

Certificate

Qualification of the manufacturer for welding of concrete steels complying with DIN EN ISO 17660:2006

This is to certify that the company Wilhelm Modersohn GmbH & Co. KG
in the plant Industriestraße 23
 32139 Spenge
 GERMANY

has the required personnel and equipment to carry out welding works for manufacturing concrete steel in the following fields of application:

Standards/Regulations	DIN EN ISO 17660-1
Welding Processes (Reference no acc. to DIN EN ISO 4063)	135 Metal active gas welding
Parent Metals	DIN 488-1: B500B DIN CEN ISO TR 15608: 10.1
Connection types	Only connections with steel parts in position PB.
Responsible welding coordinator (Surname, Name, Date of birth, Qualification)	Daniel Langer, born 1992-03-06, IWE
Substitute (Surname, Name, Date of birth, Qualification)	Jürgen Matzelle, born 1973-05-02, IWE
Remarks	none
Period of validity	from 2023-03-02 to 2026-04-03
Number of certificate	2023 722 0002/17660
Issued on	2023-03-22 Wittig/Bub

GSI - Gesellschaft für Schweißtechnik International mbH
 Niederlassung SLV Hannover

 Dipl.-Ing. Schnoy

General requirements
 see reverse



General requirements

1. Prior to commencing the welding works this certificate – either as a certified copy or photo copy – shall be unsolicited submitted to the competent Authorities issuing the building license.
2. For advertising or other purposes this certificate may only be duplicated or published as a whole. The wording of the advertising material shall not be in contradictory to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or to essential parts of the facilities required for the welding works, the authorised certification body has to be informed. If necessary, a new plant inspection of the company will be ordered by the authorised certification body.
4. In case of doubt regarding the qualification of the company, visits and inspections to the plant that have to be paid may be carried out by the authorised certification body without prior announcement.
5. This certificate may be withdrawn any time and with immediate effect without compensation, a mended or modified in particular if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been complied with.
6. Not later than two months before expiry a new application has to be submitted to the authorised certification body if a further qualification should be certified.
7. Operating tests has to conduct and document for bearing and not bearing weld joints according to DIN EN ISO 17660-1 respectively DIN EN ISO 17660-2

Remarks:

CC.:

1. Applicant (original)
2. File