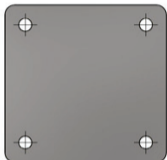
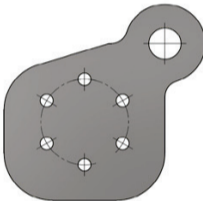
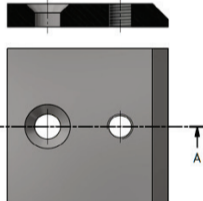
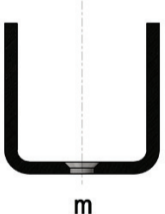



Requirements matrix for the express production parts of the MODERSOHN® K-LINE

Description		Skizze	Zeichnung	2D File	3D File	
		Hand sketch / Contour	File format: .dxf .dwg .pdf	File format: .dxf .dwg	File format: .step .sat .iges .ipt	
Simple laser cutting Without customer data	This variant only allows cutting to size without further operations	✓				
Complex laser cutting With customer data	This variant only allows cutting to size without further operations			✓		
					✓	
Laser cuts plus processing According to customer drawing	This variant enables subsequent operations such as thread cutting, counterbores, chamfer grinding		✓	✓		
			✓		✓	
Edge profiles incl. pre-cut material According to customer drawing, Tolerance field acc. DIN ISO 2768 f/m	This variant enables subsequent operations such as thread cutting, counterbores, chamfer grinding		✓		✓	
Edge profiles incl. pre-cut material According to customer drawing, Tolerance field acc. DIN ISO 2768 c/v	Diese Variante ermöglicht anschließende Arbeitsgänge, wie Gewindeschneiden, Senkbohrungen, Fasenschleifen		✓	✓		
			✓		✓	

NiroFix-Matrix | Fields marked with a check mark determine the minimum requirements for a K-Linien product.