 175 330	300	330	350				
		240 - 270	350	200	350	350	350	400	
		Larger wall clearances on request							
Support	angle [mm]	W / H / TL	100 / 42	/ 3300	100 / 56	100 / 56 / 3300 100 / 58 / 4300		4300	
Mounting	g size		M10 /	M12	M10 /	M10 / M12 M12		M16	
		Dowels		FAZ II 12/60 A4 Edge clearance a <sub>r</sub> ≥ 80 mm		RG M12x200 A4 with RSB 12 Edge clearance a <sub>r</sub> ≥ 140 mm		RG M16x250 A4 with RSB 16 Edge clearance a <sub>r</sub> ≥ 140 mm	
Recommend		Dowels Hilti	HST3-R M12 Edge clearand		HAS-U A4 M12x200 mit HVU2 Edge clearance a <sub>r</sub> ≥ 140 mm		HAS-U A4 M16x260 mit HVU2 Edge clearance a, ≥ 140 mm		
fixing ②		Anchor channels	MBA-CE 3 MHK 38/1 Edge clearand	7 M12x80	MBA-CE 5 MHK 50/3 Edge clearance	0 M12x80	MBA-CE 52/34 with MHK 50/30 M16x100 Edge clearance a <sub>r</sub> ≥ 200 mm		

 ⑤ Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys.

Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.

② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.



#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Anchor spacing a <sub>k</sub> [cm]	Load stage [kN]
1.50	3.11	50	4.0
2.00	4.14	50	4.0
3.00	6.21	50	4.0
4.50	9.32	50	8.0
6.00	12.42	50	8.0
9.00	18.63	50	12.0

 $\ \, \ \, \ \, \ \, \ \, \ \,$  Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m³

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® single-bracket anchor type EK-L-210¹¹-4.0²¹ with type approved support anchor head for cracked concrete³¹, incl. dowels.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® single-bracket anchor type EK-L with type approved support anchor head for a brickwork height of (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete³).

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

#### **Cross-reference for additional information**

Pages	Topic
37	Lintel formation with MOSO® accessories DB
79 - 91	Technical details

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<sup>1)</sup> Cantilever length acc. to table

<sup>2)</sup> Load stage acc. to table

<sup>3)</sup> Fixing acc. to table



#### For grenadier lintels with low brickwork height

The MOSO® EK-G single bracket anchor is the economical solution for grenadier lintels with low brickwork.

The EK-GE variant can also be used to create corner lintels.

#### **Product info**

• Load stages: 1.0 kN

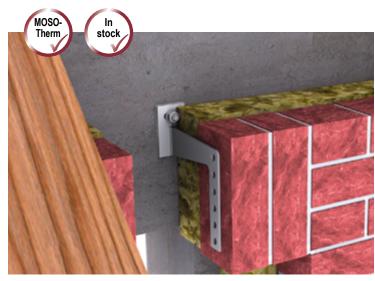
• Wall clearances: 20 mm - 200 mm (> on request)

Material: stainless steel

corrosion resistance class

(CRC) I-V

Validation: structural calculation



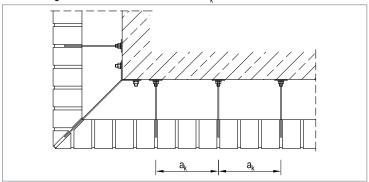
▲ Lintel support with MOSO® single-bracket anchor EK-G

# h<sub>min</sub> ≥ a<sub>r</sub> + x + 15 mm

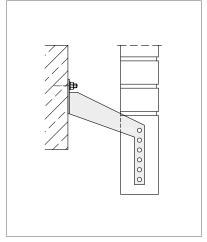
▲ MOSO® single-bracket anchor EK-G

#### Use and application

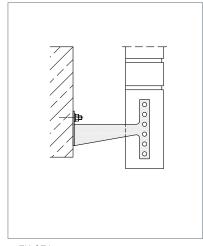
- For invisible lintel support with a low brickwork height
- · Can also be used near corners and edges
- When using facing bricks with poor mortar bonding, additional pinning of the bricks is recommended
- · Single-bracket anchor selection is not dependent on the length of the lintel
- Install single-bracket anchors at intervals of a<sub>k</sub> ≤ 25 cm



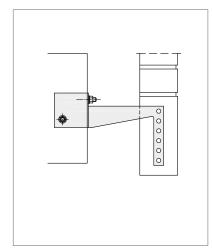
▲ Corner lintel with types EK-G and EK-GE



▲ EK-GV with offset



▲ EK-GE in corner areas



▲ Type EK-GH with raised web plate

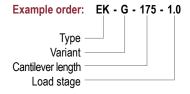
#### Technical data / measurement chart



#### EK-G / EK-GV

Type /	Load stage	1.0	kN	
Type / Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	
77 11	10 - 30	95	55	
	30 - 50	115	55	
EK-G	50 - 70	135	65	
	70 - 90	155	75	
	90 - 110	175	85	
77 11	110 - 130	195	95	
EK-GV	130 - 150	215	105	
	150 - 170	235	125	
	170 - 190	255	135	
	190 - 200	275	145	
		Larger wall clearances on request		
Bond length [mm] 3		180		
Mounting size		M10		
December	Dowels	SXS 10x60 F US A4 Edge clearance a, ≥ 80 mm		
Recommended fixing ②	Anchor channels	MBA-CE 28/15 with  MHK 28/15 M10x30  Edge clearance a, ≥ 50 mm		

- ① Specifications apply to facing bricks of 115 mm thickness
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.
- 3 Length of perforated strip



#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Anchor spacing a <sub>k</sub> [cm]	Load stage [kN]
1.50	3.11	25.0	1.0

③ Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m<sup>3</sup>

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® single-bracket anchor type EK-G-155 $^{1}$ -1.0 $^{2}$ , incl. fixing.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® single-bracket anchor type EK-G for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. fixing.

- 1) Cantilever length acc. to table
- 2) Load stage acc. to table

Cross-reference	for additional	information

Pages	Торіс
79 - 91	Technical details

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#### **Special brackets**

The MOSO® EK-S single bracket anchors in special design are calculated individually by our engineering office to ensure optimum solutions even in difficult conditions.

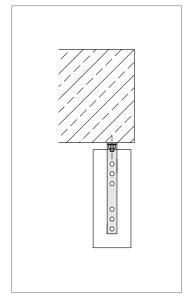
#### **Product info**

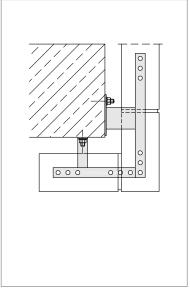
Load stages: as required
Wall clearances: as required
Material: stainless steel

corrosion resistance class

(CRC) I-V

• Validation: structural calculation



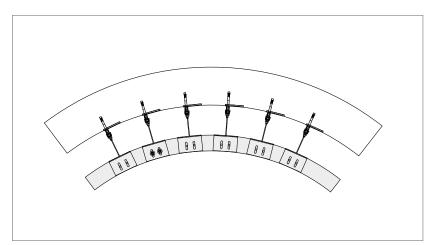


▲ For suspended brick course

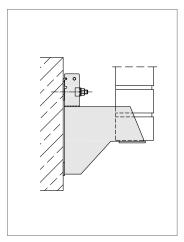
▲ For L-shaped lintel construction

#### Use and application

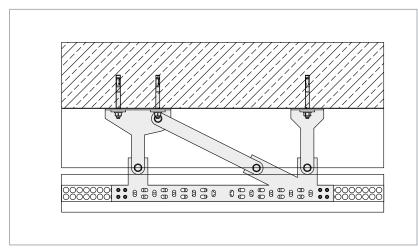
 Dimensioning of special support brackets acc. to structural and constructional requirements



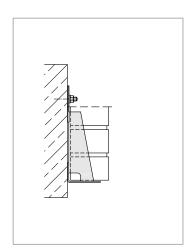
Round interception areas by means of individual brackets and laser-cut flats corresponding to the radius as stone supports



▲ With raised supporting plate



▲ EK-EB for earthquake protection, combined with MOSO® perforated tape



For small loads







WK-D



WK-Z



WK-N



WK-S

## **MOSO®** Angle support brackets



#### Adjustable pressure screw

The MOSO® angle support bracket WK-D with its adjustable pressure screw is the perfect solution for bracing with continuous angle rail. The pressure screw makes it easy to compensate for concrete unevenness.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

• Height adjustment: ± 25 mm

• Material: stainless steel

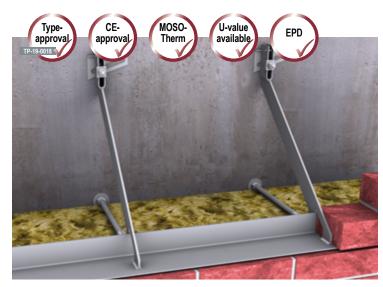
corrosion resistance class

(CRC) I-V

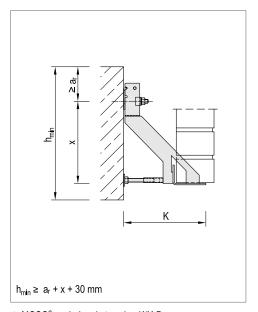
• Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



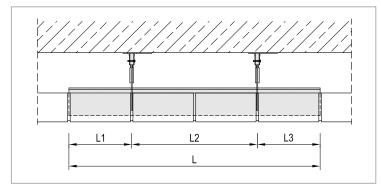
▲ Wall support with MOSO® angle-bracket anchor WK-D



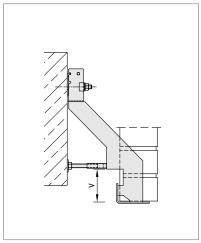
▲ MOSO<sup>®</sup> angle-bracket anchor WK-D

#### Use and application

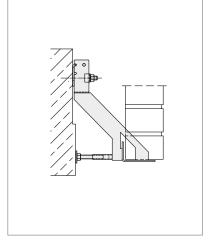
- · Particularly suitable for compensating concrete offsets
- · Can also be used in corner and edge areas
- · Support the entire surface of the angle until the mortar is set



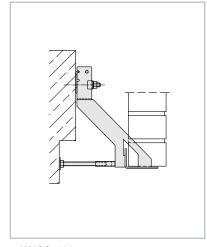
▲ Length dimensioning acc. to local conditions



▲ WK-CV with offset



▲ Pressure screw adjustable ± 15 mm



▲ WK-DS with longer pressure screw

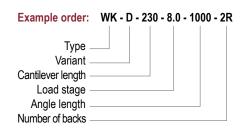
28

#### Technical data / measurement chart



#### WK-D / WK-DV

	T /	Load stage	4.0	kN	8.0	kN	12.	) kN
	Type / Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]
		90 - 110	190	150	190	200	190	250
WK-D	<b>₽</b> ,	100 - 130	210	150	210	200	210	250
******		120 - 150	230	175	230	250	230	300
		140 - 170	250	175	250	250	250	300
		160 - 190	270	175	270	250	270	300
WK-DV	7n.	180 - 210	290	175	290	250	290	300
VVIX-DV		200 - 230	310	175	310	300	310	350
		220 - 250	330	175	330	300	330	350
		240 - 270	350	200	350	350	350	400
			Larger wall clearances on request					
Angle widtl	h [mm]	В	10	00	100 100		00	
Angle leng	th [mm]	L	up to	4000	up to 4000		up to 4000	
Mounting s	size		M10	/ M12	M10 / M12		M12 / M16	
Recommended fixing ②		Dowels fischer	FAZ II 12/60 A4 Edge clearance a <sub>r</sub> ≥ 80 mm		RG M12x200 A4 with RSB 12 Edge clearance a <sub>r</sub> ≥ 140 mm		RG M16x250 A4 with RSB 16 Edge clearance a <sub>r</sub> ≥ 140 mm	
		Dowels Hilti	HST3-R M12x165 90/70 Edge clearance a,≥ 80 mm		HAS-U A4 M12x200 mit HVU2 Edge clearance a <sub>r</sub> ≥ 140 mm		HAS-U A4 M16x260 mit HVU2 Edge clearance a, ≥ 140 mm	
		Anchor channels	MBA-CE 3 MHK 38/1 Edge clearand	7 M12x80	MBA-CE 50/31 with MHK 50/30 M12x80 Edge clearance a, ≥ 150 mm		MBA-CE 52/34 with MHK 50/30 M16x100 Edge clearance a, ≥ 200 mm	



- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Angle length / No. Bracket backs	Load stage [kN]	Distribution L1 / L2 / L3
1.5	3.11	2000 mm / 2R	4.0	500 / 1000 / 500
2.0	4.14	1880 mm / 2R	4.0	400 / 1080 / 400
3.0	6.21	1250 mm / 2R	4.0	250 / 750 / 250
4.5	9.32	1630 mm / 2R	8.0	250 / 750 / 250
6.0	12.42	1250 mm / 2R	8.0	250 / 750 / 250
9.0	18.63	1250 mm / 2R	12.0	250 / 750 / 250
12.0	24.84	880 mm / 2R	12.0	190 / 500 / 190

③ Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m<sup>3</sup>

#### **Cross-reference for additional information**

Pages	Торіс
32	Corner support with type WK-Z
37	Lintel construction with DB / HB
70	Corners and edging
70	Abutment for suspended facing
79 - 91	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® angle support bracket type WK-D-210 $^{11}$ -8.0 $^{21}$ -1000 $^{31}$ -2R $^{41}$  with type approved support anchor head, incl. dowels for cracked concrete $^{51}$ .

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® angle support bracket type WK-ZD with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. anchors for cracked concrete<sup>5)</sup>

- 1) Cantilever length acc. to table
- 2) Load stage acc. to table
- 3) Length of element
- 4) Number of backs 5) Fixing acc. to table

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

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#### Standard angle support bracket

The MOSO® angle support bracket WK-N is the standard anchor for bracing with continuous angle rail. With this anchor, complete bracing can also be realised in corner areas with only one type of bracket.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

Height adjustment: ± 25 mmMaterial: stainless

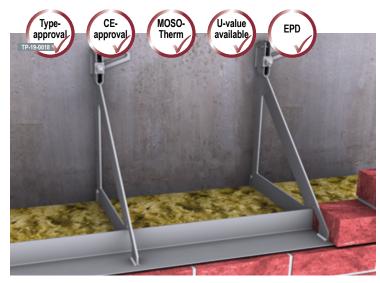
stainless steel corrosion resistance class

(CRC) I-V

• Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



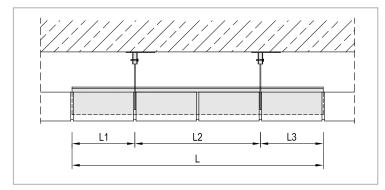
▲ Wall support with MOSO® angle-bracket anchor WK-N

# h<sub>min</sub> ≥ a<sub>r</sub> + x + 30 mm

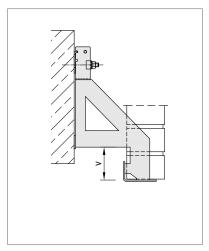
▲ MOSO® angle-bracket anchor WK-N

#### Use and application

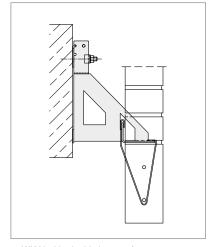
- · Particularly suited for invisible support
- · Can also be used in corner and edge areas
- · Support the entire surface of the angle until the mortar is set



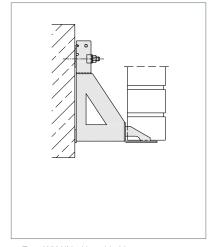
▲ Length dimensioning acc. to local conditions



▲ WK-NV with offset



▲ WK-N with wire binder type 1



▲ Type WK-NX with welded-in gusset

30

31

#### Technical data / measurement chart



#### WK-N / WK-NV

Type / Design		Load stage	4.0 kN		8.0 kN		12.0 kN	
		Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]
		20 - 50	130	150	130	200	130	250
	77L	40 - 70	150	150	150	200	150	250
WK-N	<b>₽</b> 11	60 - 90	170	150	170	200	170	250
		80 - 110	190	150	190	200	190	250
	$\overline{\mathbb{A}}$	100 - 130	210	150	210	200	210	250
		120 - 150	230	175	230	250	230	300
		140 - 170	250	175	250	250	250	300
	<b>⊘</b> n	160 - 190	270	175	270	250	270	300
WK-NV		180 - 210	290	175	290	250	290	300
VVIX-INV		200 - 230	310	175	310	300	310	350
		220 - 250	330	175	330	300	330	350
		240 - 270	350	200	350	350	350	400
		Larger wall clearances on request						
Angle width [mm] B		10	00	100		100		
Angle length [mm] L		up to	4000	up to 4000		up to 4000		
Mounting size		M10	M10 / M12 M10 / M12		M12 / M16			
		Dowels fischer	FAZ II 12/60 A4 Edge clearance a, ≥ 80 mm		RG M12x200 A4 with RSB 12 Edge clearance a <sub>r</sub> ≥ 140 mm		RG M16x250 A4 with RSB 16 Edge clearance a <sub>r</sub> ≥ 140 mm	
Recommended	ended	Dowels Hilti	HST3-R M12x165 90/70 Edge clearance a, ≥ 80 mm		HAS-U A4 M12x200 mit HVU2 Edge clearance a, ≥ 140 mm		HAS-U A4 M16x260 mit HVU2 Edge clearance a ≥ 140 mm	
fixing ②		Anchor channels	MBA-CE 38/17 with MHK 38/17 M12x80 Edge clearance a ≥ 75 mm		MBA-CE 50/31 with MHK 50/30 M12x80 Edge clearance a ≥ 150 mm		MBA-CE 52/34 with MHK 50/30 M16x100 Edge clearance a ≥ 200 mm	

# Type Variant Cantilever length Load stage Angle length Number of backs

- ⑤ Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Angle length / No. Bracket backs	Load stage [kN]	Distribution L1 / L2 / L3
1.5	3.11	2000 mm / 2R	4.0	500 / 1000 / 500
2.0	4.14	1880 mm / 2R	4.0	400 / 1080 / 400
3.0	6.21	1250 mm / 2R	4.0	250 / 750 / 250
4.5	9.32	1630 mm / 2R	8.0	250 / 750 / 250
6.0	12.42	1250 mm / 2R	8.0	250 / 750 / 250
9.0	18.63	1250 mm / 2R	12.0	250 / 750 / 250
12.0	24.84	880 mm / 2R	12.0	190 / 500 / 190

③ Assumption: Facing brick 115 mm thickness with  $\gamma$  = 18 kN/m<sup>3</sup>

#### **Cross-reference for additional information**

Pages	Торіс
32	Corner support with type WK-Z
37	Lintel construction with DB / HB
70	Corners and edging
70	Abutment for suspended facing
79 - 91	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® angle support bracket type WK-N-210 $^{1)}$ -8.0 $^{2)}$ -1000 $^{3)}$ -2R $^{4)}$  with type approved support anchor head, incl. dowels for cracked concrete $^{5)}$ .

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® angle support bracket type WK-N with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>5)</sup>.

- 1) Cantilever length acc. to table
- 2) Load stage acc. to table
- 3) Length of element
- 4) Number of backs
- 5) Fixing acc. to table

#### Note:

If fixed with hammerhead bolts, the associated support anchor channel should be put out for tender.

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# H

#### For wall bracing at corners and pillars

Der MOSO® angle support bracket WK-Z with tension band, together with conventional load-bearing anchors, provides a further option for anchoring high superimposed loads, e.g. at external corners, if the structural shell situation allows it by means of a reinforced concrete wall or column.

The tension band bracket is also a practical option for pier supports.

#### **Product info**

• Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

Material: stainless steel

corrosion resistance class

(CRC) I-V

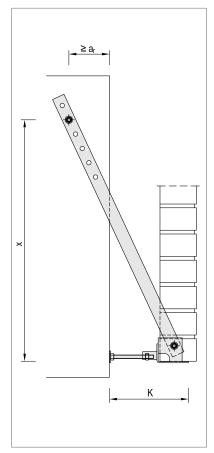
Validation: structural calculation

#### Use and application

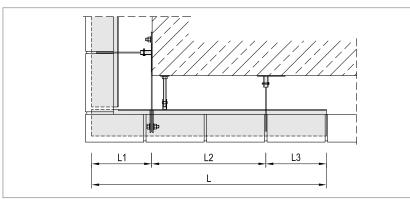
- · Type WK-ZD especially for corner supports
- · Strong suitability for abutment supports
- Type WK-ZG for very uneven concrete surfaces
- Support the entire surface of the angle until the mortar is set



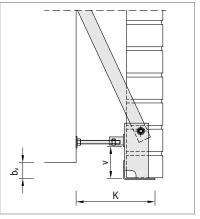
▲ Corner support with MOSO® angle support bracket WK-Z



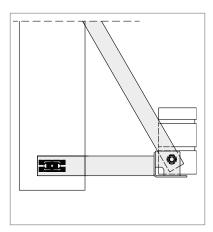
▲ MOSO® angle-bracket anchor WK-Z



▲ Length dimensioning acc. to local conditions



▲ WK-ZV with offset



▲ WK-ZS with flat support in alignment with the reinforced concrete structural edge

32

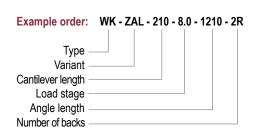
33

#### Technical data / measurement chart



#### WK-Z / WK-ZV

Type /	Load stage	4.0 kN		8.0 kN		12.0 kN		
Design	Wall clearance ① [mm]	Cantilever length K [mm]	min. bracket height x ③ [mm]	Cantilever length K [mm]	min. bracket height x ③ [mm]	Cantilever length K [mm]	min. bracket height x ③ [mm	
	20 - 50	130	550	130	550	130	650	
	40 - 70	150	550	150	600	150	700	
WK-Z	60 - 90	170	600	170	650	170	750	
	80 - 110	190	650	190	700	190	800	
	100 - 130	210	700	210	700	210	850	
—	120 - 150	230	700	230	750	230	900	
	140 - 170	250	750	250	800	250	950	
<u> </u>	160 - 190	270	800	270	850	270	950	
WK-ZV	180 - 210	290	850	290	900	290	1000	
	200 - 230	310	900	310	950	310	1050	
	220 - 250	330	950	330	1000	330	1100	
المطا	240 - 270	350	1000	350	1050	350	1150	
		Larger wall clearances on request						
Angle width [mm] B		1	00	100		100		
Angle length [mm] L		up to	4000	up to 4000		up to 4000		
Mounting size		M10	M10 / M12 M12		M16			
Recommended fixing ②	Dowels fischer	FAZ II 12/30 A4 Edge clearance a <sub>r</sub> ≥ 150 mm		FAZ II 12/30 A4 Edge clearance a <sub>r</sub> ≥ 175 mm		FAZ II 16/25 A4 Edge clearance a <sub>r</sub> ≥ 200 mm		
	Dowels Hilti	HST3-R M12x165 90/70 Edge clearance a <sub>r</sub> ≥ 80 mm		HAS-U A4 M12x200 mit HVU2 Edge clearance a, ≥ 140 mm		HAS-U A4 M16x260 mit HVU2 Edge clearance a <sub>r</sub> ≥ 140 mm		



- ⑤ Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.
- ③ Bracket height x is dependent upon the tie strap incline.

#### Recommended anchor selection

Superimposed load [m]	Load ③ [kN/m]	Angle length / No. Bracket backs	Load stage [kN]	Distribution L1 / L2 / L3
1.5	3.12	1500 mm / 2R	4.0	
2.0	4.14	1500 mm / 2R	4.0	
3.0	6.21	1500 mm / 2R	8.0	L1 = L3 = Cantilever
4.5	9.32	1250 mm / 2R	8.0	length K
6.0	12.42	1000 mm / 2R	8.0	L2 = L - L1 - L3
9.0	18.63	1000 mm / 2R	12.0	
12.0	24.84	750 mm / 2R	12.0	

#### **Cross-reference for additional information**

Pages	Topic
28 - 31	Wall support with WK-D / WK-N
37	Lintel construction with DB / HB
70	Corners and edging
70	Abutment for suspended facing
79 - 91	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® angle support bracketr type WK-ZD-210¹¹\.8.0²¹-1000³¹-2R⁴¹ with type approved support anchor head, incl. dowels for cracked concrete⁵¹.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® angle support bracket type WK-ZD with type approved support anchor head for a brickwork height (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>5)</sup>.

- 1) Cantilever length acc. to table
- 2) Load stage acc. to table
- 3) Length of element
- 4) Number of backs
- 5) Fixing acc. to table

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#### **Special brackets**

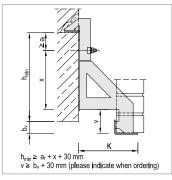
#### WK-K / WK-KV



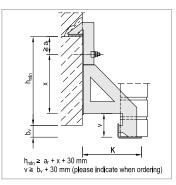
▲ Wall bracing with MOSO® angle bracket anchor WK-K

The MOSO® angle support bracket WK-K rests on the concrete with its claw.

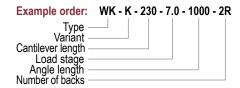
This relieves the fastening so that high loads can be anchored securely on the face side even with low concrete heights.



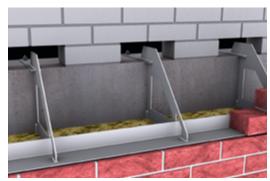
▲ MOSO® angle support bracket WK-K



▲ WK-KV with offset

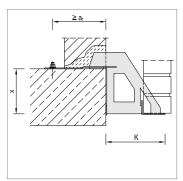


#### WK-O / WK-OV

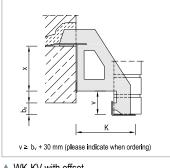


▲ Wall bracing with MOSO® angle bracket anchor WK-O

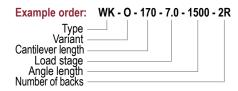
The MOSO® angle support bracket WK-O is fixed to the concrete slab from above. This allows anchoring with dowel installation even at low concrete heights.



▲ MOSO® angle support bracket WK-K



▲ WK-KV with offset



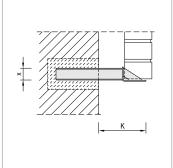
#### WK-M / WK-MV



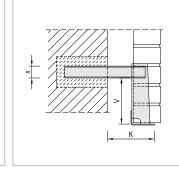
▲ Wall bracing with MOSO® angle bracket anchor WK-M

The MOSO® angle support bracket WK-M is set into the masonry. This anchor is preferred if the anchoring base does not allow anchor installation.

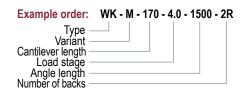
To keep the installation effort as low as possible, an individual design by our engineering office is advisable.



▲ MOSO® angle support bracket WK-M



▲ WK-MV with offset



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WA-Ü / WA-Z



WA-D / WA-M



WA-S

## **MOSO®** Angle bearings

#### For covering masonry openings

The MOSO® angle bearing WA-Ü bridges a lintel opening. Since the angle only has to be laid on, additional fastening is not necessary.

The MOSO® angle bearing WA-Z is used as an intermediate angle for bracing with single bracket anchors and enables variable bracket anchor spacing due to different lengths.

#### **Product info**

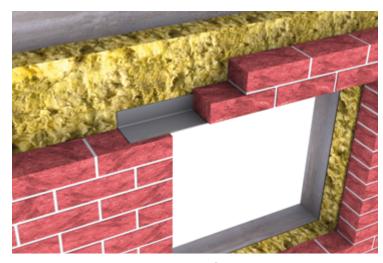
• Width of support: 90, 95 and 100 mm up to 2.26 m (> on request) · Width of opening:

· Material: stainless steel

corrosion resistance class

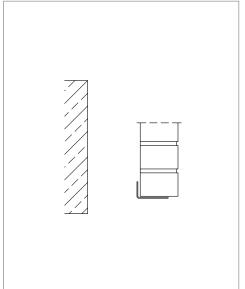
(CRC) I-V

· Validation: structural calculation



▲ Opening overlap with MOSO® angle bearing WA-Ü

· As bridging angle for lintel openings



▲ MOSO® angle bearing WA-Ü

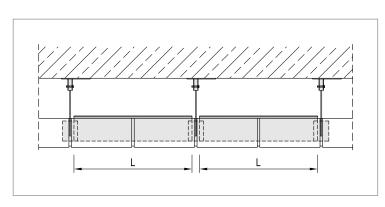
▲ Angle bearing WA-Ü as lintel overlap

# • The entire surface of the angle should be supported until the mortar is set $\mathsf{L}_{\underline{\mathsf{W}}}$

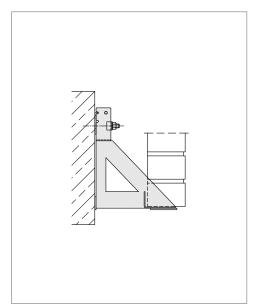
Use and application

#### Use and application

- · As intermediate angle for single-bracket anchors
- · The entire surface of the angle should be supported until the mortar is set



▲ Angle bearing WA-Z as intermediate angle



▲ MOSO® angle bearing WA-Z combined with EK-U

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## Technical data / measurement chart

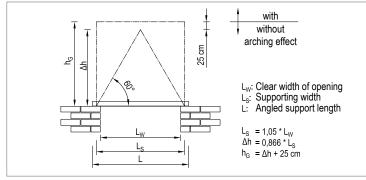


#### WA-Ü / WA-Z

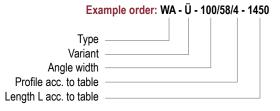
Toron	Profile (height/thickness of angle) in [mm]														
Type / design	L <sub>w</sub>	L				All loa	ads applied	UOHTIW b	T arching	effect (GW	/)			h <sub>G</sub>	GW
200.g.:	[m]	[mm]	0,5	0,75	1	1,25	1,5	1,75	2	2,25	2,5	2,75	3	[m]	
WA-Ü	0,76	950	42/3	42/3	42/3	42/3	42/3	42/3	42/3	42/3	42/3	56/3	56/3	0,94	42/3
	0,885	1100	42/3	42/3	42/3	42/3	42/3	56/3	56/3	56/3	56/3	56/3	56/3	1,05	42/3
Assumed parameters:	1,01	1200	42/3	42/3	42/3	56/3	56/3	56/3	56/3	56/3	58/4	58/4	58/4	1,17	42/3
bearing angle; max w = I/300:	1,135	1350	42/3	56/3	56/3	56/3	56/3	58/4	58/4	58/4	74/4	74/4	74/4	1,28	42/3
$\gamma = 18 \text{ kN/m}^3$ :	1,26	1450	42/3	56/3	56/3	56/3	58/4	58/4	74/4	74/4	74/4	74/4	74/4	1,4	56/3
brick width 11,5 cm	1,385	1600	56/3	56/3	58/4	58/4	74/4	74/4	74/4	74/4	74/4	76/5	76/5	1,51	56/3
	1,51	1700	56/3	58/4	58/4	74/4	74/4	74/4	74/4	76/5	76/5	100/5*	100/5*	1,62	58/4
dditional tables: 1,63	1,635	1850	56/3	74/4	74/4	74/4	74/4	76/5	76/5	100/5*	100/5*	100/5*	100/5*	1,74	74/4
	1,76	2000	58/4	74/4	74/4	74/4	76/5	100/5*	100/5*	100/5*	100/5*	100/5*	100/5*	1,85	74/4
APPROXICATION CO.	1,885	2150	58/4	74/4	74/4	76/5	100/5*	100/5*	100/5*	100/5*	100/5*	100/5*	100/5*	1,96	76/5
	2,01	2250	74/4	74/4	76/5	100/5*	100/5*	100/5*	100/5*	100/5*	100/6*	100/6*	120/5*	2,08	100/5
	2,135	2400	74/4	76/5	100/5*	100/5*	100/5*	100/5*	100/5*	100/6*	120/5*	120/5*	120/5*	2,19	100/5
	2,26	2500	74/4	76/5	100/5*	100/5*	100/5*	100/6*	100/6*	120/5*	120/5*	120/5*	130/5*	2,31	100/5
Angle width [mm] for	r 115 mr	n thick f	acing bri	ck				90 mm - up to two-storey superimposed load - 100 mm uo to 12 m brickwork!					kwork!		
Angle width [mm] for	r 100 mı	m thick f	acing bri	ck				95 mm - up to two-storey superimposed load							
Angle width [mm] for 90 mm thick facing brick						90 mm - up to two-storey superimposed load									
Angle width [mm] for	1,885 2,01 2,135 2,26 r 115 mr r 100 mr	2150 2250 2400 2500 m thick f	58/4 74/4 74/4 74/4 facing bri	74/4 74/4 76/5 76/5 ck	74/4 76/5 100/5*	76/5 100/5* 100/5*	100/5* 100/5* 100/5*	100/5* 100/5* 100/5* 100/6*	100/5* 100/5* 100/5* 100/6* up to two-s 95 m	100/5* 100/5* 100/6* 120/5* torey super	100/5* 100/6* 120/5* 120/5* rimposed lowo-storey	100/5* 100/6* 120/5* 120/5* pad - 100 m	100/5* 120/5* 120/5* 130/5* nm uo to 12	1,96 2,08 2,19 2,31	) } 

Dimensions and bends for other profiles, with other weights and bends outside the stock guide on request (see QR code).

If profiles WITH arching effect are used, the closed brickwork height of column  $h_g$  must be achieved (see system sketch below). The required chamfer is shown in column GW.



#### ▲ System diagram



#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® angle bearing WA-Ü-100/60/4-1450¹).

#### Alternatively:

Delivery and professional installation of ... pieces of lintel overlap for clear spans  $L_{\rm W}$  ... m with MOSO® angle bearing type WA-Ü for a brickwork height of ... m, facing brick thickness of ... cm.

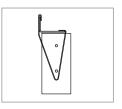
We are also happy to offer you the later visible angle soffits as a glass bead blasted version.

This surface refinement enhances the appearance in the later installation state.

	Type / variant	Intermediate angle	Anchor spacing a <sub>k</sub> [cm]	Application with single-bracket anchor type
		WA-Z-95/50/3-980	100.0	
	va-z ∰ ⊟	WA-Z-95/30/3-730	75.0	EK-D, EK-U, EK-M
'		WA-Z-95/20/1.5-480	50.0	EK-D, EK-U, EK-IVI
		WA-Z-95/20/1.5-355	37.5	

#### **Cross-reference for additional information**

Pages	Торіс
16 - 19	Wall support with MOSO® single-bracket anchor EK-D / EK-U
37	Lintel formation with MOSO® accessory DB
79 - 91	Technical details
90	Dimensioning principles for masonry support



▲ Grenadier layer can be mounted under WA-Ü by means of DB

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<sup>\*</sup> No bearing angles

<sup>1)</sup> acc. to table

# Angle bearing

#### For a closed view from below

With the MOSO® angle bearing WA-D, even large wall distances can be bridged by welded-in diagonal braces.

The MOSO® Angle bearing WA-M allows direct mounting to the anchoring base.

Both types are used when the support remains visible and a closed soffit is desired.

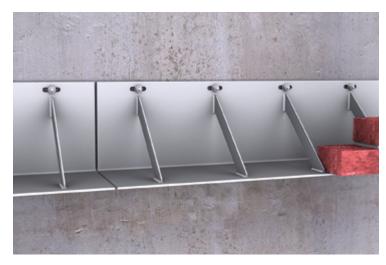
#### **Product info**

1.2 kN - 3.2 kN · Load stages: · Wall clearances: 10 mm - 200 mm Material: stainless steel

corrosion resistance class

(CRC) I-V

· Validation: structural calculation



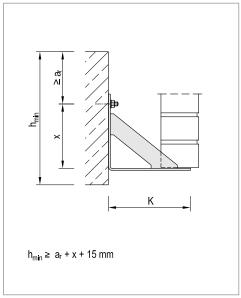
Use and application

The entire surface of the angle should be supported until the mortar is set

▲ Wall support with MOSO® angle bearing WA-D

Limited use in corner and edge areas

· For visible wall bracing



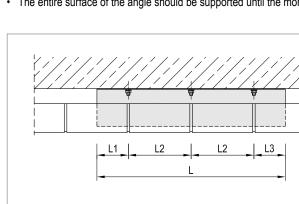
▲ MOSO® angle bearing WA-D

▲ Angle bearing WA-D as foot bracing

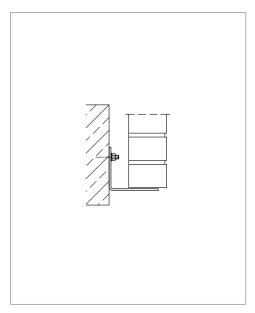
#### Use and application

L3

- · For visible wall bracing
- The entire surface of the angle should be supported until the mortar is set



▲ Angle bearing WA-M as foot bracing



▲ MOSO® angle bearing WA-M

## Technical data / measurement chart



#### WA-D / WA-M

	Type /	Load stage	1.5 kN / fi	xing point	3.2 kN / fix	xing point
	Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]
		20 - 40	130	104	130	102
		40 - 60	150	124	150	122
\A\A B	<b>3</b>	60 - 80	170	144	170	142
WA-D		80 - 100	190	174	190	172
		100 - 120	210	194	210	192
		120 - 140	230	224	230	222
		140 - 160	250	244	250	242
		160 - 180	270	264	270	262
		180 - 200	290	284	290	282
			Lar	quest		
Material	thickness	Т	2	4	6	3
Length c	of element		up to	4000	up to	4000
Mounting size  Recommended fixing ② Dowels			M10 /	/ M12	M10 /	M12
		Dowels	FAZ II 1 Edge clearand	0/10 A4 ce a <sub>r</sub> ≥ 60 mm	FAZ II 12/10 A4 Edge clearance a <sub>r</sub> ≥ 80 mm	

Type /	Load stage	1.2 kN / fixing point		2.1 kN / fixing point		3.2 kN / fixing point	
Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]
Ø 11	10 - 20	100	74	100	72	100	70
WA-M	30 - 40	120	94	120	92	120	90
Material thickness	Т	4		6		8	
Length of element		up to	4000	up to 4000		up to 3000	
Mounting size		M10 / M12		M10	/ M12	M10 / M12	
Recommended fixing ②	Dowels		0/10 A4 ce a <sub>r</sub> ≥ 60 mm	FAZ II 10/10 A4 Edge clearance a <sub>r</sub> ≥ 60 mm		FAZ II 12/30 A4 Edge clearance a <sub>r</sub> ≥ 80 mm	

- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

# Type Variant Cantilever length Load stage Angle length No. of fixing points

#### Standard dimensions WA-D and WA-M

Length of element [mm]	Qty. Fixings	Distribution [mm]
500	2	125 / 250 / 125
750	3	125 / 2x250 / 125
1000	4	125 / 3x250 / 125
1250	5	125 / 4x250 / 125
1500	6	125 / 5x250 / 125

#### Tender text

Delivery and professional installation of ... pieces of MOSO® angle bearing type WA-D-210  $^{1)}$ -3.2 $^{2)}$ -1000 $^{3)}$ -4R $^{5)}$ , incl. dowels for cracked concrete $^{4)}$ .

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® angle bearing type WA-D for a brickwork height of ... m, wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>5)</sup>.

- 1) Cantilever length acc. to table
- <sup>2)</sup> Load stage acc. to table
- 3) Length of element
- 4) No. of fixing points
- 5) Fixing acc. to table

#### **Cross-reference for additional information**

Pages	Topic
79 - 91	Technical details

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Special designs

WA-S

The MOSO® Angle support WA-S in special design are individually calculated by our engineering office to ensure optimum solutions even in difficult conditions.

#### **Product info**

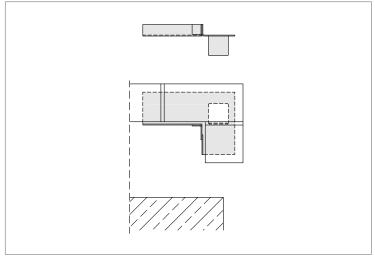
Material: stainless steel

corrosion resistance class

(CRC) III\*

• Validation: structural calculation

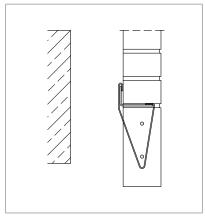
\* Further corrosion resistance classes on request



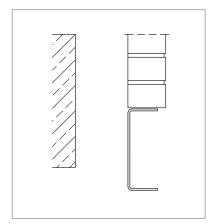
▲ Soffits

#### **Use and application**

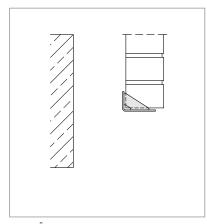
• Dimensioning of special support brackets acc. to structural and constructional requirements.



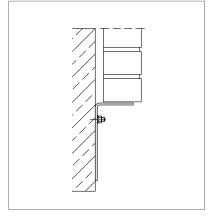
▲ For suspended brick-on-edge



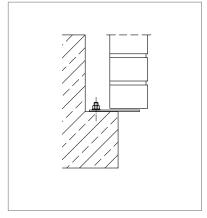
▲ Visual element as C-profile



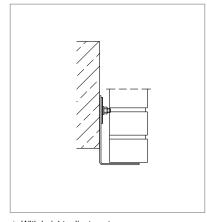
▲ WA-Ü with gusset



▲ As pillar support



▲ As an extension of the support



▲ With height adjustment







FB-D



FB-U



FB-S

# **MOSO®** Fixings for precast part



# Adjustable pressure screw

The MOSO® precast part fixing FB-D with adjustable pressure screw for fastening precast concrete elements. The slim design allows for reduced heat transmission.

This anchor allows, depending on the fastening, a 3-dimensional adjustment possibility for an optimal assembly.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

Height adjustment: ± 25 mm
 Material: stainless steel

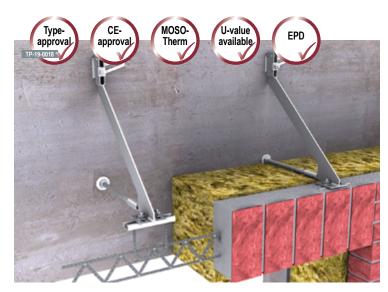
corrosion resistance class

(CRC) I-V

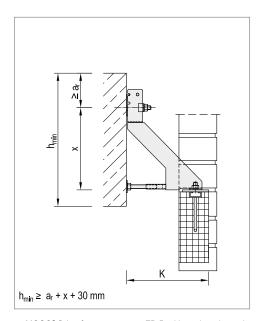
Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



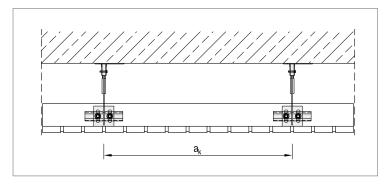
▲ Lintel support with MOSO® fixings for precast parts FB-D



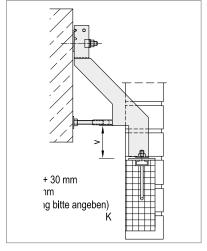
▲ MOSO® fixing for precast parts FB-D with anchor channel

#### Use and application

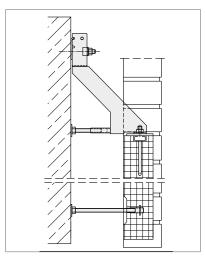
- · For invisible support of pre-cast lintels
- 3-dimensional adjustment possible if used with an MBA-ES channel
- · Can also be used in corner and edge areas



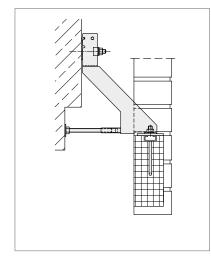
▲ Fixing for precast parts FB-D



▲ FB-DV



▲ FB-D with additional pressing screw



▲ FB-D with long pressing screw

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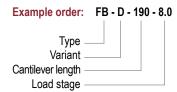
#### Technical data / measurement chart



F	R	.n	1		Ē	R		n	١
	D.		, ,	_		ш	ы	u	u

Type /	Load stage	4.0	kN	8.0	kN	12.0 kN			
Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]		
	90 - 110	190	150	190	200	190	250		
FB-D ∰ □	100 - 130	210	150	210	200	210	250		
	120 - 150	230	175	230	250	230	300		
2	140 - 170	250	175	250	250	250	300		
	160 - 190	270	175	270	250	270	300		
FB-DV	180 - 210	290	175	290	250	290	300		
	200 - 230	310	175	310	300	310	350		
2	220 - 250	330	175	330	300	330	350		
	240 - 270	350	200	350	350	350	400		
		Larger wall clearances on request							
Support plate	W/L/T	80 / 80 / 4 with 2 LL 11x50		80 / 80 / 6 with 2x LL 13x50		80 / 80 / 8 with 2x LL 13x50			
Mounting size		M10 / M12		M10 / M12		M12 / M16			
	Dowels	FAZ II 1 Edge clearand		RG M12x200 A4 with RSB 12 Edge clearance a <sub>r</sub> ≥ 140 mm		RG M16x250 A4 with RSB 16 Edge clearance a <sub>r</sub> ≥ 140 mm			
Recommended fixing ②	Dowels Hilti	HST3-R M12x165 90/70 Edge clearance a, ≥ 80 mm		HAS-U A4 M12 Edge clearanc	x200 mit HVU2 e a <sub>r</sub> ≥ 140 mm	HAS-U A4 M16x260 mit HVU2 Edge clearance a, ≥ 140 mm			
iiniiig ©	Anchor channels	MBA-CE 38/17 with MHK 38/17 M12x80 Edge clearance a ≥ 75 mm		MBA-CE 50/31 with MHK 50/30 M12x80 Edge clearance a ≥ 150 mm		MBA-CE 52/34 with MHK 50/30 M16x100 Edge clearance a ≥ 200 mm			

- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.



#### Fixing for precast part

Lintel mounting part ③	Screws	Washers	Nut		
MBA 28/15 ES	2x MHK 28/15	2x DIN 9021	2x DIN 934		
(4.0 kN)	M10x30	M10	M10		
MBA 38/17 ES	2x MHK 38/17	2x DIN 125	2x DIN 934		
(8.0 kN)	M10x30	M10	M10		
MBA 38/17 ESL	2x MHK 38/17	2x DIN 125	2x DIN 934		
(12.0 kN)	M10x30	M10	M10		

③ Part is regulated under Approval Z-21.4-1907

#### Tender text

Delivery and professional installation of ... pieces of MOSO® precast part fixing FB-D-210<sup>1)</sup>-8.0<sup>2)</sup> with type approved support anchor head, incl. dowels for cracked concrete<sup>3)</sup> and type approved fixing for anchor channel MBA 38/17 ES concreted into the precast part<sup>4)</sup>.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® precast part fixing type FB-D with type approved support anchor head for a brickwork height of ... m, wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete³ and type approved fixing for anchor channel concreted into the precast part⁴).

#### Note:

Parts to be concreted in (anchor channels) should be put out to tender separately.

#### **Cross-reference for additional information**

Pages	Topic
72 - 73	Lintel construction with MBA-ES
79 - 91	Technical details

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<sup>1)</sup> Cantilever length acc. to table

<sup>2)</sup> Load stage acc. to table

<sup>3)</sup> Fixing for in-situ concrete acc. to table

<sup>4)</sup> Fixing for precast part acc. to table



# Universal anchor for precast lintels

The MOSO® precast part fixing FB-U is the universal anchor for fastening precast concrete elements.

Depending on the fastening, this anchor allows a 3-dimensional adjustment option for optimum installation.

#### **Product info**

Load stages: 4.0 kN - 25.0 kN

• Wall clearances: 20 mm - 270 mm (> on request)

Height adjustment: ± 25 mm
 Material: stainless steel

corrosion resistance class

(CRC) I-V

Validation: support anchor head acc. to

DIBt Approval Z-21.8-1892

type testing or structural calculation



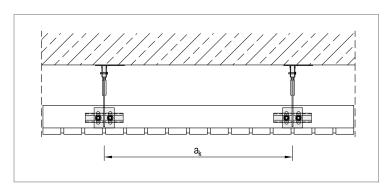
▲ Lintel support with MOSO® fixing for precast parts FB-U

# h<sub>min</sub> ≥ a<sub>r</sub> + x + 30 mm

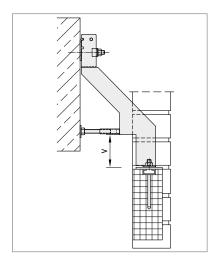
▲ MOSO® fixing for precast parts FB-U with support anchor

#### Use and application

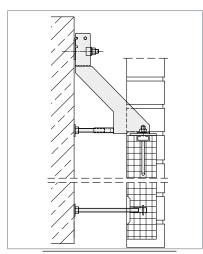
- For invisible support of pre-cast lintels
- 3-dimensional adjustment possible if an ES channel is used in the precast part
- · Can also be used in corner and edge areas



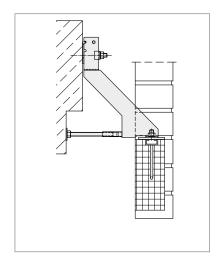
▲ Fixings for precast parts FB-U



▲ FB-UV with offset



▲ FB-D with additional pressure screw



▲ FB-U with FB-ZK as rotation lock

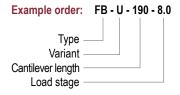
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#### Technical data / measurement chart



#### FB-U / FB-UV

Type /	Load stage	4.0	kN	8.0	kN	12.0 kN		
Design	Wall clearance ① [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	Cantilever length K [mm]	Bracket height x [mm]	
	20 - 50	130	150	130	200	130	250	
FB-U 11	40 - 70	150	150	150	200	150	250	
FB-0	60 - 90	170	150	170	200	170	250	
	80 - 110	190	150	190	200	190	250	
	100 - 130	210	150	210	200	210	250	
	120 - 150	230	175	230	250	230	300	
	140 - 170	250	175	250	250	250	300	
	160 - 190	270	175	270	250	270	300	
FB-UV	180 - 210	290	175	290	250	290	300	
	200 - 230	310	175	310	300	310	350	
<u> </u>	220 - 250	330	175	330	300	330	350	
	240 - 270	350	200	350	300	350	400	
	Larger wall clearances on request							
Support plate	W/L/T	80 / 80 / 4 wit	h 2 LL 11x50	80 / 80 / 6 with 2x LL 13x50		80 / 80 / 8 with 2x LL 13x50		
Mounting size		M10 /	M12	M10 /	M12	M12 /	M16	
	Dowels fischer	FAZ II 1 Edge clearand			RG M12x200 A4 with RSB 12 Edge clearance a, ≥ 140 mm		RG M16x250 A4 with RSB 16 Edge clearance a, ≥ 140 mm	
Recommended fixing ②	Dowels Hilti	HST3-R M12 Edge clearand			x200 mit HVU2 e a <sub>r</sub> ≥ 140 mm	HAS-U A4 M16x260 mit HVU2 Edge clearance a, ≥ 140 mm		
9	Anchor channel	MBA-CE 3 MHK 38/1 Edge clearand	7 M12x80	MBA-CE : MHK 50/3 Edge clearanc		MBA-CE 5 MHK 50/30 Edge clearance	M16x100	



- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Fixing for precast part

Lintel mounting part ③	Screws	Washers	Nut
MBA 28/15 ES	2x MHK 28/15	2x DIN 9021	2x DIN 934
(4.0 kN)	M10x30	M10	M10
MBA 38/17 ES	2x MHK 38/17	2x DIN 125	2x DIN 934
(8.0 kN)	M10x30	M10	M10
MBA 38/17 ESL	2x MHK 38/17	2x DIN 125	2x DIN 934
(12.0 kN)	M10x30	M10	M10

③ Part is regulated under Approval Z-21.4-1907

#### Tender text

Delivery and professional installation of ... pieces of MOSO® precast part fixing FB-U-210<sup>1)</sup>-8.0<sup>2)</sup> with type approved support anchor head, incl. dowels for cracked concrete<sup>3)</sup> and type approved fixing for anchor channel MBA 38/17 ES concreted into the precast part<sup>4)</sup>.

#### Alternatively:

Delivery and professional installation of ... m wall bracing with MOSO® precast part fixing type FB-U with type approved support anchor head for a brickwork height of ... m, wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete³ and type approved fixing for anchor channel concreted into the precast part⁴).

#### Note:

Parts to be concreted in (anchor channels) should be put out to tender separately.

#### **Cross-reference for additional information**

Pages	Topic
72 - 73	Lintel construction with MBA-ES
79 - 91	Technical details

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<sup>1)</sup> Cantilever length acc. to table

<sup>2)</sup> Load stage acc. to table

<sup>3)</sup> Fixing for in-situ concrete acc. to table

<sup>4)</sup> Fixing for precast part acc. to table



# Special designs

The MOSO® FB-S precast part fixing in special design is individually calculated by our engineering office to ensure optimum solutions even in difficult conditions.

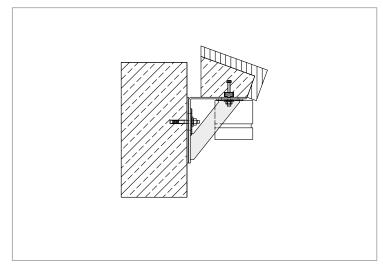
#### **Product info**

Material: stainless steel

corrosion resistance class

(CRC) I-V

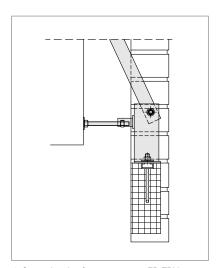
• Validation: structural calculation



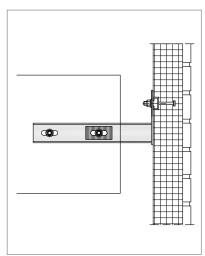
▲ Window sill bracket cantilever with screw connections in CE rail

#### Use and application

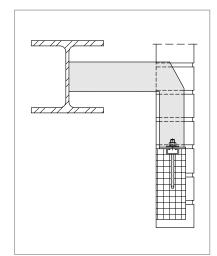
 Dimensioning of special support brackets acc. to structural and constructional requirements.



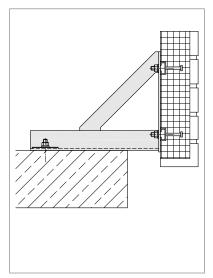
▲ Corner bracket for precast parts FB-ZBV



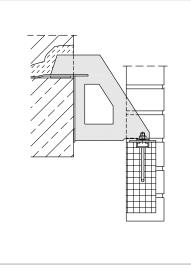
▲ For lateral anchoring



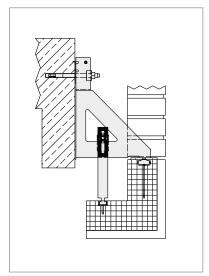
▲ To connect to a steel profile



▲ To anchor cornice strips



▲ For anchoring behind the precast part



Precast part fixing with anti-tilt device (ZK bracket) on standard FB-U bracket

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**HV-WP** 



HV-L



HV-A



HV-S



HV-D





# **MOSO®** wind post fixings

MOSO® wind post anchor HV-WP is used to hold the facing layer horizontally. It is always used when a design with conventional horizontal connectors is not possible due to an unsound fastening substrate.

#### **Product info**

• Wall clearances: 105 mm - 370 mm (> on request)

Material: stainless steel

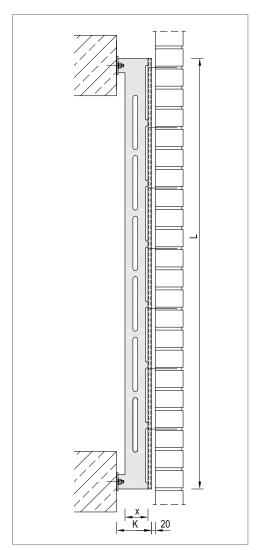
corrosion resistance class

(CRC) I-V

• Validation: structural calculation

#### Use and application

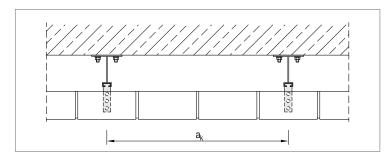
- · Use as a vertical bridge element
- In combination with the brick tie anchor MA-A-85-A4
- Install wind post anchors at intervals of a<sub>k</sub> ≤ 75 cm according to wind load



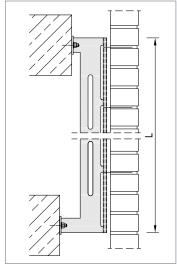
▲ Wind post anchor HV-WP



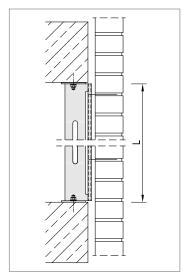
▲ Anchoring with MOSO® wind post anchor HV-WP



 $\blacktriangle$  Wind post anchors at variable intervals  $\mathbf{a}_{\mathbf{k}}$ 



■ Wind post anchor HV-WPS with different cantilever lengths



Wind post anchor HV-WPS between reinforced concrete ceilings

## Technical data / measurement chart



#### **HV-WP**

Ty <sub>l</sub> Var	oe / iant	Length L [mm]	x [mm]	min. cantilever length K [mm]	Qty. brick tie anchors MA-A-85-A4
HV-WP		2500	65	85	10
222		2750	75	95	11
		3000	75	95	12
		3250	85	105	13
		3500	90	100	14
		3750	95	115	15
		4000	100	120	16
Mounting size		M12			
Recommended	Dowels	FAZ II 12/10 A4 Edge clearance a <sub>r</sub> ≥ 80 mm			

① The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.

#### Anchor spacing for wind post anchors acc. to DIN EN 1996-2/NA:2012-01

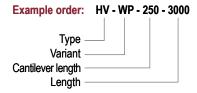
MBA-CE 38/17 with

MHK 38/17 M12x40 A4

Edge clearance a<sub>r</sub> ≥ 75 mm

			Velocity pressur	re q <sub>P</sub> and anchor sp	acing a <sub>k</sub> ② for a buil	ding height of h	
	Wind zone	q <sub>P</sub> [kN/m²]	a <sub>k</sub> [cm]	q <sub>P</sub> [kN/m²]	a <sub>k</sub> [cm]	q <sub>P</sub> [kN/m²]	a <sub>k</sub> [cm]
		h ≤ 10 m		h > 10 m up to ≤ 18 m		h > 18 m up to ≤ 25 m	
1	Inland	0.50	75	0.65	75	0.75	65
2	Inland	0.65	75	0.80	62.5	0.90	55
4	Baltic Sea coast and islands ③	0.85	57.5	1.00	50	1.10	45
3	Inland	0.80	62.5	0.95	52.5	1.10	45
3	Baltic Sea coast and islands ③	1.05	45	1.20	40	1.30	37.5
	Inland	0.95	52.5	1.15	42.5	1.30	37.5
4	Baltic Sea coast and islands, North Sea coast ③	1.25	40	1.40	35	1.55	30
	North Sea islands	1.40	35	4	4	4	4

- ③ Coastal regions include strips running parallel with the coast and reaching 5 km inland.
- On the North Sea islands, the simplified velocity pressure is only applied to buildings which are up to 10 m high.



Recommended

Anchor channels

fixing ①

Cuana vafavan	f  difi	al information
Gross-referen	ce for addition	nal information

Pages	Topic
79 - 91	Technical details



▲ Fixing in the brickwork with MOSO® wall anchor MA-A

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® wind post anchor type HV-WP-180 $^{1)}$ -2500 $^{2)}$ , incl. dowels for cracked concrete and 10 $^{3)}$  pieces of brick tie anchor type MA-A-85-A4.

- 1) Cantilever length K
- 2) Length L acc. to table
- 3) Quantity acc. to table

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# **Brackets for fascia facing**

The MOSO® horizontal connection HV-A is the parapet retaining anchor for crack-free separation of the horizontal securing of the facing shell, e.g. in the case of shell masonry separated by sliding bearings.

But this anchor can also be planned where no shell construction is available for conventional air layer anchors.

#### **Product info**

• Length: 600 mm - 1100 mm

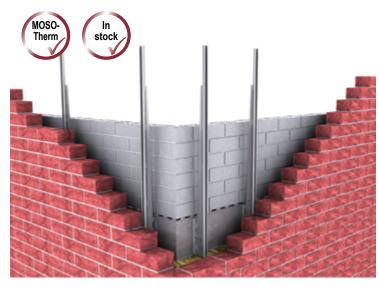
• Wall clearances: 80 mm - 200 mm (> on request)

Material: stainless steel

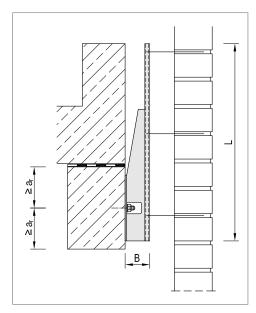
corrosion resistance class

(CRC) I-V

• Validation: structural calculation



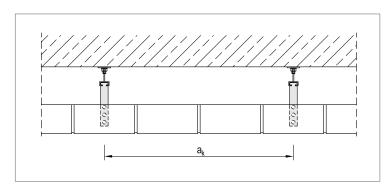
▲ Fascia anchoring with MOSO® horizontal connection HV-A



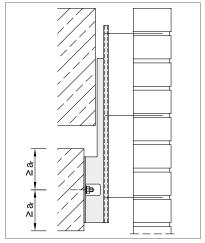
▲ MOSO® horizontal connection HV-A

#### Use and application

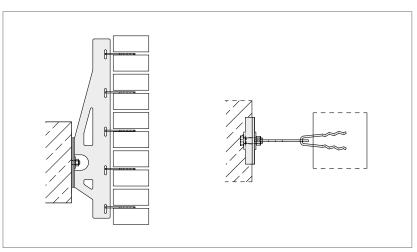
- · For horizontal connection in the fascia area
- Anchor spacing  $a_k \le 75$  cm ( $\le 37.5$  cm on the periphery) according to wind load



▲ Horizontal connection HV-A



▲ HV-AS, special solution



▲ HV-AS Solution without MOS channel

▲ With special air layer anchor

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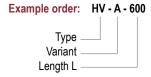
## Technical data / measurement chart



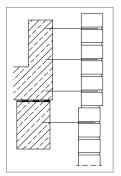
#### HV-A

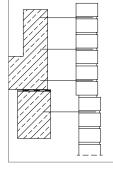
Type /	Length L [mm]	600	850	1100
Design	Wall clearance ① [mm]	Brick tie anchor	Brick tie anchor	Brick tie anchor
HV-A	80 - 110	3 x MA-A-85-A4	4 x MA-A-85-A4	5 x MA-A-85-A4
	90 - 145	3 x MA-A-120-A4	4 x MA-A-120-A4	5 x MA-A-120-A4
	145 - 200	3 x MA-A-180-A4	4 x MA- A-180-A4	5 x MA-A-180-A4
		Larger wal	I clearances on request	
Width [mm]	В	75	75	75
Mounting size		M10 / M12	M12	M12
	Dowels fischer	FAZ II 10/10 A4 Edge clearance a <sub>r</sub> ≥ 100 mm	FAZ II 12/30 A4 Edge clearance a <sub>r</sub> ≥ 75 mm	RG M12x160 A4 with RSB12 Edge clearance a <sub>r</sub> ≥ 100 mm
Recommended fixing ②	Dowels Hilti	HST3-R M12x165 90/70 Edge clearance a <sub>r</sub> ≥ 80 mm	HAS-U A4 M12x200 mit HVU2 Edge clearance a <sub>r</sub> ≥ 140 mm	HAS-U A4 M16x260 mit HVU2 Edge clearance a <sub>r</sub> ≥ 140 mm
<u> </u>	Anchor channels	MBA-CE 28/15 with MHK 28/15 M10x30 Edge clearance a <sub>r</sub> ≥ 100 mm	MBA-CE 38/17 with MHK 38/17 M12x40 Edge clearance a <sub>r</sub> ≥ 100 mm	MBA-CE 38/17 with MHK 38/17 M12x40 Edge clearance $a_r \ge 100$ mm

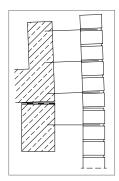
- ① Specifications apply to facing bricks of 115 mm thickness, and a superimposed load of ≤ 2 storeys. Otherwise, support brackets should be adjusted acc. to DIN EN 1996-2/NA.
- ② The stated edge clearances are benchmarks. The anchoring should be validated in consideration of the relevant installation situation.



#### Possible causes of damage







▲ At high temperatures

At low temperatures

▲ Due to torsion

#### Tender text

Delivery and professional installation of ... pieces of MOSO® horizontal connection type HV-A-850¹¹), including dowels for cracked concrete ²¹ and brick tie anchors type MA-A-120³¹).

#### Alternatively:

Delivery and professional installation of ... m fascia facing with MOSO® horizontal connection type HV-A for a fascia height of ... m, wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>2)</sup> and brick tie anchors required.

#### Note

If fixed with hammerhead bolts, the associated support anchor channel should be put out for a separate tender.

#### **Cross-reference for additional information**

Pages	Topic
79 - 91	Technical details

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<sup>1)</sup> Type acc. to table

<sup>2)</sup> Fixing for in-situ concrete acc. to table

<sup>3)</sup> Brick-tie anchor acc. to table





# Wire anchors for subsequent fastening

The MOSO® horizontal connection HV-D is the wire anchor for the subsequent connection of double-shell masonry according to DIN EN 1996-2/NA.

Due to different designs, the anchors can be placed in different anchoring grounds.

#### **Product info**

• Diameter: 4 / 5 mm

• Wall clearances: up to 400 mm (> on request)

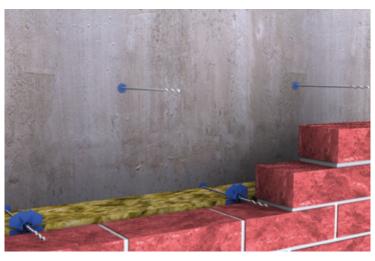
Material: stainless steel

corrosion resistance class

(CRC) III-IV\*

• Validation: building approval

\* Further corrosion resistance classes on request

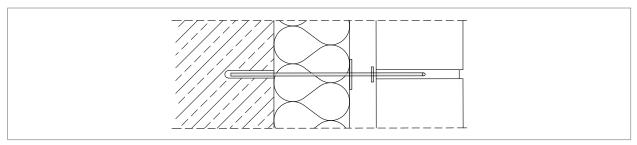


▲ Anchoring with MOSO® horizontal connection HV-DAZ

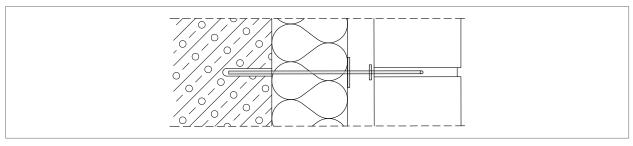
#### Use and application

HV-DAZ: Plug anchors for concrete or solid brickHV-DPB: Screw-in anchors for aerated concrete

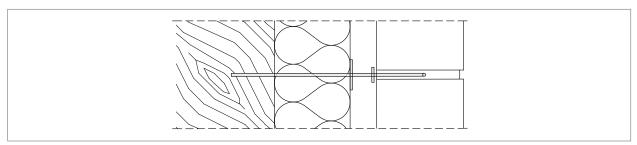
· HV-DU: Screw-in anchors for wood



#### ▲ MOSO® horizontal connection HV-DAZ



#### ▲ MOSO® horizontal connection HV-DPB



▲ MOSO® horizontal connection HV-DU

# Technical data / measurement chart



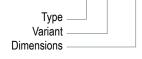
#### **HV-DAZ**

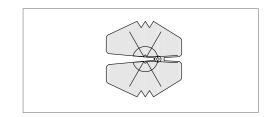
Type / Design	Dimensions [mm]	max. gap between walls [mm]	Hole [mm]	Nachweis
	4x180	45		
HV-DAZ	4x210	75		
	4x250	115		
777785717777	4x275	140*		
	4x300	165*	8x60	Building approval
	4x320	185*		
5	4x350	215*		
ortice of the contract of the	4x375	240*		
Anchoning base KS solid stone or concrete	4x400	250		
S. S.	5x350	bis 215 mm		
98	5x375	bis 240 mm		
	5x400	bis 265 mm		
C C	5x425	bis 290 mm		5 77
<	5x450	bis 315 mm	8x60	Building approval up to 40 cm
	5x475	bis 340 mm		
	5x500	bis 365 mm		
	5x525	bis 390 mm		
	5x550	bis 415 mm		

Alternatively also available as HV-DPB for rigid foam insulation and HV-DU for load-bearing timber constructions.

Other types and lengths on request.







▲ Accessories: Iso clip

Accessories

Description	for variant
Claw plates Ø 60 mm	-DAZ, -DPB, -DU
Drip plate Ø 25 mm	-DAZ, -DPB, -DU
ISO clip Ø 60 mm	-DAZ, -DPB, -DU
Screw-in adapter	-DPB, -DU

#### Cross-reference for additional information

Pages	Topic
84 - 85	Technical specifications for masonry support DIN EN 1996-2/NA

#### Tender text

Delivery and professional installation of ... pieces of MOSO® horizontal connection type HV-DAZ¹¹-4x275²¹, including ISO clip.

#### Alternatively:

Delivery and professional installation of ... m² wall surface with MOSO® horizontal connection type HV-DAZ¹ for a wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. insulation holder.

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<sup>\*</sup> also available in CRC IV from stock

<sup>1)</sup> Type acc. to table

<sup>2)</sup> Dimensions acc. to table



# Air layer eyelet anchor for subsequent fastening

HV-L

The MOSO® horizontal connection HV-L is the air layer eye anchor for connecting two-shell masonry.

During renovation, demolition of the old facing layer can be dispensed with, as the anchoring can be carried out through the old layer.

This anchor can also be used in difficult anchoring situations if the load-bearing capacity is proven by tensile tests.

▲ Anchoring with MOSO® horizontal connection HV-L

#### **Product info**

• Diameter: 4 mm

• Wall clearances: up to 150 mm (> on request)

Material: stainless steel

corrosion resistance class

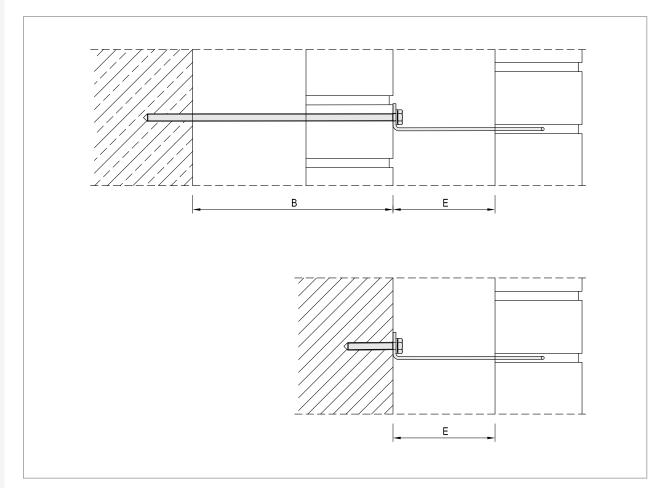
(CRC) III-IV

• Validation: building approval

for frame anchors



- For restoration projects aiming to preserve the old facing shell
- · For subsequent fixing in perforated brick



▲ MOSO® horizontal connection HV-L, anchoring in perforated brick possible

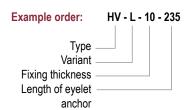
## Technical data / measurement chart



#### HV-L

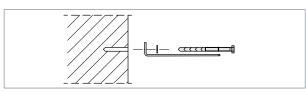
Type / Design	Description ①	max. fixing thickness B [mm]	Anchoring base
	HV-L-10-235	10	
	HV-L-30-235	30	
HV-L	HV-L-50-235	50	
ΠV-L	HV-L-70-235	70	
	HV-L-90-235	90	Solid brick
	HV-L-110-235	110	Perforated brick
	HV-L-130-235	130	
	HV-L-150-235	150	
	HV-L-180-235	180	
	HV-L-210-235	210	

 $<sup>\ \, \</sup>textcircled{1}$  Applies to a wall clearance E of up to 150 mm. Further dimensions on request.

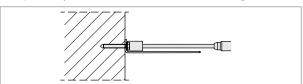


# Installation HV-L

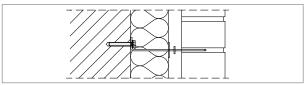
▲ Step 1: Drill and clean a hole.



▲ Step 2: Pull eyelet anchor and washer over the dowel casing from the back.



▲ Step 3: Screw in MOSO® horizontal connection HV-L.



▲ Step 4: Fit holder for insulation and drip plates if required.

#### **Cross-reference for additional information**

Pages	Topic
82	Fixing facade dowels
84 - 85	Technical specifications for masonry support DIN EN 1996-2/NA

#### **Accessories**

Description
Claw plates Ø 60 mm
Drip plate Ø 25 mm
ISO clip Ø 60 mm

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO $^{\circ}$  horizontal connection type V-L-10-235 $^{\circ}$ , including ISO clip.

#### Alternatively:

Delivery and professional installation of ...  $m^2$  wall surface with MOSO® horizontal connection type HV-L for wall construction: old insulation and air space ... cm, old facing brick thickness ... cm, new insulation and wall space ... cm, new facing brick thickness ... cm, including insulation holders.

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<sup>1)</sup> Type acc. to table

Wall ties

# Special designs

Customised MOSO® horizontal connections HV-S in special design are individually calculated by our engineering office to ensure optimum solutions even in difficult conditions.

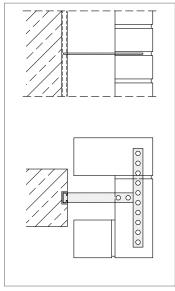
#### **Product info**

Load stages: as required
 Wall clearances: as required
 Material: stainless steel

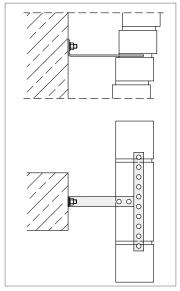
corrosion resistance class

(CRC) III-IV

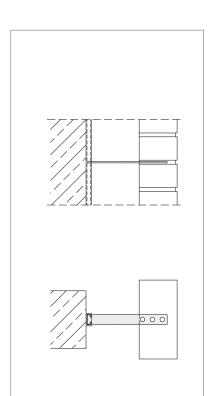
• Validation: structural calculation



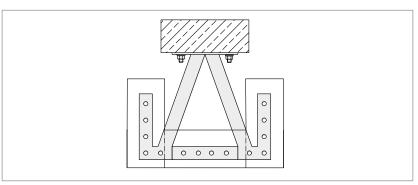
▲ For pillar anchoring



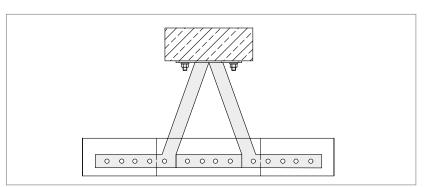
▲ For stepped brickwork



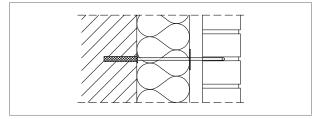
▲ To connect to a channel



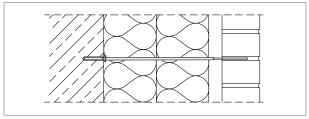
▲ Horizontal s ecuring of a U-shaped masonry pier



▲ Horizontal securing of a long masonry pier with a narrow reinforced concrete support in the carcass as anchoring base



▲ For difficult anchoring ground



▲ For large shell distances









GA-Q



GA-Z



GA-S

# **MOSO® Scaffold anchors**



# Scaffold anchors for masonry facades

#### GA-Q / GA-Z

In Germany, scaffolds must be anchored according to DIN 4420-3:2006-01 or DIN 4426:2017-01.

The load-bearing capacity of the MOSO® scaffold anchors GA-Q and GA-Z are calculated according to the specifications of DIN 4426:2017-01, as the loads to be anchored are unfavourable here.

# MOSO-Therm MOSO° scaffold anchor GA-Z

▲ Anchoring with MOSO® scaffold anchor GA-Q, also available with MOSOTherm

#### **Product info**

Load stages: 5.7 kN

• Wall clearances: 15 mm - 260 mm (> on request)

Material: stainless steel

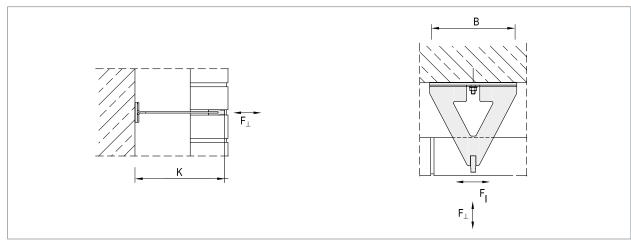
corrosion resistance class

(CRC) I-V

• Validation: structural calculation

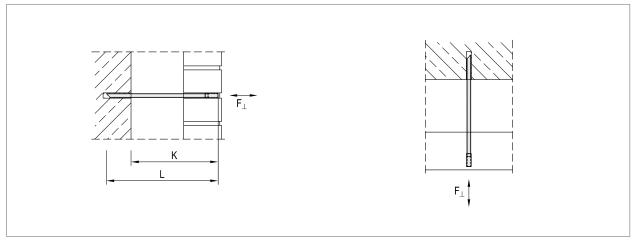
#### Use and application

- Type GA-Q for tensile and lateral forces
- Type GA-Z only for tensile forces



▲ MOSO® scaffold anchor GA-Q

▲ GA-Q



▲ MOSO® scaffold anchor GA-Z

▲ GA-Z

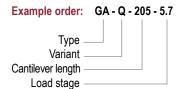
## Technical data / measurement chart



#### GA-Q / GA-Z

Type /	Load stage		5.7 kN		
Type / Design	Wall clearance ① [mm]	Cantilever length K [mm]	GA-Q (width W) [mm]	GA-Z (length L) [mm]	
	15 - 40	125		200	
GA-Q	35 - 60	145		220	
777	55 - 80	165		240	
	75 - 100	185	185	260	
	95 - 120	205	205	280	
	115 - 140	225	225	300	
	135 - 160	245	245	320	
GA-Z	155 - 180	265	265	340	
//////////////////////////////////////	175 - 200	285	285	360	
	195 - 220	305	305	380	
//21F	215 - 240	325	325	400	
	235 - 260	345	345	420	
		Larger wall clear	rances on request		
Lifting screw to be use	ed		M12	M12	
Protective plug		grey Ø20 mm	grey Ø20 mm		
Mounting size		M12	M12		
Recommended fixing ②		RG M12x160 A4 with RSB12	RSB12 mini		

- ① Specifications apply to facing bricks of 115 mm thickness
- ② The anchoring should be validated in consideration of the relevant installation situation.



#### Dimensioning of scaffold anchors

According to DIN 4426:2017-01 (Equipment for building maintenance - Safety requirements for workplaces and accesses - Design and construction), the vertical spacing between the anchoring levels must not exceed 4 m - the horizontal spacing is not specified. This standard does not differentiate between covered and uncovered scaffolds. The following loads are applied vertically and parallel for each metre of scaffolding length:

 $F_{\parallel} = 2.25 \text{ kN/m}$  $F_{\parallel} = 0.75 \text{ kN/m}$ 

At a typical scaffold support spacing of 2.5 m, this results in the following loads for the MOSO® scaffold anchors:

F<sub>1</sub> = 2.25 kN/m x 2.5 m = 5.63 kN F<sub>2</sub> = 0.75 kN/m x 2.5 m = 1.88 kN

Assuming a partial safety factor  $\rm \gamma_{\rm Q}$  of 1.5 for variable loads, the following design loads are derived:

 $F_{ED,I} = 5.63 \text{ kN x } 1.5 = 8.45 \text{ kN}$  $F_{ED,II} = 1.88 \text{ kN x } 1.5 = 2.82 \text{ kN}$ 

If the vertical spacing is less than 4 m, linear reduction of the forces is permissible. The stated forces should be doubled at the edges of the building (e.g. eaves, corners of the building).

#### Cross-reference for additional information

Pages	Торіс
80 - 83	Technical details

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® scaffold anchor type GA-Q-185¹¹-5,7²¹, incl. protective plugs and dowels for cracked concrete³¹.

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<sup>1)</sup> Cantilever length acc. to table

<sup>2)</sup> Load stage acc. to table

<sup>3)</sup> Fixing acc. to table



# **Special solutions**

The MOSO® scaffold anchors GA-S in special design are individually calculated by our engineering office to ensure optimum solutions even in difficult conditions.

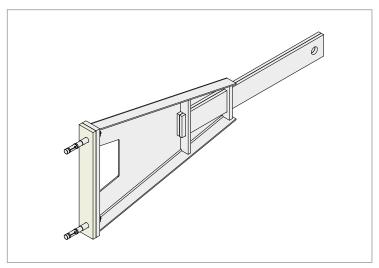
#### **Product info**

Load stages: as required
 Wall clearances: as required
 Material: stainless steel

corrosion resistance class

(CRC) I-V

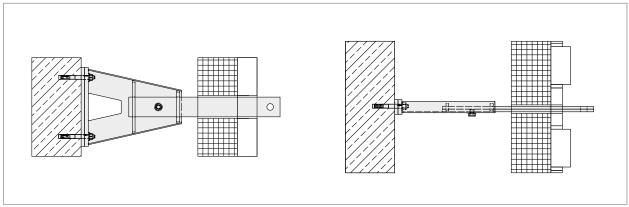
• Validation: structural calculation



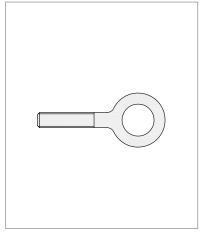
▲ Special permanent scaffolding anchor for large shell spacings

#### Use and application

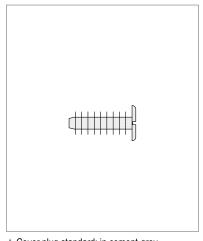
• Dimensioning of special support brackets acc. to structural and constructional requirements.



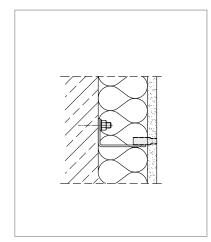
▲ For anchoring in element facades with low horizontal joint thickness



▲ Ring screw M12



▲ Cover plug standard: in cement-grey



▲ For short distances

60









FB-G / WK-U



**Special solutions** 



MO-DA



WK-I / FB-I





# **U-profile brackets**

The U-profile variant is the solution for interception lines that lie above the anchorage point of the support anchor. In addition, this bracket variant can take up eccentric load distributions via a second anchorage point.

#### **Product info**

• Load stages: 3.0 kN - 25.0 kN

• Wall clearances: 20 mm - 370 mm (> on request)

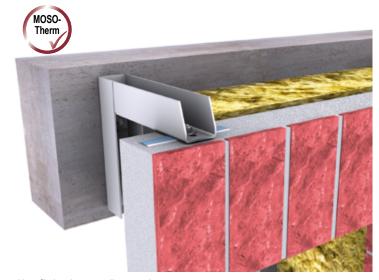
Height

adjustment: ± 15 mmMaterial: stainless steel

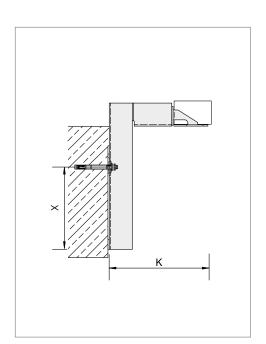
corrosion resistance class

(CRC) I-V

Validation: structural calculation



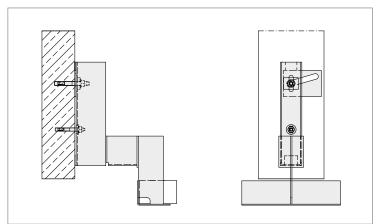
▲ U-profile brackets as gallows version



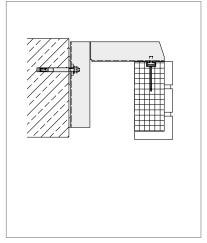
▲ MOSO® angle bracket anchor WK-U

#### Use and application

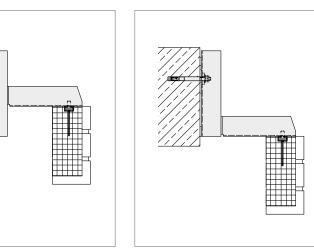
- · with low component height
- in the area of e.g. roller shutters
- for high-level interception situations



▲ Single anchor mounting on narrow carcass, 2nd anchor as anti-rotation device



▲ FB-G, central elevation



▲ FB-G, elevation below

62

# Sracket variants

63

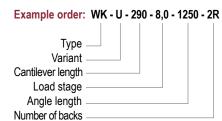
# Technical data / measurement chart

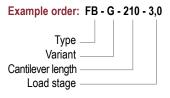


#### **U-profile-brackets**

- ,	Load level		3.0 kN			6.0 kN			9.0 kN	
Type / Version	Wall distance W up to max. [mm]	Cantilever length K [mm]	Bracket height x [mm]	U-profile	Cantilever length K [mm]	Bracket height x [mm]	U-profile	Cantilever length K [mm]	Bracket height x [mm]	U-profile
	100	190 mm	150 mm	U56/50/3	190 mm	200 mm	U56/70/3	190 mm	250 mm	U56/80/3
FB-	110	200 mm	150 mm	U56/50/3	200 mm-	200 mm	U56/70/3	200 mm	250 mm	U56/80/3
	120	210 mm	150 mm	U56/60/3	210 mm	200 mm	U56/70/3	210 mm	250 mm	U56/80/3
	160	250 mm	175 mm	U56/60/3	250 mm	250 mm	U56/80/3	250 mm	300 mm	U65/80/4
G	170	260 mm	175 mm	U56/70/3	260 mm	250 mm	U56/80/3	260 mm	300 mm	U65/80/4
- W -	200	290 mm	175 mm	U56/70/3	290 mm	250 mm	U56/80/3	290 mm	300 mm	U65/90/4
<u>к</u>	210	300 mm	175 mm	U56/70/3	300 mm	300 mm	U65/80/4	300 mm	300 mm	U65/90/4
	240	330 mm	175 mm	U56/70/3	330 mm	300 mm	U65/80/4	330 mm	350 mm	U65/100/4
	250	340 mm	200 mm	U56/70/3	340 mm	350 mm	U65/90/4	340 mm	350 mm	U65/100/4
	280	370 mm	200 mm	U56/70/3	370 mm	350 mm	U65/90/4	370 mm	400 mm	U65/100/4
	290	380 mm	200 mm	U56/70/3	380 mm	350 mm	U65/90/4	380 mm	400 mm	U65/100/4
	320	410 mm	250 mm	U56/80/3	410 mm	350 mm	U65/90/4	410 mm	425 mm	U71/100/5
	330	420 mm	300 mm	U65/80/3	420 mm	350 mm	U65/90/4	420 mm	450 mm	U71/110/5
	340	430 mm	300 mm	U65/80/3	430 mm	400 mm	U65/100/4	430 mm	450 mm	U71/110/5
	360	450 mm	350 mm	U65/80/3	450 mm	400 mm	U65/100/4	450 mm	450 mm	U71/110/5

T /	Load level		4.0 kN			8.0 kN			12.0 kN	
Type / Version	Wall distance W up to max. [mm]	Cantilever length K [mm]	Bracket height x [mm]	U-profile	Cantilever length K [mm]	Bracket height x [mm]	U-profile	Cantilever length K [mm]	Bracket height x [mm]	U-profile
	100	190 mm	150 mm	U56/60/3	190 mm	200 mm	U56/70/3	190 mm	250 mm	U65/80/4
WK-	120	210 mm	150 mm	U56/60/3	210 mm	200 mm	U56/80/3	210 mm	250 mm	U65/80/4
	160	250 mm	175 mm	U56/70/3	250 mm	250 mm	U65/90/4	250 mm	300 mm	U65/90/4
	170	260 mm	175 mm	U56/80/3	260 mm	250 mm	U65/90/4	260 mm	300 mm	U65/90/4
U	200	290 mm	175 mm	U56/80/3	290 mm	250 mm	U65/90/4	290 mm	300 mm	U71/100/5
×   //	210	300 mm	175 mm	U56/80/3	300 mm	300 mm	U65/90/4	300 mm	300 mm	U71/100/5
W <sub>K</sub>	240	330 mm	175 mm	U56/80/3	330 mm	300 mm	U65/90/4	330 mm	350 mm	U71/100/5
- "	250	340 mm	200 mm	U56/80/3	340 mm	350 mm	U65/100/4	340 mm	350 mm	U71/100/5
	280	370 mm	200 mm	U56/80/3	370 mm	350 mm	U65/100/4	370 mm	400 mm	U71/110/5
	290	380 mm	200 mm	U56/80/3	380 mm	350 mm	U65/100/4	380 mm	400 mm	U71/110/5
	320	410 mm	250 mm	U65/80/4	410 mm	350 mm	U65/100/4	410 mm	425 mm	U71/110/5
	330	420 mm	300 mm	U65/80/4	420 mm	350 mm	U65/100/4	420 mm	450 mm	on request
	340	430 mm	300 mm	U65/80/4	430 mm	400 mm	U71/100/5	430 mm	450 mm	on request
	360	450 mm	350 mm	U65/80/4	450 mm	400 mm	U71/100/5	450 mm	450 mm	on request





#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® angle-bracket anchor type WK-U-290-8,0-1250-2R, incl. dowels for cracked concrete³).

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® precast part fixing FB-G-210-3,0 incl. dowels for cracked concrete³) and type approved fixing for anchor channel MBA 28/15 ES (F) concreted into the precast part⁴).



# Ceiling adapter - High load transfer with low component heights MO-DA

The ceiling adapter makes it possible to anchor load steps of up to 8 kN to low component heights. This makes it possible, for example, to anchor floor-by-floor to a reinforced concrete slab even at outside corners. Despite anchoring to the slab, adjustment in height remains possible. In the case of non-concreted overhangs or upstands, this system is a practical solution that is kept in stock at our company. The new optimised version offers a greater load transfer per anchor point and 2.5 cm more static bracket height (x-dimension).

#### Produkt-Info

• Wandabstände: 20 - 360 mm (> on request)

Material: stainless steel

corrosion resistance class

(CRC) I-V

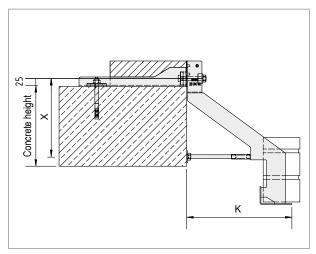
• Validation: structural calculation



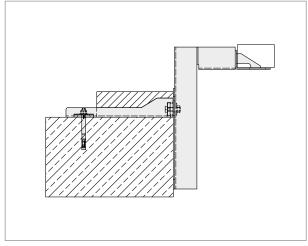
▲ Ceiling adapter MO-DA

#### Use and application

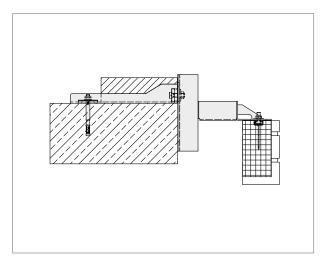
- if only a reinforced concrete slab is available as an anchoring base
- use in standard not possible with TAK 2 or 3



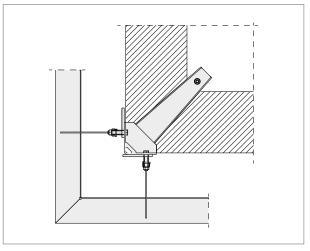
▲ The X-dimension of the bracket is 25 mm higher than the top edge of the reinforced concrete component



▲ WK-U console to MO-DA



▲ FB-G Konsole to MO-DA



Corner variant

# Sracket variants

65

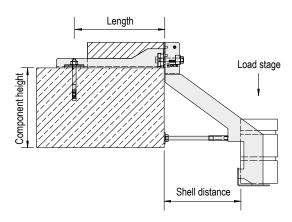
# Technical data / measurement chart

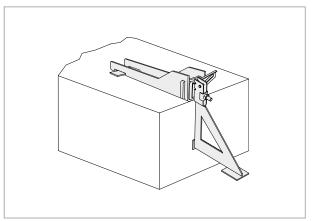


#### MO-DA

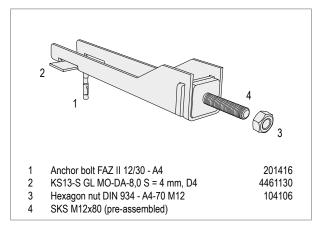
Towns /	Load stage	4.0 kN	8.0 kN			
Type / Version	Shell distance [mm]	Minimum reinforced concrete component height in mm				
	up to 150	150	200			
MO DA	up to 160	175	200			
MO-DA	up to 200	175	250			
23	up to 240	175	300			
	up to 280	175	350			
	up to 290	200	350			
	up to 320	250	350			
	up to 340	300	350			
	up to 360	350	400			

Special brackets with reduced bracket height possible on request. However, the tensile load on the ceiling adapter must not exceed 10kN.





▲ EK-U console combined with MO-DA



▲ MO-DA accessory

# Example order: MO - DA - 280 - 8,0 Art.-no. 4989118 Type Variant Length L Load stage

#### **Cross-reference for additional information**

Pages	Topic
84 - 85	Technical specifications for masonry support DIN EN 1996-2/NA

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® ceiling adapter MO-DA 280-8,0 for the connection of bracket supporton the reinforced concrete slab/sole.

Core drillings or other passages in the structural masonry may be necessary.

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**Bracket variants** 



# Special brackets for vertical anchoring direction

**WK-I / FB-I** 

This bracket type is designed for installation parallel to the facing, as shown in the diagram under a projecting balcony slab.

In accordance with the low height of the brickwork, the construction is slim to allow installation in confined spaces. The design is available as an angle rail or as a prefabricated fastening.

▲ WK-I bracket under balcony slab

#### **Product info**

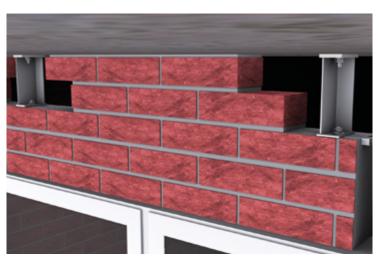
Material: stainless steel

corrosion resistance class (CRC) III/IV (Outdoor area)

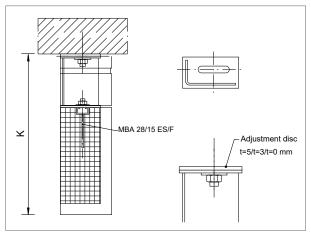
Validation: structural calculation

#### Please note

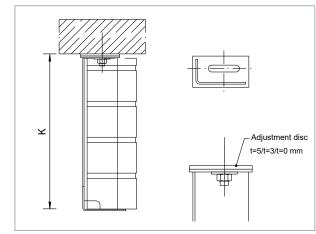
- The anchoring to the balcony slab must be clarified.
- The facing surface, which is anchored to the balcony slab, should be separated from the adjoining facing masonry with expansion joints.



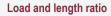
▲ FB-I bracket with precast fixing



▲ FB-I bracket



#### Technical data / measurement chart



Wall height [m]	Maximum element length [m]
0.24	2.99
0.37	2.36
0.49	1.74



Precast layers	NF	DF
2 layers	0.154	Height too low
3 layers	0.238	0.177
4 layers	0.321	0.239

Cantilever determination FB-I:

Height UK Concrete ceiling - UK precast part - FT-Height

Cantilever determination WK-I: Height UK Concrete ceiling - UK brick

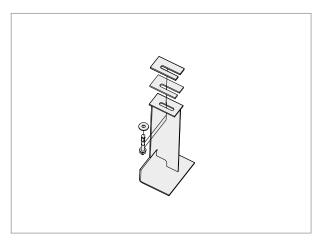
To allow height adjustment with this anchor system, the accessories include two slotted hole plates (SL):

Washer 110/50/3, SL 13x50, A4/D4 4464103 Washer 110/50/5, SL 13x50, A4/D4 4464105

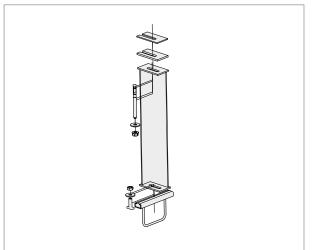
These can be mounted in four combinations to the initial base for height levelling: Example FB-I-360-1,0 with a cantilever of 360 mm, the 5 mm SL is included.

Cantilever size [m]	Action
355	No SL plate
358	only the SL plate 3 mm
360	Standard SL plate 5 mm
363	Standard SL plate 5 mm + 3 mm

For repeat orders, the clamping dimension (SL panels incl. anchor plate) must not exceed 30 mm.

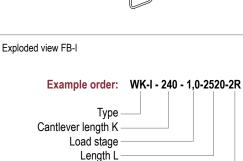


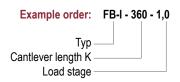
▲ Exploded view WK-I

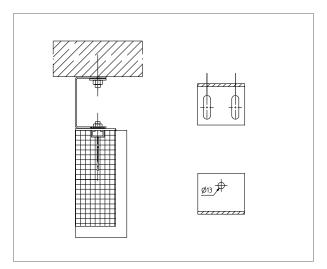


▲ Exploded view FB-I

Number of support anchors







▲ FB-IS special design for narrow clearances

#### **Tender text**

Delivery and professional installation of ... m wall bracing with MOSO® angle support bracket type WK-I-240-1,0-2520-2R for a brickwork height of ... m, wall clearance (insulation and air layer) of ... cm, facing brick thickness of ... cm, incl. dowels for cracked concrete<sup>5)</sup>.

#### **Tender text**

Delivery and professional installation of ... pieces of MOSO® precast part fixing FB-I-360-1,0 incl. dowels for cracked concrete3) and type approved fixing for anchor channel concreted into the precast part.

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# **Special solutions**

The MOSO® special solutions are calculated individually by our engineering office to ensure optimal solutions even in difficult conditions.

#### Product info

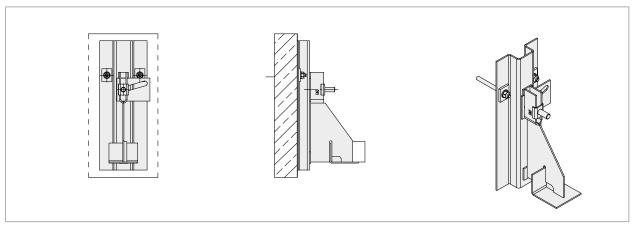
Load stages: as required
Wall clearances: as required
Material: stainless steel

corrosion resistance class

(CRC) I-V

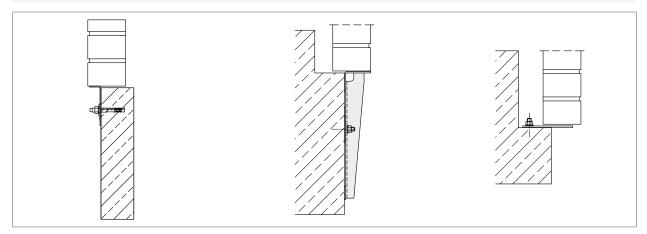
• Validation: structural calculation

#### Subsequent increase of the shell distance



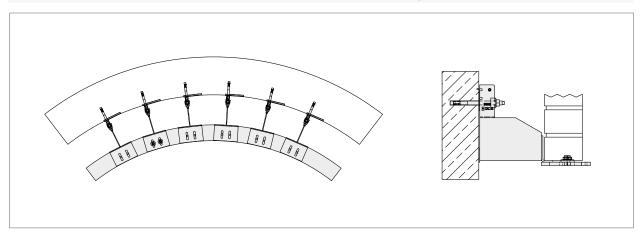
▲ At profile for increasing the shell distance from 20 mm

#### Foundation too small, which solution should it be?



▲ Three options for non-plan foundation widening

#### Special solutions round off our product range

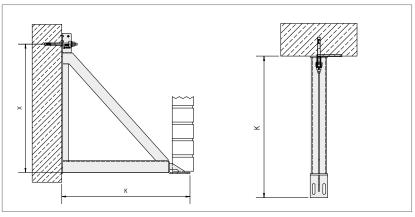


▲ Round interception areas, concave or convex shape possible

# **Special solutions**

#### Compression strut = pressure stable

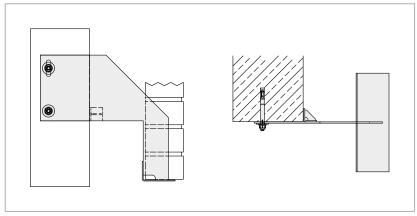
Large shell distances result in increased buckling behaviour of the compression strut. This is taken up by the U-profile planned here, in order to be able to plan, calculate and produce cantilevered brackets.



▲ Konsolen mit großem K-Maß, Druckabstützung mittels U-Profil

#### Tie rod alternative

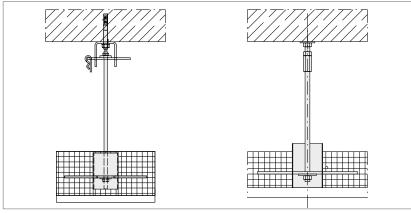
For situations, e.g. at an outside corner, but where no reinforced concrete support or wall is available, the corner solution comes into play. With an additional pressure support angle, the load on the anchor is completely reduced.



▲ Corner anchor as an alternative to the tie rod

#### **Underhang precast ceilings**

Prefabricated ceilings with apron cladding can be installed using the FB-PA system. For larger distances between the concrete substructure and the upper edge of the FT, we recommend the new FB-PAJ, which can be adjusted in all directions, to ensure that the fitter can make the necessary adjustments during installation.



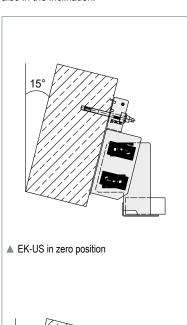
▲ Adjustable ceiling anchor FB-PAJ

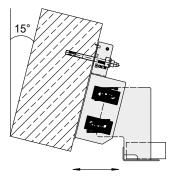
▲ Standard ceiling anchor FB-PA

#### Maximum adjustable

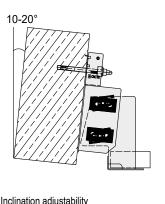
Sloping shells with horizontally stepped facing bricks are an architectural highlight that is uncomplicated to plan and install with this special variant.

A circular toothed double slotted hole variant enables adjustment in the shell spacing, but also in the inclination.





▲ Adjustment in shell distance



▲ Inclination adjustability

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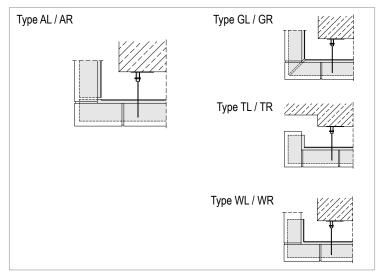


# Corners and edging left and right

In order to meet the different requirements of building corners, we have developed various corner designs that can be used with every angle bracket anchor.

The respective version is added to the designation, e.g. WK-NAL or WK-NAR....

Due to the wide projection of the angles and the increased requirements on the bracket anchors and fastening, we recommend having the dimensioning carried out by our engineering office.



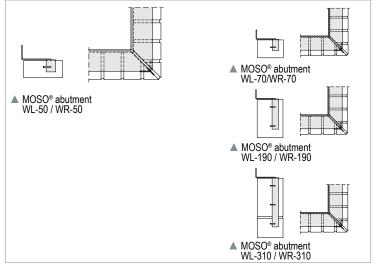
▲ Various corner and edge formations

# Abutment in corner areas or near expansion joints

To prevent the corner stones from coming off in the corner area of a suspended facing, abutments are used.

These are firmly welded to the supporting structure and secure the brickwork by means of the spikes that grip into the stones.

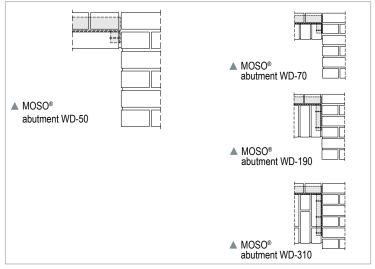
Of course, corners of different mitres can also be secured in this way.



▲ Diverse abutments in corner area, type WL

Like the abutments in corner areas, these abutments prevent facing bricks tilting into the expansion joint.

We recommend abutment dimensioning by our engineering office.



▲ Diverse abutments near expansion joints, type WD









**MBA-ES** 



Accessories





# Anchor channels for precast concrete lintels

#### **MBA-ES**

The Modersohn concrete anchor channels are connecting elements between the precast concrete element and the stainless steel bracket. The anchor channels are available from stock in three load levels in accordance with the building authority approval.

The new flat anchor variants are slimmer in design and represent a low-cost alternative to the conventional round anchor variant.

The unique selling point of these channels is the 10% load increase with a concrete quality of C35/45.

# ABZ Z-21-4-1907 In stock

▲ Precast lintel with MOSO® anchor channel MBA-ES set in concrete

#### **Product info**

• Construction: Precast lintel with

reinforced concrete core

• Type of lintel: Any shape and

Brick surface cladding possible

Material: stainless steel

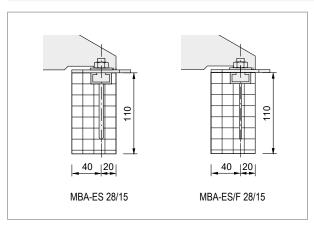
corrosion resistance class

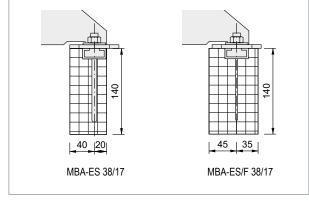
(CRC) I-V

• Validation: Installation part in precast element

acc. to DIBt approval Z-21.4-1907

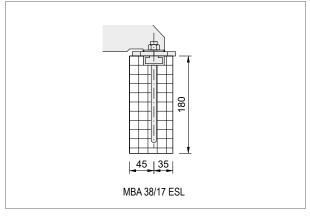
#### Minimum concrete core dimension

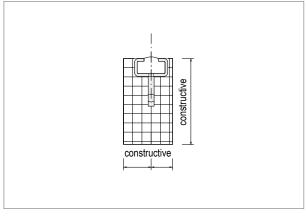




▲ MOSO® MBA-ES and MBA-ESF 28/15

▲ MOSO® MBA-ES and MBA-ESF 38/17





▲ MOSO® MBA-ESL 38/17

▲ MOSO® TA 28/15 K

Cross-reference for additional information		
Page	Topic	
83	MRA_CE anchor channel	

Example order:	MBA - 28	/15 - ES
Туре _		
Profile -		
Construction -		

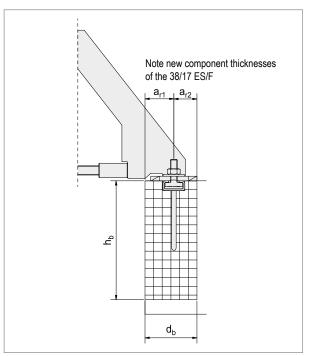
73

## Technical data / measurement chart

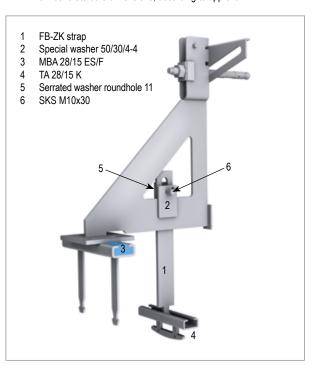


#### MBA-ES / MBA-ESF

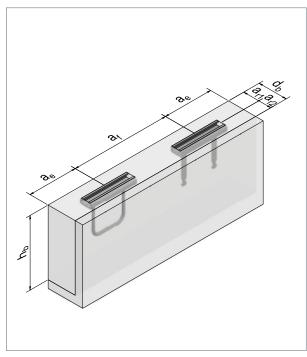
Anchor channel	Load stage [kN]	Construction	Edge distances [cm]					
	Concrete quality C30 / 37		db	h₀	ar1	ar2	<b>a</b> e	af
MBA 28/15 ES	4,0	Round anchor	6	11	4	2	12.5	25
MBA 28/15 ES/F	4,0	Flat anchor	0	11	4	2	12.3	25
MBA 38/17 ES	8,0	Flat anchor	6	14	4	2	15	30
MBA 38/17 ES/F	8,0	Flat anchor	8	14	4.5	3.5	13	30
MBA 38/17 ESL	12,0	Round anchor	8	18	4.5	3.5	17.5	35
TA 28/15 K	constructive	Flat anchor	Constructive without approval for e.g. anti-tilt devices					



▲ Minimum concrete core dimensions, according to approval



▲ Overview of accessories for anti-tilt device on FB-U console



▲ Left MBA 38/18 ES, right MBA 38/17 ESF

#### Anti-tilt device for precast soffits

- For precast soffits ≥ the brick length, we recommend the ZK-tab as a bricklaying aid to prevent the lintel from twisting.
- The entire system can be delivered from the warehouse and mounted on storage brackets.
- · No additional anchoring to the shell is necessary.
- As installation part in the prefabricated leg we recommend the constructive TA 28/15 K channel.

#### Wire bracket alternative to precast lintel

#### Use and application

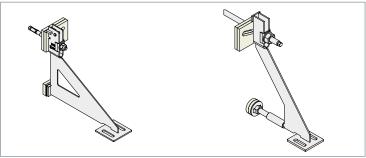
- Distance between wire brackets for brick lintels ≤ 25 cm
- In the case of masonry lintels and poor mortar adhesion of the facing stone, suitable securing measures such as longitudinal reinforcement or the formation of mortar pockets have to be considered.
- Full-surface support of the interception structure until the masonry mortar has hardened is absolutely necessary for masonry lintels.



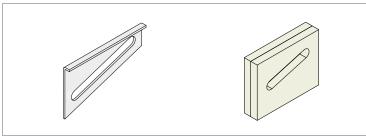
▲ Locally bricked up grenadier layer by means of wire bracket DB-1 below WA-Ü mountable

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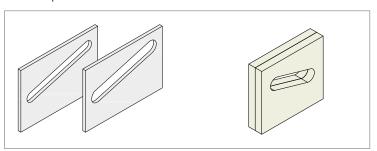
## **Accessories**



▲ FB-U console with KS TAK1 MOSOTherm ▲ FB-D console with KS TAK2 MOSOTherm t = 20 mm t = 20 mm and DVE 15 MOSOTherm and pressure screw DVR20 (pre-assembled)



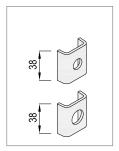
▲ KS 13 trapezoidal D4 and KS TAK1 MOSOTherm t = 20mm



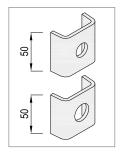
▲ TAK2 KS in D4 for M12 and M16

▲ TAK2 KS MOSOTherm in 20 mm

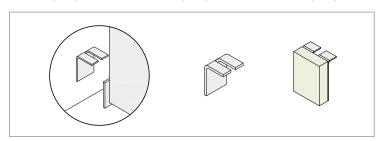
▲ USG11 (TAK1) and USG13 (TAK1)



▲ USG13 (TAK2) and USG17 (TAK2)



▲ USG17 (TAK3) and USG21 (TAK3)



▲ DVW2 (stainless steel) and DVE10 (with 10 mm MOSOTherm)

#### Accessories for support anchor heads TAK

- · Stainless steel
- Corrosion resistance class (CRC) I-V
- MOSOTherm (Glass fibre reinforced plastic GRP)
- · For easy reordering
- · Goods in stock quickly deliverable
- Product according to approval Z-21.8.-1892

#### Slotted hole plate TAK1

AIL-INO.	Designation
4461181	Slotted hole plate 115/67/13 TAK1, t = 12,5 mm D4
4461130	Slotted hole plate 155/60/13 MO-DA-8,0, D4
4461512	Slotted hole plate 95/74/12,5 TAK1 MOSOTherm t = 5 mm
4461012	Slotted hole plate 95/74/12,5 TAK1 MOSOTherm t = 10 mm
4461812	Slotted hole plate 95/74/12,5 TAK1 MOSOTherm t = 15 mm
4461912	Slotted hole plate 95/74/12,5 TAK1 MOSOTherm t = 20 mm

#### Slotted hole plate TAK2 and 3

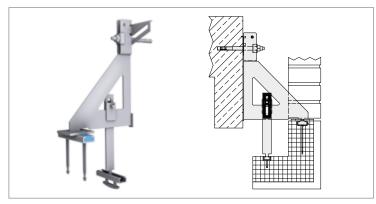
#### Cranked washer for TAK1-3

#### Pressure distribution angle from 2 - 15 mm

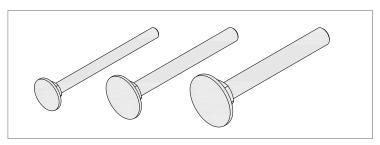
At NI-	Designation
ArtNo.	Designation
446302	Pressure distribution angle L 40/28/230, A4/D4
446303	Pressure distribution angle L 40/28/330, A4/D4
446304	Pressure distribution angle L 40/28/430, A4/D4
4463044	Pressure distributer DVE5 L 40/30/5+1
	D4 / MOSOTherm
4463045	Pressure distributer DVE10 L 40/30/10+1
	D4 / MOSOTherm
4463046	Pressure distributer DVE15 L 40/30/15+1
	D4 / MOSOTherm



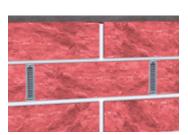
▲ Serrated washers



▲ Accessories for precast tilt protection



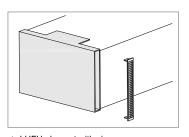
▲ Pressure screws FB-DS1-M12, FB-DS1-M16 and FB-DS1-M20



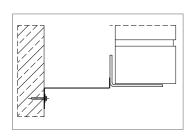
▲ Air joint element LUFU



▲ Vermin protection: Perforated plate



▲ LUFU element with sieve



▲ Perforated plate profile

#### Product info toothed washer

- Stainless steel Corrosion resistance class (CRC) I-V
- · Serrated washers
- · Very good form lock through milling
- Use for many applications where adjustment with high force transmission is required

ArtNo.	Designation
545009	Serrated washer 30/30/5, roundhole 9 mm A4/D4
545011	Serrated washer 30/30/5, roundhole 11 mm A4/D4
545013	Serrated washer 34/34/5, roundhole 13 mm A4/D4
545017	Serrated washer 40/40/5, roundhole 17 mm A4/D4
545021	Serrated washer 45/45/5, roundhole 21 mm A4/D4

#### Product info anti-tilt device for FT soffit

- · Stainless steel
- Universal pull tab for MOS 28/15 profiles
- Counterpart to the serrated US, for fine, force-fit height adjustment

ArtNo.	Designation
500103	Type FB-ZK-100-3,5
500153	Type FB-ZK-150-3,5
5001735	Type FB-ZK-175-3,5
500203	Type FB-ZK-200-3,5
500253	Type FB-ZK-250-3,5
500303	Type FB-ZK-300-3,5
5003535	Type FB-ZK-350-3,5

4464244 US 50/30/4-4 mm, roundhole M10, A4/D4 104397 SKS DIN 933 -A4 M 10 x 30 mm

#### **Product info FB-DS**

- Stainless steel
   Corrosion resistance class (CRC) I-V
- Pressure screw
- · Use for WK-D bracket
- · Continuous adjustment possible
- Available in M12, M16 and M20

#### **Product info LUFU**

- · As vermin protection in the masonry facade
- Brick format: NF (240/115/71)

DF (240/115/52)

Material: ageing resistant plastic

• Colours: white, concrete grey or anthracite

#### Product info perforated plate

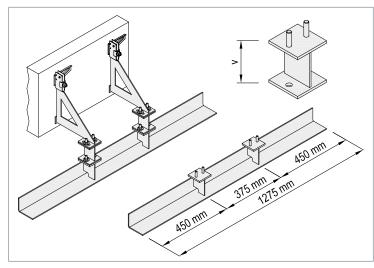
- · As vermin protection in the masonry facade
- Materials: stainless steel, aluminium
- Profile lengths: up to 2,000 mm
- Shade: silver (painted on request)
- Installation depending on application accessories:
   self-tapping screws
  - plastic dowels



#### **Accessories**



▲ Storage console FB-U with FB-V or production FB-UV console



▲ From left: FB-U bracket combined with FB-V and WK-E, spacer FB-V and angle element WK-E

#### Product info WK-E / EK-E

- · Stainless steel
- · Corrosion resistance class (CRC) III
- 450 or 1275 mm rail length
- · Anchor arrangement also for outer corners
- For superimposed heights > 9 m (depending on facing brick)
- · Adjustable in length on site
- In the "modular system" with FB-U and FB-V consoles
- · Available from stock

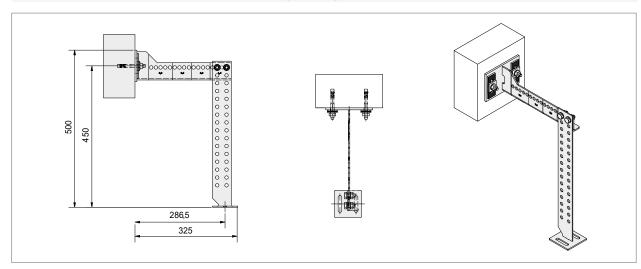
Art.-No. Designation 4438001 Angle element WK-E-1275 4438002 Angle element EK-E-450

#### **Product info FB-V**

- · Stainless steel
- · Corrosion resistance class (CRC) III
- Spacer FB-V and angle element WK-E
- · Only in connection with FB-U console
- Available in sizes 50 to 300 mm
- Can be combined with FB brackets or with angle element EK-E or WK-E

Art.-No. Designation
4438005 Set piece FB-V-50
4438010 Set piece FB-V-100
4438015 Set piece FB-V-150
4438020 Set piece FB-V-200
4438025 Set piece FB-V-250
4438030 Set piece FB-V-300
4438006 Set piece FB-VZ-50

#### FB-R - adjustable by the customer



▲ The design of the FB-R allows anchoring, e.g. to reinforced concrete ceilings

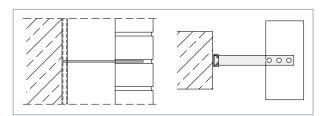
The MOSO® precast fastening FB-R is the adjustable anchor for fastening precast lintels to small reinforced concrete components.

This anchor allows regulation of the cantilever and offset dimensions and can therefore be used individually in various situations.

#### **Product info**

- Cantilever 115 mm 325 mm
- Load level 1.5 kN to 3.0 kN (depending on cantilever)
- Offset 75 mm to 450 mm
- · Validation: structural calculation

#### MA-A



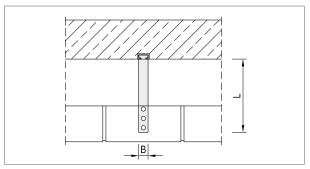
Art.-No. Designation

150529 MAA-85-A4 wall anchor 150545 MAA-180-A4 wall anchor MAA-120-A4 wall anchor 150533

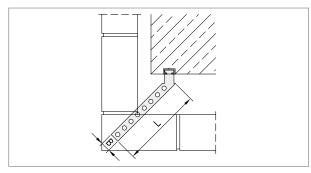


▲ 3 MA-A lengths in stock for HV-A or HV-WP anchor systems

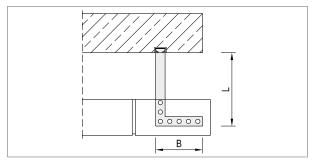
#### MA-A Special form



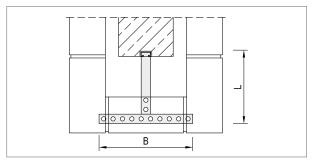
▲ MOSO® wall anchor MA-A



▲ MOSO® wall anchor MA-AW



▲ MOSO® wall anchor MA-AL

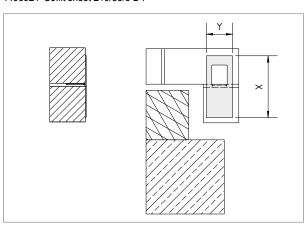


▲ MOSO® wall anchor MA-AT

#### Soffit sheet

Art.-No. Designation

4498922 Soffit sheet 210/120/3 A4/D4 4498921 Soffit sheet 210/85/3 D4

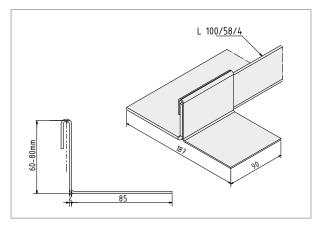


 ${\color{red} \blacktriangle}$  Soffit sheet as brick support for facing soffits in stone length

#### Push-on angle

Art.-No. Designation

4498960 Push-on angle up to 60 mm angular back 4498980 Push-on angle up to 80 mm angular back



▲ Another option for bricking up soffits



## Corrosion resistance classes - CRC IV

Due to loads from salty air, such as near the coast or sulphur dioxide loads, the choice of material for heavyduty fastening must also be considered with regard to the corrosion resistance classes.

For this purpose, Modersohn keeps a large stock of the material 1.4462 in order to be able to supply projects in the CRC IV class quickly and at stable costs.

#### Determination of the corrosion resistance class (CRC)

Corrosion resistance factor (CRF)	Corrosion resistance class (CRC)
CRF = 1	I
0 ≥ CRF > -7	II
-7 ≥ CRF > -15	III
-15 ≥ CRF > -20	IV
CRF < -20	V



▲ Installation of the material samples in the Elbe Tunnel Hamburg, as part of a research project to expand the application range of the material 1.4462.

#### Steel grades in every corrosion resistance class

Corrosion resistance class (CRC)				
I	II	III	IV	V
1.4003	1.4301	1.4401	1.4439	1.4565
1.4016	1.4307	1.4404	1.4462	1.4529
1.4512	1.4311	1.4571	1.4539	1.4547
	1.4541	1.4162		1.4410
	1.4318	1.4362		1.4501
	1.4482	1.4062		1.4507

Coast length:
North Sea 1,300 km
Baltic Sea 2,250 km

SCHLESWIG-HOLSTEIN
HAMBURG
MECKLENBURG-VORPOMMERN
Schwerin

The steel grade of a higher class may be used instead of the one specified by the CRF.

Note: The corrosion resistance classes are only intended for use with this steel grade selection procedure and apply only to structures with a load-bearing function.

### Determination of the corrosion resistance factor CRF = $F_1 + F_2 + F_3$

	F, Risk of exposure to chlorides from salt water or de-icing salts (road salt).			
	NOTE <i>M</i> is the distance from the sea and S is the distance from roads with the use of de-icing salts			
1	1 indoor areas			
0	Low risk of exposure	M > 10 km or S > 0.1 km		
-3	Medium risk of exposure	1 km < $M \le 10$ km or 0,01 km < $S \le 0.1$ km		
-7	High risk of exposure	$0.25 \text{ km} < M \le 1 \text{ km or } S \le 0.01 \text{ km}$		
-10	Very high risk of exposure	Road tunnels where de-icing salt is applied or where vehicles could introduce de-icing salt into the tunnel.		
-10	Very high risk of exposure	$M \le 0.25$ km (North Sea coast of Germany and all coastal regions of the Baltic Sea)		
-15	Very high risk of exposure	$M \le 0.25$ km (Atlantic coast, coast of the English Channel and North Sea regions, Mediterranean coast)		

F <sub>2</sub> Risk of exposure to sulphur dioxide		
0	Low risk of exposure	Average value of the gas concentration < 10 μg/m³
-3	Medium risk of exposure	Average value of the gas concentration 10 µg/m³ bis 90 µg/m³
-10	High risk of exposure	Average value of the gas concentration 90 µg/m³ bis 250 µg/m³

	$F_3$ Cleaning concept or exposure to wash-off due to rain (if $F_1 + F_2 \ge 0$ , then $+ F_3 = 0$ )		
0	Full exposure to wash-off due to rain		
-2	Specific cleaning concept		
-7	No washing off due to rain or no specific cleaning		

Extract from DIN EN 1993-1-4.October 2015







## **Technical details**



#### Hilti HST3-R

#### **Product info**

Acc. to ETA - 98/0001 of Hilti approved for:

- · cracked and non-cracked concrete
- concrete grade C20/25 to C50/60
- Seismic category C1 and C2 under certain conditions
- Fire resistance class A1
- · Pre- and push-through installation

Observe edge conditions acc. to ETA!



▲ Hilti bolt anchor HST3-R

#### Technical data

HST3-R M10	HST3-R M12	HST3-R M16	HST3-R M20
N	lominal drill di	ameter d <sub>0</sub> [mm	]
10	12	16	20
	Drill hole de	pth h <sub>o</sub> [mm]	
73	88	106	124
Minim	um componen	t thickness h <sub>mi</sub>	mm]
120	140	160	200
	Torque 1	「 <sub>inst</sub> [Nm]	
45	60	110	180

#### Use and application

- · Produce drill hole with hammer drill, clean drill hole, set anchor
- · Produce drill hole with diamond drill, clean / rinse out drill hole, set anchor
- · Splay anchor with installation torque
- · Dowels should be placed by trained specialist staff

## fischer FSB

#### **Product info**

Acc. to ETA - 12/0258 of fischer approved for:

- cracked and non-cracked concrete
- concrete grade C20/25 to C50/60
- Seismic category C1 and C2 under certain conditions
- · Fire resistance class A1

#### The super-bond system comprises:

Anchor rod RG M with inclined ceiling Reaction cartridge RSB or

Super-bond mortar FIS SB:

 up to 3 installation heights possible with RSB (e.g. RSB 10mini, RSB 10, 2xRSB 10mini)

#### Observe edge conditions acc. to ETA!

#### Technical data

RG M10	RG M12	RG M16	RG M20			
Nominal drill diameter d₀ [mm]						
12	14	18	25			
	Reaction cartridge RSB					
10mini / 10	12mini / 12	16mini / 16	20 / 20E			
	Drill hole de	pth h <sub>0</sub> [mm]				
75 / 90	75 / 110	95 / 125	170 / 210			
Minim	Minimum component thickness h <sub>min</sub> [mm]					
105 / 120	105 / 140	131 / 161	220 / 260			
	Torque T <sub>inst</sub> [Nm]					
20	40	60	120			



▲ fischer Super-bond-system

Anchoring base:

#### Use and application

• Installation temperatures: min. cartridge temperature - 15 °C

min. cassette temperature + 5°C from - 15 °C for FIS SB and RSB

• Please observe processing and waiting times before attaching load!

- Drill hole production only with a hammer drill
- FIS SB: 2x blowing, 2x brushing, 2x blowing
- RSB: 4x blowing (diamond drill, see ETA)
- When using a mortar cartridge, the anchor rod is placed with a hammer drill with rotary and hammering action
- If the dowel is installed correctly, mortar should come out of the drill hole mouth
- · Dowels should be placed by trained specialist staff

# H

#### **Product info**

Acc. to ETA - 05/0069 of fischer approved for:

- · cracked and non-cracked concrete
- concrete grade C20/25 to C50/60
- Seismic category C1 under certain conditions
- Fire resistance class A1
- Pre- and push-through installation

Observe edge conditions acc. to ETA!



▲ fischer bolt anchor FAZ II

#### Technical data

FAZ II	FAZ II	FAZ II	FAZ II
M10	M12	M16	M20
N	lominal drill di	ameter d <sub>0</sub> [mm	]
10	12	16	20
	Drill hole de	pth h <sub>1</sub> [mm]	
75	90	110	125
Minim	um componen	t thickness h <sub>mi</sub>	mm]
120	140	170	200
	Torque 1	「 <sub>inst</sub> [Nm]	
45	60	110	200

#### Use and application

- · Produce drill hole with hammer drill, clean drill hole, set anchor
- · Splay anchor with installation torque
- · Dowels should be placed by trained specialist staff

## Hilti HVU2

#### **Product Info**

Mortar capsule to heavy duty anchoring in concrete Acc. to **ETA - 16/0515** of Hilti approved for:

- cracked and non-cracked concrete
- concrete grade C20/25 to C50/60
- Seismic category C1 and C2 under certain conditions
- · Fire resistance class A1
- Dowelling elements: anchor rod HAS
   Observe edge conditions acc. to ETA!



▲ Hilti adhesive capsule HVU2

#### Technical data

HVU2 M10	HVU2 M12	HVU2 M16	HVU2 M20		
N	lominal drill di	ameter d₀ [mm	]		
12	14	18	22		
	Drill hole de	pth h <sub>1</sub> [mm]			
90	110	125	170		
Minimu	Minimum component thickness h <sub>min</sub> [mm]				
120	140	160	220		
	Max. Torqu	e T <sub>max</sub> [Nm]			
20	40	80	150		

#### Use and application

- Anchoring of steel structures (e.g. shelves, crash barriers, fences and gates)
- Anchoring of construction elements on roads and in tunnels (e.g. guard rails and noise protection, overhead lines)
- Anchorages in industry (e.g. machines, lifts, cranes and industrial plants)
- Anchoring at the edge of concrete slabs or on surfaces with small dimensions (e.g. beams, balconies).
- · Anchoring of curtain facades

## Hilti-HRD HR

#### **Product info**

Plastic frame dowel / long-shaft fixing

Acc. to Z-21.2-2034 of Hilti

- Concrete grade C20/25 to C50/60b cracked / non-cracked Acc. to ETA-07/0219 of Hilti
- Concrete grade C12/15 to C50/60b cracked / non-cracked
- · Masonry full / perforated / hollow bricks
- Aerated concrete (non-cracked)
- · Approved as single or group dowels

Observe edge conditions acc. to approval/ETA!



▲ Hilti frame anchors HRD

### fischer SXR-FUS

#### **Product info**

Plastic long-shaft fixing

Acc. to ETA - 07/0121 of fischer approved for:

- Concrete grade ≥ C12/15
- · Masonry full / hollow / perforated bricks
- Aerated concrete (non-cracked)
- · Approved as single or group dowels

Observe edge conditions acc. to ETA!



▲ fischer long-shaft fixing SXR

### fischer SXS-FUS

#### **Product info**

Plastic long-shaft fixing

Acc. to **Z-21.2-1734** of fischer approved for:

- Concrete grade C20/25 to C50/60b cracked / non-cracked Acc. to **ETA-09/0352** of fischer approved for:
- · Concrete grade ≥ C12/15
- · Masonry full bricks
- Aerated concrete (non-cracked)
- Approved as single or group dowels

Observe edge conditions acc. to approval/ETA!



▲ fischer long-shaft fixing SXS

## fischer FIS V

#### **Product info**

High-performance mortar

Acc. to ETA-02/0024 of fischer approved for:

- Injection system Connecting dowel for anchoring in concrete Acc. to ETA-08/0266 of fischer approved for:
- Reinforcement connection with injection mortar

Acc. to ETA-10/0383 of fischer approved for:

- · Injection system For anchoring in masonry
- Concrete grade C20/25 to C50/60b cracked / non-cracked Hollow bricks made of concrete or aerated concrete • Full and vertically perforated brick • sand-lime full bricks and sand-lime perforated bricks • aerated concrete
   Observe edge conditions acc. to ETA!

Sher C

▲ fischer high-performance mortar FIS V

## **Upat UPM 44**

#### **Product info**

Injection mortar

Universal injection mortar for a wide range of applications.

Suitable for concrete, solid and perforated building materials; for carrying medium to heavy loads.

Observe the approvals / ETA of the respective mortars!



▲ Upat injection mortar UPM 44

H

The anchor channel MBA-CE is technically approved in Europe, and is used as a fixing for installation parts in in-situ concrete, or as an installation part in a precast part. Depending on the installation situation, the MBA-CE anchor channel offers horizontal or vertical adjustment options. The MOSO® hammerhead / hookhead bolts MHK are used as a connection.

The dimensions are shown in the table.

#### **Product info**

• Profile sizes: 28/15, 38/17, 40/25, 50/31 and 52/34

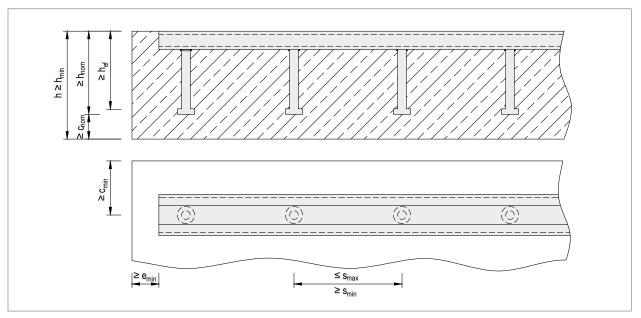
further profile sizes on request

Material: approved stainless steel

Validation: European approval acc. to ETA-13/0224



Surface MBA-CE in our free dimensioning software MOSOCONstructor



▲ MBA-CE: Installation condition

## Technical data / measurement chart

#### MBA-CE Anchor channels 38/17 40/25 50/31 52/34 28/15 45 72 80 99 151 min. h [mm] [mm] 50 77 85 106 159 min. h 40 100 [mm] 50 50 75 Cmin e<sub>min</sub> [mm] 15 25 25 50 65 50 / 200 50 / 200 50 / 250 50 / 250 80 / 250 S<sub>min</sub>/S<sub>max</sub> [mm] 75 100 110 130 185 [mm] h

## Example order: MBA - CE - 50/31 - 150

Profile type
Profile size
Profile length

#### Note

The hammerhead/hookhead bolt should be put out for tender separately.

#### Tender text

Delivery and professional installation of ... pieces of of MOSO® precast part attachment MBA-CE-50/31<sup>1)</sup>-150<sup>2)</sup>.

- 1) Profile size acc. to table
- 2) Profile length acc. to table

Profile			Length [mm] ①								MHK		Screw	size ①		
size	100	150	200	250	300	350	400	550	1050	3025	6050	IVITIN	M10	M12	M16	M20
28/15	Х	Х	х	х	Х	Х	х	х	х	Х	х	28/15	Х			
38/17	х	х	х	х	х	х	х	х	х	х	х	38/17	х	х	х	
40/25		Х	х	х	Х	х	х	х		х	х	40/25		х	х	
50/31		х	х	х	х	х	х	х	х	х	х	50/30		.,	v	
52/34		Х	х	х	Х	х		х	х	х	х	50/50		Х	X	Х

① Further dimensions on request.

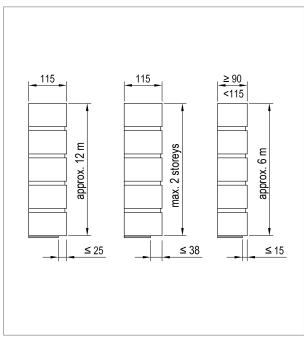


## **Technical specifications for masonry support**

(Extracts from DIN EN 1996-2/NA:2012-01)

#### NA.D.1 General provisions for execution

- b) The minimum thickness of the outer shell is 90 mm. Thinner outer shells are claddings whose design is regulated in DIN 18515. The length of masonry piers in the outer shell, which only have to bear loads from the outer shell, is at least 240 mm. As a rule, the outer shell must be fully supported over its entire length. In the case of interrupted support (e.g. brackets), all bricks must be supported on both sides in the interception plane.
- d) Outer shells of 115 mm thickness shall be supported at height intervals of about 12 m. They may protrude up to 25 mm above their support. If the 115 mm thick outer shell is not higher than two storeys or is supported every two storeys, it may project up to 38 mm above its support. These projections must be taken into account when verifying the bearing pressure. In the case of subsequent jointing, the joints of the visible surfaces must be scraped out flank clean to a depth of at least 15 mm and then grouted in a manner appropriate to the trade.
- e) Outer shells with thicknesses of t ≥ 105 mm and t < 115 mm must not be higher than 25 m above ground and must be intercepted at height intervals of about 6 m. For buildings with up to two full storeys, a gable triangle up to 4 m high may be executed without additional interception. These outer shells may protrude no more than 15 mm above their support. As a rule, the joints shall be executed with a smooth joint coat. In the case of subsequent jointing, the joints of the visible surfaces must be scraped out flank-clean to a depth of at least 15 mm and then grouted in a manner appropriate to the trade.
- f) Outer shells with thicknesses of t ≥ 90 mm and t < 105 mm must not be higher than 20 m above ground and must be intercepted at height intervals of approx. 6 m. For buildings with up to two full storeys, a gable triangle up to 4 m high may be executed without additional interception. The joints of the visible surfaces of these facing shells must be executed in joint smoothing. These outer shells may protrude no more than 15 mm above their support.



▲ Max. brick overhang acc. to DIN EN 1996-2/NA:2012-01

g) The masonry shells are to be connected by anchors according to the general building authority approval made of stainless steel or by anchors according to DIN EN 845-1 made of stainless steel, the use of which is regulated in a general building authority approval. For wire anchors corresponding in shape and dimensions to Figure NA.D.1 applies:

vertical spacing: max. 500 mm
 horizontal spacing: max. 750 mm

clear span of

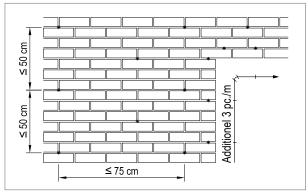
masonry shells: max. 150 mm

Diameter: 4 mm

Regular brick mortar: min. group IIa

Minimum quantity: see table NA.D.1

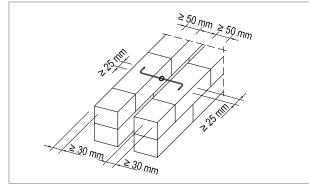
unless otherwise specified in the approval for the wire anchors. At all free edges (of openings, at building corners, along expansion joints and at the top ends of outer shells), three wire anchors per metre of edge length shall be placed in addition to Table NA.D.1.



▲ Arrangement of wire anchor acc. to DIN EN 1996-2/NA:2012-01

The wire anchors are to be designed in such a way that they cannot conduct moisture from the outer to the inner shell, taking into account their static effectiveness. (e.g. sliding on a plastic sheet, see Figure NA.D.1).

If the outer shell is anchored in a non-planar manner, e.g. in a line or only at the level of the ceilings, its stability must be verified. In the case of curved masonry shells, the type, arrangement and number of anchors must be determined taking the deformation into account.



▲ Image NA.D.1

 Interception structures that can no longer be inspected after installation must be made of materials that are permanently corrosion-resistant and standardised or approved by the building authorities for the application.

85

## **Technical specifications for masonry support**



#### Number of wire anchors acc. to Approval Z.17.1-825 for shell spacings ≤ 200 mm

Building height	Wind zones 1 to 3 Wind zone 4 Inland	Wind zone 4 North and Baltic Sea coast and Baltic Sea islands	Wind zone 4 North Sea islands
h ≤ 10 m	<b>7</b> ª	7	8
10 m < h ≤ 18 m	10 m < h ≤ 18 m 7 <sup>b</sup>		9
18 m < h ≤ 25 m	7	8°	not regulated

<sup>a</sup> In wind zone 1 and wind zone 2 inland: 5 wall ties per m<sup>2</sup> <sup>b</sup> In wind zone 1: 5 wall ties per m<sup>2</sup>

9 wall ties per m<sup>2</sup> <sup>c</sup> If a building layout length is smaller than h/4: ▲ 4 mm wall ties

#### Number of wire anchors acc. to Approval Z.17.1-825 for shell spacings > 200 mm to ≤ 250 mm

Building height	Wind zones 1 to 3 Wind zone 4 Inland	Wind zone 4 North and Baltic Sea coast and Baltic Sea islands	Wind zone 4 North Sea islands
h ≤ 10 m	7ª	8	9
10 m < h ≤ 18 m	7 <sup>6</sup>	9	10
18 m < h ≤ 25 m	8	10	not regulated

<sup>a</sup> In wind zone 1 and wind zone 2 inland: 5 wall ties per m<sup>2</sup>

<sup>b</sup> In wind zone 3, Baltic Sea islands and coastal areas: 8 wall ties per m<sup>2</sup> ▲ 4 mm wall ties

#### Number of wire anchors acc. to Approval Z.17.1-825 for shell spacings > 200 mm to 400 mm

Building height	Wind zones 1 to 3 Wind zone 4 Inland	Wind zone 4 North and Baltic Sea coast and Baltic Sea islands	Wind zone 4 North Sea islands
h ≤ 10 m	<b>7</b> ª	7	8
10 m < h ≤ 18 m	7 <sup>b</sup>	8	9
18 m < h ≤ 25 m	7	8°	not regulated

<sup>a</sup> In wind zone 1 and wind zone 2 inland:

5 wall ties per m2

8 wall ties per m<sup>2</sup> ▲ 5 mm wall ties



A coastal region is defined as follows: it comprises a strip running in parallel with the coast and reaching 5 km inland.

■ Wind zone map acc. to DIN EN 1991-1-4/NA:2010-12

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## Technical specifications for expansion joint arrangement

According to DIN EN 1996-2/NA:2012-01, vertical expansion joints must be placed in facing shells. Expansion joints serve to compensate deformations between the outer shell and common brickwork. Their distances depend on the orientation of the external wall which is subject to the varying climatic stress (temperature fluctuations, humidity, etc.), the type of material, and the colour of the outer shell.

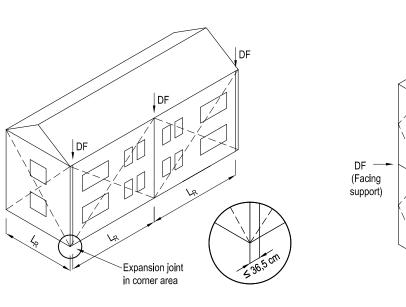
Where cavity walls are used, these arise mainly due to temperature

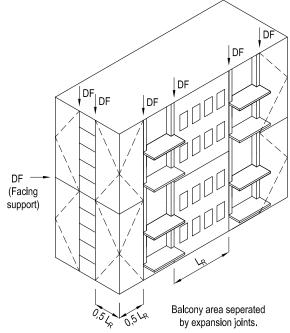
movements of the outer shell and by creep and shrinkage of the supporting common brickwork. It is therefore recommended that expansion joints of  $L_{\rm R} \! > \! 10$  m be arranged on longer walls to facilitate absorption of these deformations without causing damage. The following table shows reference values for the spacing of vertical expansion joints. The values have been substantiated through experience, as well as calculations and analyse.

#### Reference values for expansion joint spacing I according to DIN EN 1996-2:2010-12

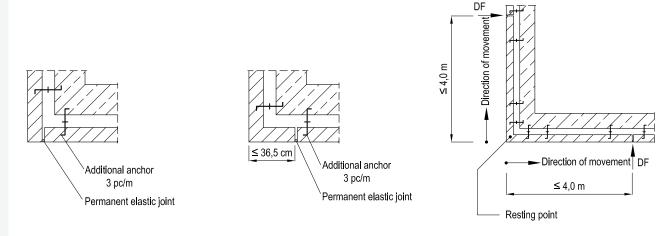
Wall construction	Expansion joint spacing L <sub>R</sub> [m] for			
vvali construction	Brick masonry ①	Limestone/sandstone masonry ①		
Double-skin facing masonry with air layer	10 - 12	6 - 8		
Cavity walls with air layer and thermal insulation	10 - 12	6 - 8		
Cavity facing walls with core insulation	10 - 12	5 - 6		
Cavity facing walls with plaster layer	10 - 12	-		

① Smaller intervals should be selected for surfaces exposed to strong sunlight, dark stone surfaces and/or facing shells with low mass.





#### Possible arrangement of vertical expansion joints in corner areas



## Technical specifications for expansion joint arrangement

## H

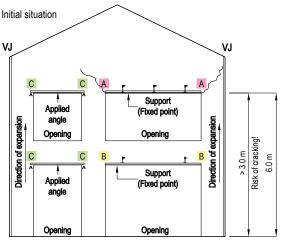
#### **Prevent cracks**

The risk of crack formation is higher if unhindered expansion of the facing masonry is not possible when affected by temperature. For instance, the installation of support brackets create fixed points in the facade which counteract natural expansion.

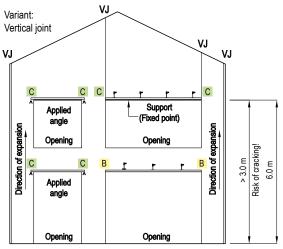
Due to the fixed connection with the supporting wall, the brackets are fixed such that tensions will invariably build up in the facade when exposed to high or low temperatures. In our experience, these tensions are not critical if the facade expansion is only possible above a

storey height of 3 m, as the expansion potential is only 1 to 1.5 mm. If expansion is across 2 storey, it already amounts to 2 to 3 mm. These movements suffice to cause cracks in the facade.

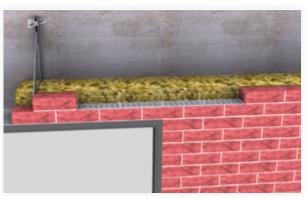
The use of MOSO® perforated strip as joint reinforcement significantly lowers the crack formation risk. From a technical perspective, however, expansion joints arrangements that allow for virtually unhindered facade expansion are more effective than joint reinforcements.



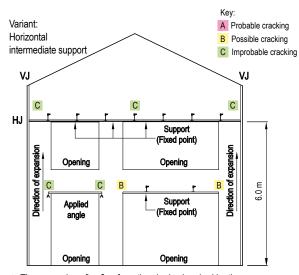
▲ Facing extends over 6 m or two storeys



The surfaces separated by the vertical joints can freely move differently from each other

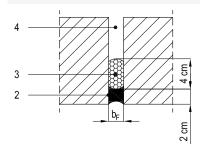


▲ Proposal for situation B perforated tape layers in the bearing joint of the transition window in pier



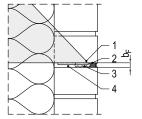
▲ The expansion after 6 m from the pier is absorbed by the permanently elastic horizontal joint

#### **Expansion joint formation**



 $b_{F} \geq \ 1.5$  \* Distance between expansion joints / 1000

▲ Formation of a vertical expansion joint



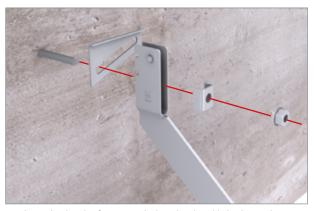
- 1 Support bracket
- Elastoplastic joint sealant
- Backing material (round foam profile)
- 4 Expansion joint

b<sub>F</sub> ≥ 2 \* Distance between expansion joints / 1000

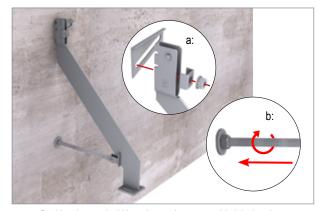
▲ Formation of a horizontal expansion joint under support bracket

## H

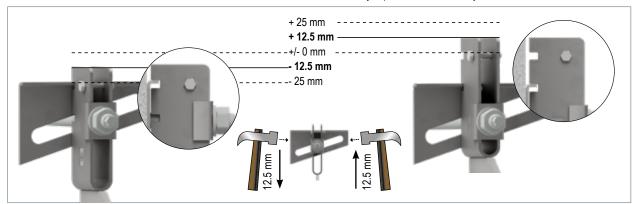
## Assembly instructions for MOSO® FB-DV 4.0 / 8.0 kN



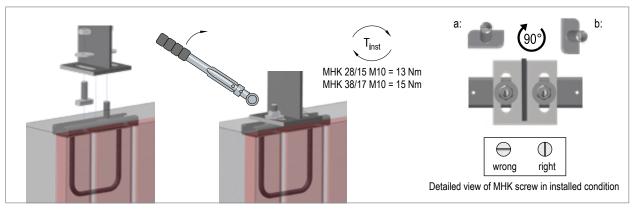
Insert the dowels after approval, place the slotted hole plate and support anchor on the dowel anchor rod.



- a: Position the cranked U-washer and pre-assemble it by hand using a SKM hexagon nut.
- b: Adjust pressure screw to cavity witdth



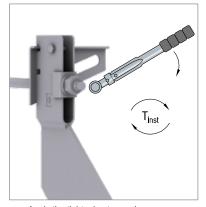
A Roughly adjust the height of the support anchor by moving the cranked slotted hole plate and adjust it by moving the sotted hole plate.



Insert the MHK hammer head screws with their head parallel to the anchor rail (a). Turn the MHK screws in a clockwise direction until the notch at the end of the screw is parallel to the slot of the mounting plate (b). Place the mounting plate of the console, U-washers and hexagon nuts on the MHK screw and tighten by hand. Align the finished part with the shell clearance. Tighten the hammer head screw by applying the tightening torque.



Adjust the pressure screw until it is flush against the shell.

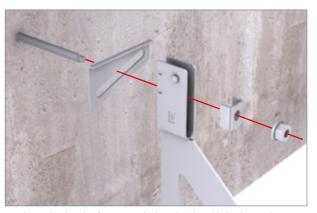


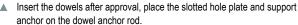
Apply the tightening torque in accordance with the dowel approval.



Only remove local supports once the masonry mortar has completely hardened!

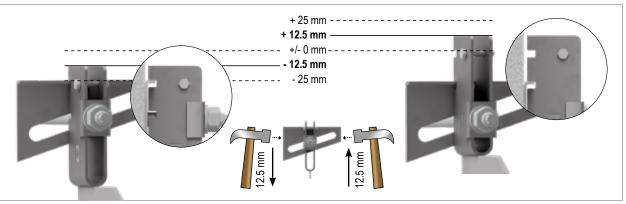
## Assembly instructions for MOSO® WK-NV 4.0 / 8.0 kN



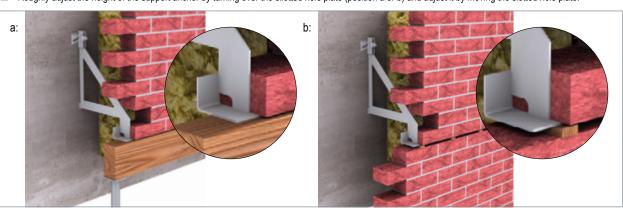




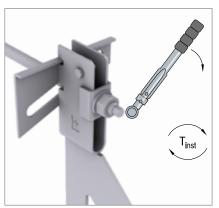
Position the cranked U-washer and pre-assemble it by hand using a SKM hexagon nut.



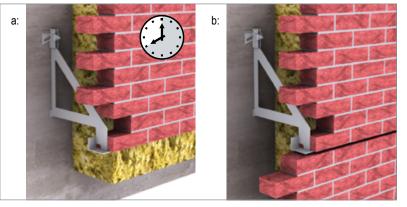
Roughly adjust the height of the support anchor by turning over the sllotted hole plate (position a or b) and adjust it by moving the slotted hole plate.



- ▲ Before starting the brick construction:
  - a: Support the angle bracket entirely, e.g. by wooden beams, and sufficiently prop up force-fitted with supports or similar.
  - b: Aid the supporting angles punctually at short intervals, e.g. using plastic or wooden wedges.



Apply the tightening torque in accordance with the dowel approval.



- a: Only remove local supports once the masonry mortar has completely hardened!
  - b: Do not remove the spacers before complete curing of the brickwork.
     The intermediate space for the permanently elastic joint may not be connected by masonry mortar or similar.





## **Dimensioning principles**

#### Selection of the anchoring system(\*)

Type of bracing	Situation	Anchoring system
Plinth or intermediate support	Wall length < 3 m and corners	Angle-bracket anchor
Plinth or intermediate support	Wall length > 3 m	Single-bracket anchors
Lintel overlap (visible)	Width of opening < 2.01 m	Angle bearing
Lintel overlap (visible)	Width of opening < 2.01 m	Angle-bracket anchor
Lintel overlap (invisible)	Brickwork < 0.5 m	Single-bracket anchor EK-G
Lintel overlap (invisible)	Width of opening ≤ 2,51 m Brickwork ≤ 0.42 m	Moso perforated strip
Lintel overlap (invisible)	Width of opening < 2.51 m	Angle-bracket anchor with wire binder
Lintel overlap (with precast facing lintel)		Fixings for precast parts or laid on

<sup>(\*)</sup> This table generally constitutes a recommendation. Since we offer planning and production as a one-stop-shop, we are already in a position to carry out a cost-benefit analysis while planning the project, so that we can provide you with an optimal offer.

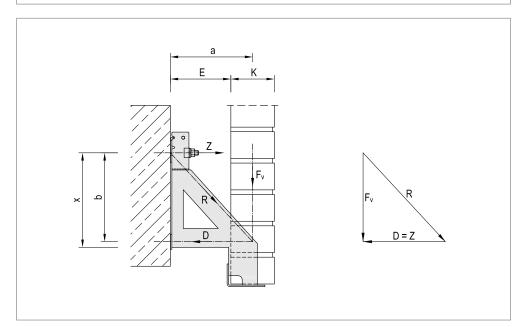
#### Selection of the anchoring system(\*)

Anchoring system	Advantages	Disadvantages	
Anchor channel, concreted in in-situ concrete	short installation times for bracing constructions	higher material costs     early planning required     precise in-situ concrete preparation necessary	
Approved dowels, subsequently placed in the in-situ concrete	dowels can be placed immediately before installation     low material costs	longer installation times due to dowel hole drilling	

<sup>(\*)</sup> We usually recommend that our customers use dowels, as - in our experience - these serve the practical construction flow requirements better.

#### Validation of the support construction

Calculation of the resulting distribution force R			
D R F,	compressive force [kN] resulting anchor force [kN] Load per support bracket	=	$Z = F_{v} x (a / (b - 0.5 x j))$ $\sqrt{F_{v}^{2} + D^{2}}$
Z	tensile force		
а	load lifting arm [mm]	=	E + k/2 + 10
b	anchoring lifting arm [mm]	=	x - 10 (regular)
j	adjustment option total [50 mm]		



The decisive variables for the validation of fixings are depending on the approval the anchor force R or the tensile force Z and the lateral force F<sub>v</sub>.

In any case, the approval condition must be observed.

## Technical details

## Surface treatment

#### Treatment of stainless steel surfaces

The fixing parts supplied by us are made of high-quality stainless steel acc. to Eurocode 3 (DIN EN 1993-1-4) and type approvals of the German Institute for Structural Engineering. We are happy to provide you with a factory certification (version 3.1) at any time on request, which provides information on mechanical properties and chemical composition of the supplied steel.

In our production, the parts are blasted or stained, so that the passive layer immediately rebuilds after mechanical treatment, and regular steel abrasion on the surface of the stainless steel parts is excluded.

If any stains form on the surface on-site despite our efforts, these are not indicative of the actual resistance and capacity of the stainless steel supplied by us.

Please find a summary of common causes of marks or stains on stainless steel items:

#### 1. During transport / unloading:

The carrier driver takes the parts out of the packaging when unloading, and pulls them over the unprotected loading edge made from regular steel. In this process, some regular steel is transferred onto the surfaces of the stronger stainless steel even with only slight pressure. These abrasion particles corrode during storage in humid environments (e.g. outside) and can be seen on the stainless steel article.

Of course, this issue also arises if conveyors or lifting gears made of regular steel touch the stainless steel surface. For instance, if parts are hung in a crane chain without a protective layer between the regular steel chains and the stainless steel parts. At the contact points, a brown abrasion mark will occur on the stainless steel parts when humidity is at play.

#### 2. During intermediate storage:

The unprotected stainless steel parts must not be stored directly next to - and especially not on top or underneath of - regular steel parts. As described above, direct contact will lead to regular steel abrasion on the stainless steel parts. If stored next to one another outside, exposed to wind and rain, "flash rust" is formed. This falls onto the stainless steel parts and can be removed easily by wiping the parts down. If stainless steel and regular steel are stored in immediate proximity, a sheet as protective separation is recommended.

Care should also be taken that no work on steel parts is carried out near the stainless steel parts. For instance, cutting regular steel profiles with a flex may result in glowing sparks flying long distances, and these are a common cause for later mark formation on the stainless steel parts. The big issue with this contamination is that the regular steel particles burn into the stainless steel surface.

#### 3. During installation:

"The supporting angles should be supported until the mortar has fully set." That's what our installation instructions for the brick support say. But regular steel brackets should definitely not be used for this support. Naturally, regular steel abrasion happens here as well; and especially with the visible bracings near the windows, it can ruin the entire appearance. We therefore recommend using a piece of wood for this support - one that hasn't been in contact with regular steel, and which hasn't been treated. Impregnation can attack stainless steel.

Please take care during installation that no regular steel equipment or splashes contact the stainless steel surface during processing, which may cause abrasion or burning on the stainless steel parts. Even a slight knock with a hammer made from regular tool steel, or a grip with some pliers is enough. If you need to use these tools, please ensure you use chromed or - ideally - tools not made from tool steel.

#### 4. During subsequent facade works:

Acid washing the brick wall - often done with diluted hydrochloric acid or an agent containing hydrochloric acid - can be very problematic for stainless steel. Hydrochloric acid is one of the most aggressive materials for any metal materials. This is why these agents should not be used near the facade, where it comes into direct contact with the stainless steel, or where it might be blown by wind or splashed during application.

We recommend not carrying out the traditional acid wash with diluted hydrochloric acid, and to follow recommendations of relevant specialist firms and associations instead. However, if diluted hydrochloric acid does come into contact with the lower sides of the bracings due to a lack of knowledge on modern cleaning methods, it must be rinsed of with clean water immediately (within a few minutes).

If acid remnants have soaked into the stainless steel parts for longer, the resulting marks constitute a purely visual impairment. Any brown colourings can then be removed with a special passivating agent, especially on visible window lintels. The passivating agent must also be removed thoroughly after application by rinsing the surface with clean water. The passivating agent is described in more detail below:

## Measures to remove marks through abrasion, flash rust, acid impact or contact with impregnated woods:

It is not always possible to remove contamination accumulated on the stainless steel by wiping these down with a cloth, even if through airborne particles. The particles are embedded in the pores of the metal surface, or rubbed in by rubbing or brushing the surface. Even if cold-pressed plate surfaces appear, these pores exist, so that the brown colouration will reappear after wiping or brushing in contaminated by regular steel.

Their removal requires a passivating agent which contains nitric acid. Nitric acids is an oxidising acid. Nitric acid therefore accelerates the formation of a passive layer on the surface of the stainless steel. In addition to cleaning the surface from undesirable regular steel and dirt residues, the composition with nitric acid promotes stainless steel resistance without attacking the surface. Once applied for a certain period, the passivating agent must be thoroughly rinsed off with clean water.

Of course, coarse contaminations can be removed first with a stainless steel wire brush or a stainless steel pickling paste. The stainless steel pickling paste must be applied with a brush and then rinsed off with clean water. The pickling paste is very aggressive, and must only be applied with suitable protective clothing, such as protective gloves, aprons and protective goggles to prevent bodily injuries.

Surface damage on the stainless steel parts can be removed with a special rough grinder or mop wheel fitted onto your drill. However, it should be notes that this causes damage to the stainless steel part, and the passive layer will only reform several days later Of course, the passivating process can be accelerated significantly with the aforementioned passivating agent.

#### Agents for surface treatment and protective clothing

Agents for surface treatment and protective clothing		
Passivating agent RP-GEL	Item no.	140414
Cleaning agent plus 3000	Item no.	140425
<ul> <li>Surface protection OS 540</li> </ul>	Item no.	140426
Brush mordant TS a 2 kg	Item no.	140422
Acid-resistant plastic mordant brush	Item no.	140418
Acid protection gloves	Item no.	140513
Acid-proof apron	Item no.	140362
<ul> <li>Nylon protective goggles , shatterproof</li> </ul>	Item no.	140363
Stainless steel wire hand brush	Item no.	140417
<ul> <li>Stainless steel pot brush for power drill</li> </ul>	Item no.	140061
Roughing disc		
for hand angle grinder,		
180 mm Ø	Item no.	140390
Roughing disc		
for hand angle grinder,		
115 mm Ø	Item no.	140391
<ul> <li>Abrasive mop wheel disc,</li> </ul>		
for hand angle grinder		
178 mm Ø	Item no.	140392
<ul> <li>Abrasive mop wheel disc,</li> </ul>		
for hand angle grinder		
115 mm Ø	Item no.	140393





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